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# Electroless synthesis of large scale Co–Zn–P nanowire arrays and the magnetic behaviour

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#### Abstract

Co–Zn–P nanowire arrays have been synthesized by electroless deposition in an anodic alumina membrane (AAM). The images of Co–Zn–P nanowire arrays and single nanowires are obtained by both scanning electron microscope (SEM) and transmission electron microscope (TEM), respectively. Selected area electron diffraction (SAED), X-ray diffraction (XRD) and energy dispersive spectra (EDS) are employed to study the morphology and chemical composition of the nanowires. The results indicate that Co–Zn–P nanowire arrays are amorphous in structure. The hysteresis loops characterized by a vibrating sample magnetometer (VSM) show that the easily magnetized direction of Co–Zn–P nanowire arrays is parallel to the nanowire arrays and that there exhibits clearly a magnetic anisotropy as a result of the shape anisotropy.

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#### 1. Introduction

Fabrication of magnetic nanowire arrays has become the subject of intensive study [1–4] due to their potential applications in ultra-high-density magnetic storage devices and microsensors [5]. The properties and applications of magnetic nanowire arrays arise from their inherent shape anisotropy and the low dimension. Magnetic nanowire arrays as an ultra-high-density magnetic storage material can achieve recoding densities of more than 100 Gbit/in.<sup>2</sup>, beyond the predicted thermal limits of 40 Gbit/in.<sup>2</sup> in continuous magnetic film [6,7].

To meet ultra-high-density magnetic recording, research has focused on the fabrication of perpendicular anisotropy magnetic nanowire arrays. But in some cases (such as Co, Ni nanowires), due to the competition between magnetocrystal-line anisotropy and shape anisotropy, there may be no

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perpendicular anisotropy [8,9]. Since the magnetic properties are related to element components and morphology of material, the perpendicular anisotropy can be adjusted by mixing different chemical element to form alloy, ternary alloy amorphous magnetic nanowire arrays may be candidate to exhibit the perpendicular anisotropy.

There have been reports of fabrication of single element and binary alloy magnetic nanowire arrays by electrodeposition in AAM [10–14]. However, ternary alloy magnetic nanowire arrays have not been reported so far. Because the redox evolution potential and kinetic behaviour of these elements are different, it is very difficult to electrodeposit simultaneously ternary alloy nanowire arrays of uniform on a large-scale in an aqueous solution, especially the difference of standard electrode potential among these elements is larger.

With adequate efforts however, we have finally succeeded in fabricating Co–Zn–P alloy nanowire arrays on a large-scale with electroless deposition in AAM. Compared with the electrodeposition method, electroless deposition method requires neither a supply of power nor a sprinkling of gold (Au, as a conductive layer) on one side of the AAM before the deposition process, which is carried out via a redox reaction involving an oxidizer and a reductant in an electrolyte solution

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[15–17]. It is an autocatalytic self-assembly process, can be promised for the production of uniform nanowire arrays on a large-scale, and more importantly, will make it possible to control the aspect ratio of the nanowire using AAM of chosen pore size and thicknesses. Control of the uniform in size and shape of nanowire arrays on a large-scale is recognized as a very important issue in the fabrication of nanostructure [18–20], and turned out to be a challenging problem [21–24].

## 2. Experimental

The AAM template was prepared following the procedure described by Masuda and Fukuda [25]. The pores of the AAM template were about 70 nm in diameter and 5 μm in depth with interpore spacing of 100 nm. The through-hole AAM template was first immersed in an aqueous solution of SnCl<sub>2</sub> (10 g l<sup>-1</sup>) for 1 min and washed with distilled water two to three times, and then, the AAM template was further kept in a solution of PdCl<sub>2</sub> (1 g l<sup>-1</sup>) for 30 s and rinsed with distilled water several times again. Subsequently, Co–Zn–P nanowire arrays were deposited in the pores of the AAM from a solution of 15 g l<sup>-1</sup> CoCl<sub>2</sub>•6H<sub>2</sub>O, 2 g l<sup>-1</sup> ZnSO<sub>4</sub>, 20 g l<sup>-1</sup> NaH<sub>2</sub>PO<sub>2</sub>•H<sub>2</sub>O, and 50 g l<sup>-1</sup> Rochelle salt at 80–85 °C, the pH of the solution is about 9.0 adjusted by ammonia, the deposition time is 5 min.

