

# Formal syntheses of (–)- and (+)-aphanorphine from (2*S*,4*R*)-4-hydroxyproline

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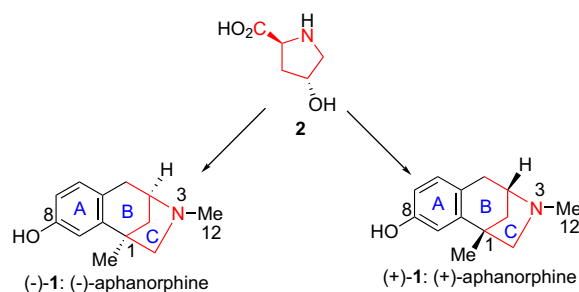
**Abstract**—We describe the efficient formal syntheses of both natural (–)-aphanorphine and unnatural (+)-aphanorphine from the same commercially available amino acid, (2*S*,4*R*)-4-hydroxyproline. The tricyclic framework was constructed by intramolecular Friedel–Crafts reaction. (1*R*,4*S*)-1-Methyl-8-methoxy-3-(4-toluenesulfonyl)-2,3,4,5-tetrahydro-1,4-methano-3-benzazepine (**8**) was synthesized in six steps from sulfonamide **3**; (–)-aphanorphine methyl ether **24** was obtained in seven steps from lactone **10**. Intramolecular etherification of **18** proceeded with excellent stereoselectivity in the presence of BF<sub>3</sub>·OEt<sub>2</sub>, which has paved an efficient synthetic route to a series of medicinally attractive heterocycles.

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## 1. Introduction

(–)-Aphanorphine [(–)-**1**, Scheme 1], a novel alkaloid isolated by Shimizu and Clardy from the freshwater blue-green alga *Aphanizomenon flos-aquae* nearly two decades ago,<sup>1</sup> has stimulated tremendous synthetic attention<sup>2</sup> owing to its potential biological activity and unique structure containing tricyclic 3-benzazepine framework that resembles benzomorphanes analgesics<sup>3,4</sup> such as pentazocine. Although a number of synthetic strategies have been reported for natural (–)-aphanorphine, unnatural (+)-aphanorphine, and (±)-aphanorphine in the literature,<sup>2</sup> currently there still exists strong demand for developing simpler and more efficient synthetic approaches for these molecules for the purpose of biological studies. Our previous synthesis of (–)-aphanorphine<sup>2r</sup> featured the formation of ring B at the final stage by Friedel–Crafts alkylative cyclization, while in most other strategies ring B was constructed prior to ring C. Moreover, carbohydrates,<sup>5a</sup> terpenes,<sup>5b</sup> and especially amino acids,<sup>5c</sup> have been widely used in the total synthesis of natural products. As shown in Scheme 1, (2*S*,4*R*)-4-hydroxyproline (**2**) was considered as an excellent starting point to secure the advanced tricyclic intermediates for constructing both

enantiomers of aphanorphine, which would lead to novel, formal syntheses of (–)-aphanorphine and (+)-aphanorphine based on the ‘chiral pool’ strategy. Although we were not the first to ‘extract’ the chiron from **2** in the synthesis of aphanorphine, the previous approach<sup>2m</sup> made use of an initial enolate benzylation of a derivative of **2** and decarboxylation at a later stage, which adversely affected the overall synthetic efficiency in terms of atom economy and stereoselectivity. Moreover, our present research should be of great significance in terms of diversity-oriented synthesis. Some preliminary results along this line have been reported by our laboratory.<sup>2s,y</sup> Herein, we wish to describe the full account of our findings regarding the syntheses of natural (–)-aphanorphine and unnatural (+)-aphanorphine from (2*S*,4*R*)-4-hydroxyproline (**2**).



