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Title: A novel mesoporous sulfated zirconium solid acid catalyst for Friedel-Crafts benzylation reaction

Authors: Zhichao Miao, Jin Zhou, Jinping Zhao, Dandan Liu, Xu Bi, Lingjun Chou, Shuping Zhuo

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### ACCEPTED MANUSCRIPT

<AT>A novel mesoporous sulfated zirconium solid acid catalyst for Friedel-Crafts benzylation reaction

<AU>Zhichao Miao<sup>a</sup>, Jin Zhou<sup>a</sup>, Jinping Zhao<sup>a</sup>, Dandan Liu<sup>a</sup>, Xu Bi<sup>a</sup>, Lingjun Chou<sup>b\*</sup> ##Email##ljchou@licp.cas.cn##/Email##, Shuping Zhuo<sup>a\*</sup> ##Email##zhuosp\_academic@yahoo.com##/Email## <AU>

<AFF>aSchool of Chemical Engineering, Shandong University of Technology, Zibo 255049, PR China

<AFF>bState Key Laboratory for Oxo Synthesis and Selective Oxidation, Lanzhou Institute of Chemical Physics, Chinese Academy of Sciences, Lanzhou 730000, PR China

<PA>\* Correspondences to: (S. P. Zhuo) Fax: +86 533 2781664; (L. J. Chou) Fax: +86 931 4968129. Highlights▶

<ABS-Head><ABS-HEAD>Graphical abstract <ABS-P>

<ABS-P><xps:span class="xps\_Image">fx1</xps:span><ABS-HEAD> ► Highlights
► A novel mesoporous ZrO<sub>2</sub>/SO<sub>4</sub><sup>2-</sup> has been prepared via a facile one-pot EISA strategy. ► The M-ZrO<sub>2</sub>/SO<sub>4</sub><sup>2-</sup> exhibited excellent textural and acidic properties. ► The introduced S species were homogeneously dispersed in mesoporous skeleton. ► The M-ZrO<sub>2</sub>/SO<sub>4</sub><sup>2-</sup> exhibited excellent catalytic performance and reusability.

#### <ABS-HEAD>Abstract

<ABS-P>In this paper, a novel mesoporous sulfated zirconium (M-ZrO<sub>2</sub>/SO<sub>4</sub><sup>2-</sup>) has been gotten by one-pot evaporation-induced self-assembly (one-pot EISA) strategy. The SXRD, N<sub>2</sub>-physisorption and TEM characterization techniques indicated that M-ZrO<sub>2</sub>/SO<sub>4</sub><sup>2-</sup> possessed distinct mesostructure with big specific surface area (133.5 m<sup>2</sup>·g<sup>-1</sup>), large pore volume (0.18 cm<sup>3</sup>·g<sup>-1</sup>) and narrow pore size distribution (4.90 nm). Moreover, the existing states and the influence in mesostructure of introduced S species were detailedly investigated by the XRD, N<sub>2</sub>-physisorption, TEM, TG-DSC, FT-IR and XPS techniques and the results showed that the S species, which existed as the type of SO<sub>4</sub><sup>2-</sup>, improved the textural properties of prepared materials. In addition, the NH<sub>3</sub>-TPD and IR spectra of adsorbed pyridine indicated the existence of strong Brønsted and Lewis acid sites in M-ZrO<sub>2</sub>/SO<sub>4</sub><sup>2-</sup> even evacuated at 400 °C. Furthermore, the M-ZrO<sub>2</sub>/SO<sub>4</sub><sup>2-</sup> was used as a promise solid acid catalyst and displayed excellent catalytic performance and reusability in Friedel-Crafts benzylation reaction.

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