



# Chiral lithium binaphtholate for enantioselective amination of acyclic $\alpha$ -alkyl- $\beta$ -keto esters: Application to the total synthesis of L-carbidopa

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## ABSTRACT

A chiral lithium binaphtholate catalyzes the enantioselective amination of  $\alpha$ -alkyl- $\beta$ -keto esters with azodicarboxylates to produce optically active  $\alpha,\alpha$ -disubstituted  $\alpha$ -amino acid derivatives in high yields and with good to high enantioselectivities. A stoichiometric amount of lithium hydroxide efficaciously improved both the reactivity and enantioselectivity of amination. The resulting aminated product is readily convertible to L-carbidopa.

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## 1. Introduction

Optically active amino acids are one of the most representative constituents of living organisms. However,  $\alpha,\alpha$ -disubstituted  $\alpha$ -amino acids are found only in unnatural amino acids, some of which possess unique biological activity.<sup>1</sup> Therefore, a number of asymmetric transformations for synthesizing such optically active  $\alpha,\alpha$ -disubstituted  $\alpha$ -amino acids have been developed over the past several decades.<sup>2</sup> One conventional strategy to generate optically active  $\alpha,\alpha$ -disubstituted  $\alpha$ -amino acids is the asymmetric addition of a tertiary carbanion equivalent to an electrophilic nitrogen.<sup>3</sup> In 2003, Jørgensen and co-workers were the first to demonstrate a chiral Ph-bis(oxazoline)copper complex catalyzed enantioselective amination of  $\alpha$ -alkyl- $\beta$ -keto esters with azodicarboxylates to produce optically active  $\alpha,\alpha$ -disubstituted  $\alpha$ -amino acids in high enantioselectivity.<sup>4</sup> Recent advances on metal catalyses and organocatalysis have also provided us with many asymmetric variations.<sup>5–8</sup> Indeed, cyclic  $\alpha$ -alkyl- $\beta$ -keto esters such as cyclohexanone carboxylates and 1-indanone carboxylates afforded high stereoselectivity, however, less attention has been paid to acyclic  $\alpha$ -alkyl- $\beta$ -keto esters, except for acetylpropionates. In this

regard, our group has explored the utilities of the conjugate base of binaphthol (i.e., binaphtholate) and has recently reported asymmetric conjugate additions of acyclic  $\alpha$ -alkyl- $\beta$ -keto esters using dilithium binaphtholate catalysis.<sup>9,10</sup> In this publication, we report the full details of the enantioselective amination of acyclic  $\alpha$ -alkyl- $\beta$ -keto esters catalyzed by chiral lithium binaphtholate,<sup>10</sup> and the asymmetric short-step synthesis of L-carbidopa using the enantioselective amination as a key step.

## 2. Results and discussion

### 2.1. Enantioselective amination of $\alpha$ -alkyl- $\beta$ -keto esters catalyzed by chiral lithium binaphtholate.

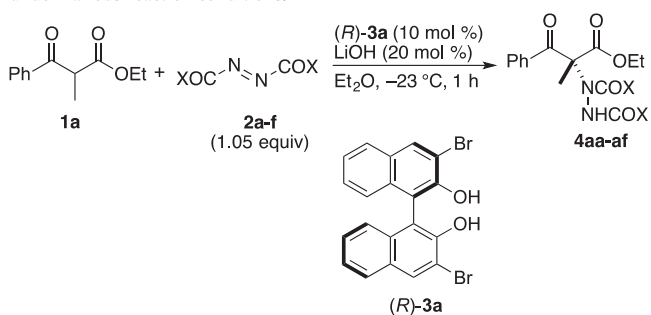
We began examining the asymmetric amination of  $\beta$ -keto ester **1a** with various azodicarbonyl compounds **2a–f** in the presence of 10 mol % of (*R*)-3,3'-Br<sub>2</sub>-BINOL (**3a**) as a precatalyst and 20 mol % of lithium hydroxide (LiOH) in diethyl ether at  $-23\text{ }^{\circ}\text{C}$  (Table 1). Azodicarboxylate esters **2a–e** showed sufficient reactivity to afford the corresponding aminated adducts **4aa–ae** in high yields (entries 1–5). *tert*-Butyl azodicarboxylate **2c** gave the best enantioselectivity of 74% ee (entry 3). Azodicarbonamide **2f** was less reactive under these reaction conditions, yielding no product (entry 6).

