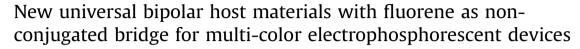
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### ABSTRACT

Two novel bipolar hosts (**CzFCN2** and **CzDFCN**) comprising a hole-transport carbazole donor and electron-transport cyano-substituted fluorene acceptor have been synthesized, and their thermal, photophysical, and electrochemical properties were characterized. The non-conjugated linkage between the carbazole donor and the cyano-substituted fluorene acceptor provides excellent thermal/morphological properties and high triplet energies ( $E_T$ =2.86 eV) for both **CzFCN2** and **CzDFCN**. These bipolar hosts also exhibited reversible redox behavior, which makes them good candidates for the host material in efficient phosphorescent organic light-emitting diode (PhOLED) devices. Multi-color PhOLED devices incorporating **CzFCN2** and **CzDFCN** as the universal host achieved maximum external quantum efficiencies ( $\eta_{ext}$ ) as high as 10.7, 17.0, 17.2, and 17.6% for blue, green, yellow, and red devices, respectively. In addition, three-component white PhOLEDs (WOLEDs) based on **CzFCN2** and **CzDFCN** as host materials exhibited high color stabilities with  $\eta_{ext}$  as high as 10.5 and 12.4% and power efficiencies ( $\eta_p$ ) of 20.5 and 26.7 Im W<sup>-1</sup>, respectively.

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#### 1. Introduction

Organic light-emitting devices (OLEDs) have continued to attract the subject of broad research interest in recent years because of their potential applications in full-color, flat-panel displays and solid-state lighting.<sup>1</sup> Among these devices, tremendous efforts have been made in the improvement of phosphorescent organic lightemitting diodes (PhOLEDs) because they can render 100% internal quantum efficiency by harvesting both electro-generated singlet and triplet excitons for emission.<sup>2</sup> To fabricate highly efficient PhOLEDs, a host-guest strategy was employed with triplet emitters (guest) dispersed homogeneously within suitable organic matrix (host) to reduce aggregation quenching and triplet-triplet annihilation.<sup>3</sup> Thus, the design of new host materials has been of great importance for highly efficient PhOLEDs. Efficient host materials should meet the following requirements: (i) the host material should possess high triplet energy  $(E_{\rm T})$  than that of the emitting phosphor for the confinement of triplet excitons within the emitting layers to prevent detrimental reverse-energy transfer, (ii) the host material typically requires energy-level matching with neighboring layers for effective charge injections.<sup>4</sup>, (iii) good and balance carrier-transport properties (ambipolarity) to allow the electron—hole recombination zone spreading over the emitting layer to reduce the efficiency roll-off, and (iv) good thermal and morphological stabilities to reach reasonable device lifetime.

In recent years, the introduction of tailor-made multifunctional bipolar host comprising of hole- and electron-transport components into a single molecule has been a promising strategy to give balanced charges into the emitting layer.<sup>5</sup> However, it is relatively difficult to obtain high triplet energies for bipolar hosts because the presence of electron-donating and -withdrawing moieties in a molecule easily lowers the band gap of the material via intramolecular charge transfer (ICT). This issue can be circumvented by adopting molecular design strategies such as incorporating steric groups,<sup>6</sup> utilizing *ortho* or *meta* linkages,<sup>7</sup> or introducing non-conjugated spacer between two moieties<sup>8</sup> for the interruption of effective  $\pi$ -conjugation between the electron-donating and -withdrawing moieties to suppress the ICT.

