## **ARTICLE IN PRESS**

Applied Surface Science xxx (2015) xxx-xxx



Contents lists available at ScienceDirect

### Applied Surface Science



journal homepage: www.elsevier.com/locate/apsusc

# Fabrication of homojunction $Cu_2O$ solar cells by electrochemical deposition

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#### ARTICLE INFO

Article history: Received 4 October 2014 Received in revised form 30 April 2015 Accepted 22 May 2015 Available online xxx

Keywords: Copper(I) Electrodeposition Homojunction Solar cells

#### ABSTRACT

Homostructural Cu<sub>2</sub>O solar cells were fabricated with consecutive electrochemical depositions of a *p*-Cu<sub>2</sub>O thin film and a *n*-Cu<sub>2</sub>O layer on a transparent conductive substrate. The parameters of growth Coulomb number for *n*-type and *p*-type Cu<sub>2</sub>O films, which determine the film thickness of Cu<sub>2</sub>O, were fine-tuned to investigate their effects on the performance of homojunction solar cells. According to XRD and SEM analyses, the crystalline structure and the optimum thickness of Cu<sub>2</sub>O films were accomplished at growth Coulomb numbers 0.135 C for *n*-Cu<sub>2</sub>O and 0.208 C for *p*-Cu<sub>2</sub>O. Significantly, the best performance of the homojunction Cu<sub>2</sub>O cell achieved conversion efficiency 0.42% with *V*<sub>oc</sub> = 0.42 V, *J*<sub>sc</sub> = 2.68 mA cm<sup>-2</sup> and *FF* = 0.38. This work hence demonstrates that the proposed strategy to improve the performance of solar cells realized by electrochemical deposition has the potential to produce cheap and environmental friendly solar cells.

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#### 1. Introduction

Over the past decade, the development of photovoltaic solar cells has exhibited important progress in the efficiency of solar-toelectron conversion, but the fabrication of highly efficient devices is costly and tedious because of the required expensive facilities and high-vacuum process. The establishment of a cheap device based on simple and facile synthesis hence attracts increasing attention. According to these criteria, there has been a renewal of interest in solar cells based on copper(I) oxide (Cu<sub>2</sub>O) as the active layer because this metal-oxide semiconductor shows many important characteristics useful for the production of solar cells [1–4]. These characteristics of Cu<sub>2</sub>O include *p*-type conducting nature, cheap raw material, direct energy gap 2.1 eV, nontoxicity, enduring stability and amenability to cheap scalable fabrication [5–8]. Although the theoretical limit of the efficiency of energy conversion of a Cu<sub>2</sub>O solar cell is about 20% (based on radiative recombination), the greatest efficiency obtained on this substrate is 5.38% [3], which reflects the limited work devoted to this semiconductor. The optimization of Cu<sub>2</sub>O solar cells is slowed by a lack of clear understanding of the electronic and thermodynamic properties of

http://dx.doi.org/10.1016/j.apsusc.2015.05.142 0169-4332/© 2015 Elsevier B.V. All rights reserved. its intrinsic point defects and by the difficult doping processes.  $Cu_2O$  is spontaneously a *p*-type semiconductor as it contains negatively charged copper vacancies and probably interstitial oxygen. Most investigations of solar cells based on  $Cu_2O$  hence focused on a heterojunction, which consists of *n*-ZnO and *p*-Cu<sub>2</sub>O because of difficult formation of *n*-Cu<sub>2</sub>O [9–11].

Many elements have been tested as doping impurities [12,13], but only few demonstrated *n*-type conductivity; a possible explanation for this negative result is based on the self-compensation mechanism or the small solubility of the tested doping impurities. Electrochemical deposition offers a reliable route to synthesize *n*-Cu<sub>2</sub>O in an acidic electrolyte [14]. There are few reports on the homojunction Cu<sub>2</sub>O by means of electrodeposition [15,16], but the conversion efficiencies of devices are still small. Increased effort is required to investigate systematically homojunction Cu<sub>2</sub>O as photovoltaic solar cells. In this work, *p*-type and *n*-type Cu<sub>2</sub>O thin films were fabricated with an electrochemical method in basic and acidic electrolytes, respectively; the various parameters of growth for thin film were carefully tuned to understand the structural and opto-electric properties of Cu<sub>2</sub>O homojunction solar cells.

#### 2. Experiments

In a typical electrodeposition, a piece of platinum foil serves as counter electrode and a standard silver/silver chloride electrode (Ag/AgCl electrode) as reference electrode. A glass substrate

Please cite this article in press as: Y.-K. Hsu, et al., Fabrication of homojunction Cu<sub>2</sub>O solar cells by electrochemical deposition, Appl. Surf. Sci. (2015), http://dx.doi.org/10.1016/j.apsusc.2015.05.142

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Fig. 1. SEM images of an electrodeposited Cu<sub>2</sub>O thin film in (a) acidic and (b) basic solutions. (c) X-ray diffraction patterns and (d) Raman spectra of Cu<sub>2</sub>O thin films as grown in acidic and basic electrolytes.



Fig. 2. OCP versus time of Cu<sub>2</sub>O thin films as grown in the (a) acidic and (b) basic electrolytes. Photocurrent-voltage responses of (c) *p*-type Cu<sub>2</sub>O thin film, and (d) *n*-type Cu<sub>2</sub>O thin film.

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