To improve the enantioselectivities, we next examined the amination reaction with various BINOLs **3a–f** (Table 2). Parent (*R*)-

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**Table 1**  
Enantioselective amination of **1a** with **2** catalyzed by chiral lithium binaphtholate under various reaction conditions.<sup>a</sup>



| Entry | 2         | X                                 | Yield, %        | ee, % <sup>b</sup> |
|-------|-----------|-----------------------------------|-----------------|--------------------|
| 1     | <b>2a</b> | OMe                               | 96              | 62                 |
| 2     | <b>2b</b> | OEt                               | 96              | 64                 |
| 3     | <b>2c</b> | O <sup>t</sup> Bu                 | 98 <sup>c</sup> | 74                 |
| 4     | <b>2d</b> | OBn                               | 92              | 54 <sup>d</sup>    |
| 5     | <b>2e</b> | OCH <sub>2</sub> CCl <sub>3</sub> | 89              | 4                  |
| 6     | <b>2f</b> | NMe <sub>2</sub>                  | 0               | —                  |

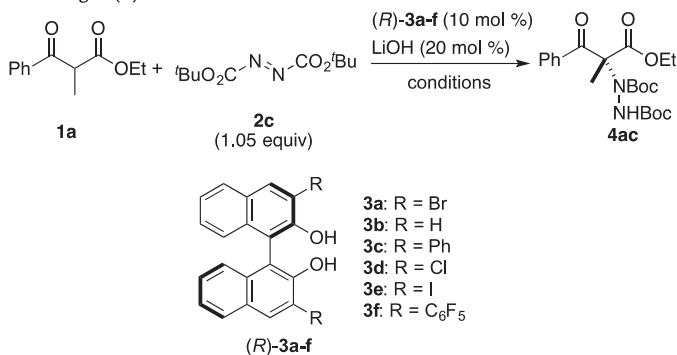
<sup>a</sup> All the reactions were performed by treating **1a** (0.5 mmol) with **2** (1.05 equiv) in the presence of (*R*)-**3a** (10 mol %) and LiOH (20 mol %) in Et<sub>2</sub>O (4 mL) at –23 °C.

<sup>b</sup> Determined by HPLC analysis.

<sup>c</sup> For 0.5 h.

<sup>d</sup> The absolute configuration is *R*.

**Table 2**  
Screening of (*R*)-BINOLs.<sup>a</sup>



| Entry | 3         | Time, h | Yield, % | ee, % <sup>b</sup> |
|-------|-----------|---------|----------|--------------------|
| 1     | <b>3a</b> | 0.5     | 98       | 74                 |
| 2     | <b>3b</b> | 1       | 95       | 5                  |
| 3     | <b>3c</b> | 1       | 92       | 4                  |
| 4     | <b>3d</b> | 0.5     | 97       | 61                 |
| 5     | <b>3e</b> | 0.5     | 97       | 64                 |
| 6     | <b>3f</b> | 1       | 92       | 8                  |

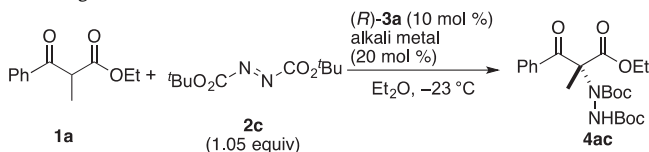
<sup>a</sup> All the reactions were performed by treating **1a** (0.5 mmol) with **2c** (1.05 equiv) in the presence of (*R*)-**3** (10 mol %) and LiOH (20 mol %) in Et<sub>2</sub>O (4 mL) at –23 °C.

<sup>b</sup> Determined by HPLC analysis.

BINOL (**3b**) and (*R*)-3,3'-Ph<sub>2</sub>-BINOL (**3c**) were ineffective, giving very low selectivities (entries 2 and 3). Higher enantioselectivities were obtained with (*R*)-3,3'-dihaloBINOLs, with a significant acceleration of the reaction rate (entries 1, 4, and 5). To clarify the effects of the halogen substituents, we conducted the amination reaction with (*R*)-3,3'-(C<sub>6</sub>F<sub>5</sub>)<sub>2</sub>-BINOL (**3f**, entry 6). Similar to (*R*)-3,3'-Ph<sub>2</sub>-BINOL (**3c**), low enantioselectivity (8% ee) was obtained, despite the higher conversion. This result indicates that the steric effect of the substituents affect the asymmetric induction, whereas the electron deficiency increased the catalytic activity.