Carbazole derivatives have been widely introduced as the holetransport component in bipolar materials due to its sufficient high triplet energy and good hole-transport ability. To achieve ambipolarity, carbazole-based bipolar host materials have been







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reported by incorporating electron-withdrawing groups such as benzimidazole,<sup>9</sup> triazole,<sup>10</sup> triazine,<sup>11</sup> pyridine,<sup>12</sup> phenanthroline,<sup>13</sup> oxadiazole,<sup>14</sup> phosphine sulfide,<sup>15</sup> and phosphine oxide<sup>8a,16</sup> at its C3, C6, and 9 positions. A carbazole/fluorene hybrid scaffold by connecting fluorene(s)-C9 to the C3 and/or C6 positions of a carbazole has been reported with triplet energies as high as 2.88 eV.<sup>17</sup> Although they exhibited good thermal and morphological properties, poor device efficiencies were obtained resulting from the imbalance charge transport in the emitting layer. To balance the carrier injection and transport in the emitting layer, Hsu et al. reported an efficient blue PhOLED device with external quantum efficiency ( $\eta_{ext}$ ) up to 20.6% by appending the electronwithdrawing phosphine oxides at C2 and C7 positions of the fluorene moiety in the carbazole/fluorene-based material.9d On the other hand. It has been reported that electron-withdrawing cyano group possesses excellent electron affinity for electron injection.<sup>18</sup> Yet there are only limited reports on cyano acceptor in bipolar host materials for efficient PhOLED devices.<sup>19</sup> Recently, we reported a bipolar host material CzFCN composing of carbazole as the holetransporting (HT) block and CN-substituted fluorene as the electron-transporting (ET) block separated by a saturated carbon bridge, exhibited a high  $E_{\rm T}$  of 2.86 eV and balanced hole/electron mobilities.<sup>20</sup> Under a common device structure, PhOLEDs using CzFCN as a host material doped with blue to red emitters can yield

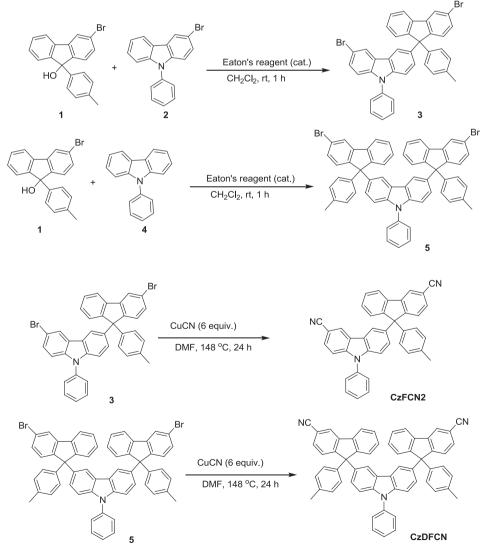
 $\eta_{\text{ext}}$ >15.1%. In addition, a three-color based white PhOLEDs achieved maximum  $\eta_{\text{ext}}$  of 17.3%.

In this report, we have designed, synthesized, and characterized two new bipolar host materials, CzFCN2 and CzDFCN, by incorporating electron-donating carbazole linked to electronwithdrawing 3-cvanofluorene (CzFCN2) and 3.6bis(cyanofluorene) (**CzDFCN**) through an sp<sup>3</sup>-hybridized C9 atom of fluorene to effectively impede the effective conjugation between electron-donating and -withdrawing moieties. CzFCN2 and **CzDFCN** both showed high triplet energies  $(E_T)$  of 2.86 eV, good thermal/morphological stabilities, reversible electrochemical properties, and hole- and electron-transport properties. Multicolor PhOLED devices using CzFCN2 and CzDFCN as universal hosts have been characterized. In addition, three-component white PhOLEDs hosted by CzFCN2 and CzDFCN exhibited high color stability with maximum  $\eta_{ext}$  of 10.5 and 12.4% and  $\eta_{p}$  of 20.5 and 26.7  $\text{Im W}^{-1}$ , respectively.

#### 2. Results and discussion

#### 2.1. Synthesis and characterization

Scheme 1 illustrates the synthetic routes toward bipolar hosts **CzFCN2** and **CzDFCN**. The starting material 3-bromo-9-(*p*-tolyl)-



Scheme 1. Synthetic routes to CzFCN2 and CzDFCN.

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