**Scheme 1.** Proposed synthesis of (–)- and (+)-aphanorphine.

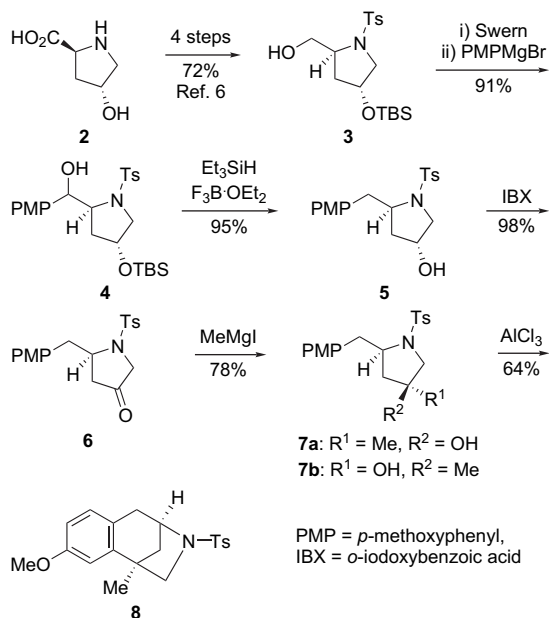
**Keywords:** Alkaloid; Aphanorphine; Asymmetric synthesis; Configuration inversion; Intramolecular Friedel–Crafts reaction.

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## 2. Results and discussion

### 2.1. (A) Formal synthesis of (–)-aphanorphine: synthesis of **8** from **2**

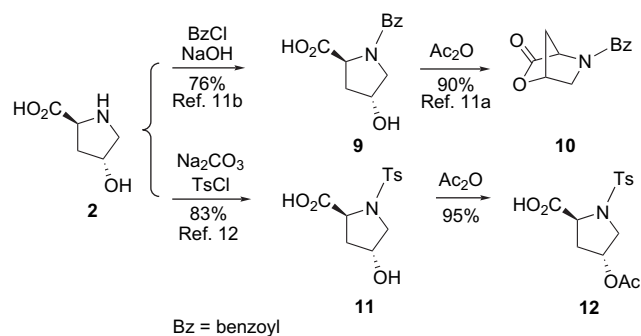
As outlined in Scheme 2, the synthesis of (–)-aphanorphine ((–)-**1**) commenced from alcohol **3**, an intermediate<sup>6</sup> obtainable from **2** in 72% yield by a four-step process. Swern oxidation<sup>7a</sup> of **3** gave a crude aldehyde, which in turn was arylated<sup>8</sup> with 4-methoxyphenylmagnesium bromide to furnish **4** in 91% yield as a single pure compound. Exposure<sup>9</sup> of alcohol **4** to triethylsilane in the presence of  $\text{BF}_3 \cdot \text{OEt}_2$  in dichloromethane produced **5** in high yield (95%), as a result of benzylic reductive dehydroxylation with concomitant O-desilylation. Oxidation<sup>7b</sup> with IBX (i.e., *o*-iodoxybenzoic acid) of **5** afforded ketone **6** in 98% yield. Nucleophilic methylation of **6** with methylmagnesium iodide<sup>10</sup> produced the tertiary alcohols **7a/7b** (equally utilizable, 78%). The diastereomeric ratio was measured by  $^1\text{H}$  NMR integral analysis to be 4:1, presumably favoring **7a** based on steric consideration. By following the previously published protocol from this laboratory,<sup>2r</sup>  $\text{AlCl}_3$ -promoted Friedel–Crafts alkylative cyclization of alcohols **7a/7b** was effected to furnish the desired intermediate **8** as colorless needles (64%). The sample of **8** was in high enantiopurity (99.8% ee), as determined by HPLC analysis [Chiralpak AD column:  $250 \times 4.6$  mm, UV detector: 254 nm, eluant: hexanes/2-propanol (4:1), flow rate: 0.7 mL/min], indicating that essentially no epimerization ever took place. The  $[\alpha]_D^{20}$  of **8** was found to be  $-14.2$  ( $c$  0.93,  $\text{CHCl}_3$ ) {lit.<sup>2r</sup>  $[\alpha]_D^{20} -13.4$  ( $c$  0.969,  $\text{CHCl}_3$ )}. Other spectroscopic data of **8** were also in agreement with those disclosed in the literature.<sup>2r</sup> Thus a new formal synthesis of alkaloid (–)-aphanorphine ((–)-**1**) has been completed, since **8** could further be manipulated to give (–)-**1** in three additional steps (desulfurization, N-methylation, and 8-O-demethylation).