In order to isolate the Co–Zn–P nanowire arrays, the AAM with the Co–Zn–P nanowire arrays was dissolved in 5 wt% NaOH solution at 25 °C for 5 min and slightly washed several times with distilled water to remove the dissolved AAM and the remaining NaOH solution. For the scanning electron microscope (SEM, JSM-6700F) images, the above Co–Zn–P nanowire arrays were directly mounted on the Cu stubs with a conductive gold paint. The sample for the transmission electron microscope (TEM, H-800) was treated with a 5 wt% NaOH solution for 10 min and dispersed in alcohol. Then a small drop of the solution was placed on a carbon film supported by Cu grids.

Selected area electron diffraction (SAED), energy dispersive spectra (EDS, TEM JEOL-2010) and X-ray diffraction with Cu K $\alpha$  radiation (XRD, MXP18AHF) were employed to study the morphology and chemical composition of the nanowires. The magnetic property of Co–Zn–P alloy nanowire arrays was characterized using a vibrating sample magnetometer (VSM, BHV-55), with the applied magnetic field parallel and then

perpendicular to nanowire arrays to examine the magnetic behaviour.

### 3. Results and discussion

Fig. 1 shows a SEM image of the Co–Zn–P alloy nanowire arrays prepared by electroless deposition in an AAM. Fig. 1a is the view from the top and Fig. 1b is the view from the side. Fig. 1a indicates that the Co–Zn–P alloy nanowire arrays are uniform, and all pores of in the AAM are filled up. Fig. 1b reveals that the nanowires, about 3  $\mu$ m in length, are parallel to each other. The SEM images reveal that the Co–Zn–P nanowire arrays fabricated by electroless deposition are uniform on a large-scale. The reactions in the fabrication of Co–Zn–P nanowire arrays are as follows

$$SnCl_2 + PdCl_2 = SnCl_4 + Pd$$
 (1)

$$Co^{2+} + 2e = Co \quad (E^0 = -0.28 \text{ V})$$
 (2)

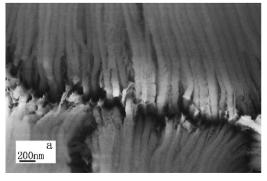
$$Zn^{2+} + 2e = Zn \quad (E^0 = -0.76 \text{ V})$$
 (3)

$$H_2PO_2^- + 3OH^- = HPO_3^{2-} + 2H_2O + 2e \quad (E^0 = -1.57 \text{ V})$$
(4)

$$H_2PO_2^- + 2H^+ + e = P + 2H_2O \quad (E^0 = -0.25 \text{ V})$$
 (5)

 $E^0$  represents standard single electrode potential. If  $E^0$  value of a reductant is lower than that of an oxidizer, the reaction between an oxidizer and a reductant will be possible to take place in the view of thermodynamics. The larger the electrode potential difference between an oxidizer and a reductant, the higher the possibility of redox reaction. According to the  $E^0$  values, Co, Zn and P could be reduced by NaH<sub>2</sub>PO<sub>2</sub> in the alkaline electrolyte solution. However, these reactions among Eqs. (2)–(5) cannot take place without the presence of some catalyst, which is controlled by kinetics. Pd atoms act as a catalyst in the reactions.

The growth mechanism of the Co–Zn–P nanowire arrays is as follows: first, SnCl<sub>2</sub> solution adhered to the pore walls in the AAM hydrolyzes to form Sn(OH)<sub>2</sub> in the aqueous solution. Then, PdCl<sub>2</sub> is reduced to Pd atoms by Sn(OH)<sub>2</sub>, and the Pd atoms trigger the redox reactions. Once the redox reactions are initiated, the reactions from Eqs. (2)–(5) will be autocatalyzed.



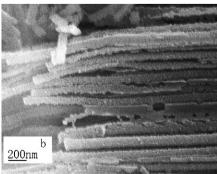


Fig. 1. SEM images of Co-Zn-P nanowire arrays: (a) view from the top and (b) view from the side.

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