To investigate the effect of the bases, we examined the reaction

**Table 3**  
Screening of alkali metals.<sup>a</sup>



| Entry | Alkali metal                     | Time, h | Yield, % | ee, % <sup>b</sup> |
|-------|----------------------------------|---------|----------|--------------------|
| 1     | LiOH                             | 0.5     | 98       | 74                 |
| 2     | <sup>n</sup> BuLi                | 1       | 96       | 68                 |
| 3     | LiO <sup>t</sup> Bu <sup>c</sup> | 1       | 99       | 71                 |
| 4     | NaOH                             | 1       | 54       | 8                  |
| 5     | KOH                              | 1       | 34       | 4                  |

<sup>a</sup> Unless otherwise noted, the reactions were performed by treating **1a** (0.5 mmol) with **2c** (1.05 equiv) in the presence of (*R*)-**3a** (10 mol %) and an alkali metal (20 mol %) in Et<sub>2</sub>O (4 mL) at –23 °C.

<sup>b</sup> Determined by HPLC analysis.

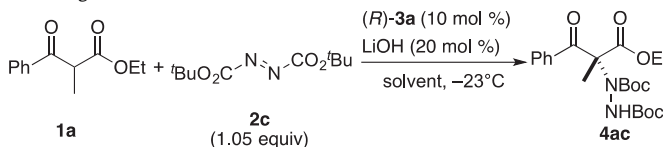
<sup>c</sup> 1.0 M LiO<sup>t</sup>Bu/THF was used.

with various alkali metals (Table 3). Other lithium bases such as butyllithium and lithium *tert*-butoxide afforded good enantioselectivities (entries 2 and 3). Sodium hydroxide and potassium hydroxide gave the lower yields and selectivities (entries 4 and 5). These results implied that the enantio-determining step involves lithium metals.

We next investigated solvent effects (Table 4). Less polar solvents such as dichloromethane and toluene were ineffective for both the yields and selectivities (entries 2 and 3). Regarding coordinative solvents, tetrahydrofuran afforded the aminated adduct **4ac** in good enantioselectivity, albeit in low yield (entry 4). Acyclic ethers such as *tert*-butyl methyl ether (TBME) and cyclopentyl methyl ether (CPME) afforded good yields and enantioselectivities (entries 5 and 6). In contrast, 1,4-dioxane and 1,2-dimethoxyethane (DME) decreased selectivity (entries 7 and 8). Bidentate coordination might prevent substrates from accessing lithium atom, resulting in lower enantioselectivities.

We performed the amination at various temperatures (Table 5). At 0 °C, the reaction was completed within 10 min, but the enantioselectivity was decreased (entry 2). Thus, conducting the reaction at lower temperatures increased the enantioselectivities (entries 3 and 4). At –60 °C, the highest enantioselectivity (80% ee) was obtained (entry 4), whereas, at –78 °C, both reactivity and

**Table 4**  
Screening of solvents.<sup>a</sup>



| Entry | Solvent                         | Time, h | Yield, % | ee, % <sup>b</sup> |
|-------|---------------------------------|---------|----------|--------------------|
| 1     | Et <sub>2</sub> O               | 0.5     | 98       | 74                 |
| 2     | CH <sub>2</sub> Cl <sub>2</sub> | 2       | 22       | 2                  |
| 3     | toluene                         | 2       | 22       | 11                 |
| 4     | THF                             | 2       | 35       | 65                 |
| 5     | TBME                            | 1       | 92       | 54                 |
| 6     | CPME                            | 1       | 90       | 71                 |
| 7     | 1,4-dioxane                     | 2       | 82       | 17                 |
| 8     | DME                             | 2       | 18       | 10                 |

<sup>a</sup> All the reactions were performed by treating **1a** (0.5 mmol) with **2c** (1.05 equiv) in the presence of (*R*)-**3a** (10 mol %) and LiOH (20 mol %) in a solvent (4 mL) at –23 °C.

<sup>b</sup> Determined by HPLC analysis.

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