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Author: Juncai Liang Jiangang Mu Fengge Zhang Wuping

Zhou Haibo Zhao

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A comparative research on TiAlN coatings reactively sputtered from powder and from smelting TiAl targets at various nitrogen flow rates

Juncai Liang^{1, 2, 3}, Jiangang Mu^{1, 2, 3}, Fengge Zhang^{1, 2, 3}, Wuping Zhou^{1, 2, 3*}, Haibo Zhao⁴

- (1. Central Iron & Steel Research Institute, Beijing, 100081, China;
- 2. Advanced Technology & Materials Co., Ltd, Beijing 100081, China;
- 3. Beijing Key Laboratory of Coating Targets, Beijing, Beijing 100081, China;
- 4. The Analysis and Testing Centre, Sichuan University, Chengdu 610064, China)

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