Scheme 2. Synthesis of **8**.

### 2.2. (B) Formal synthesis of (+)-aphanorphine: synthesis of **24** from **2**

The synthesis of unnatural (+)-aphanorphine from (2*S*,4*R*)-4-hydroxyproline (**2**) featured configuration inversion at C-2 of the amino acid. Chemoselective N-benzoylation ( $\text{BzCl}$ ,  $\text{NaOH}$ ,  $\text{Et}_2\text{O}$ ,  $0^\circ\text{C}$  and then room temperature, 24 h, 76%) of **2** produced amide **9** (Scheme 3).<sup>11a</sup> Agitation of **9** in acetic anhydride heated at  $90^\circ\text{C}$  for 5 h effected the requisite lactonization and configuration inversion at C-2 in the same step to provide bicycle **10** in 90% yield, by taking advantage of an efficient protocol developed recently by Rosa and Croce.<sup>11b</sup> Interestingly, treatment of sulfonamide **11**<sup>12</sup> (prepared in 83% yield by selective N-tosylation of **2** with  $\text{TsCl}$  in the presence of  $\text{Na}_2\text{CO}_3$ ) with acetic anhydride at  $90^\circ\text{C}$  for 8 h resulted only in the acylation of the secondary hydroxyl and the acetate **12** was obtained in 95% yield as a colorless solid. The desirable lactonization with configuration inversion at C-2 failed to take place just because the substituent on the nitrogen atom was switched from Bz (in **9**) to Ts (in **11**).



Scheme 3. Cyclization of **9**.

Treating<sup>13</sup> a mixture of lactone **10** and  $\text{Me}(\text{MeO})\text{NH} \cdot \text{HCl}$  (120 mol %) in tetrahydrofuran with *p*-methoxyphenylmagnesium bromide (370 mol %) at  $-10^\circ\text{C}$  furnished  $\gamma$ -hydroxy- $\alpha$ -amido ketone **14** (27%) along with diamide **13** (55%) and diol **15** (17%) (Scheme 4; Table 1, entry 1). The yield of **14** was increased to 41% when the reaction was run at  $-78^\circ\text{C}$  (entry 2). Since additional **14** could be formed from the Weinreb amide **13** in moderate yield (64%) by reacting with excess *p*-methoxyphenylmagnesium bromide (at  $-35^\circ\text{C}$  and then room temperature), phenyl ketone **14** could be obtained from lactone **10** in 76% overall yield. For comparison, direct addition of *p*-methoxyphenylmagnesium bromide (130 mol %) to lactone **10** at  $-78^\circ\text{C}$  (i.e., without the involvement of  $\text{Me}(\text{MeO})\text{NH} \cdot \text{HCl}$ ) gave **14** in only 44% yield.

Ketone deoxygenation of **14** was then vigorously pursued (Scheme 5). Initially, a stepwise reduction strategy (i.e., via the benzylic alcohol intermediate) was explored. For instance, reduction of **14** with  $\text{NaBH}_4$ <sup>14</sup> in  $\text{MeOH}$  at  $0^\circ\text{C}$  for 1 h smoothly formed the diol **18** (88%) essentially as a single diastereomer ( $\text{dr}=70:1$ ). The configuration of the newly generated stereocenter of this diol was assigned based on the Cram rule. To our surprise, exposure of **18** to triethylsilane in the presence of  $\text{BF}_3 \cdot \text{OEt}_2$  in dichloromethane (at  $0^\circ\text{C}$  and then room temperature) effected intramolecular etherification rather than benzylic reductive dehydroxylation. In

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