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Cerium-, terbium- and europium-activated CaScAlSiO $₆$ as a full-color</sub> emitting phosphor

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ABSTRACT

We reported a single-phased CaScAlSiO₆:Ce³⁺, Tb³⁺, Eu³⁺ as a potential full-color emitting phosphor for the application in fluorescent lamps. The CaScAlSiO₆:Ce³⁺, Tb³⁺, Eu³⁺ phosphor exhibits three bands under 254 nm excitation: one band situated at 380 nm is attributed to the 5d \rightarrow 4f transitions of Ce³⁺ ions, the second band with sharp lines peaked at 542 nm is assigned to the ${}^5D_4\rightarrow {}^7F_J$ transitions of Tb³⁺ ions, the third band in the orange–red region (580–700 nm) is originated from ${}^5D_0 \rightarrow {}^7F_J$ transitions of $Eu³⁺$ ions. The Commission Internationale de l'Eclairage (CIE) chromaticity coordinates (0.30, 0.30) and high color rendering index (CRI $=$ 88) can be achieved upon excitation of 254 nm light. It is suggested that $CaScAISiO₆:Ce³⁺, Tb³⁺, Eu³⁺ can serve as a potential single-phase full-color emitting phosphory$ phosphor-converted fluorescent lamps.

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1. Introduction

Nowadays, rare earth activated phosphors have been widely utilized in illumination devices [\[1](#page--1-0)–[3\].](#page--1-0) Especially, phosphors for fluorescent lamps (FLs) are frequently used and produced in the largest quantity for lighting because of their high efficiency and long lifetime. Although the basics of commercial FLs containing a mixture of triphosphors-the blue-emitting BaMgAl₁₀O₁₇:Eu²⁺ [\[4\],](#page--1-0) the red-emitting Y_2O_3 :Eu³⁺ [\[5\],](#page--1-0) and the green-emitting LaPO₄: Ce^{3+} , Tb³⁺ [\[6\]](#page--1-0) under UV light at 254 nm were well-established, the development of new phosphors continues because of the importance of phosphor efficiency required for different applications [\[7](#page--1-0)–[9\].](#page--1-0) As we known, trivalent Tb and Eu ions, as the promising species that provide optical emission in green and red regions, have been investigated by many groups [\[10](#page--1-0)–[14\].](#page--1-0) Take the $Eu³⁺$ ions for example, in the typical used for fluorescent lamps of Y_2O_3 :Eu³⁺ phosphor, it has strong optical absorption in the shortwave UV region of 254 nm and gives an efficient red emission [\[15\]](#page--1-0). Despite there were sweeping studies on the above fields including Tb³⁺ and Eu³⁺ single doped phosphor in the past years, single-phase full-color emitting phosphors for FLs application were rarely reported [\[16\]](#page--1-0).

In this research, we report our recent investigation results on the synthesis and luminescence of a full-color emitting CaScAl- $SiO₆:Ce³⁺, Tb³⁺, Eu³⁺ phosphor. The CIE chromaticity coordinates$ $(0.30, 0.30)$ and high color rendering index $(CRI = 88)$ can be achieved upon excitation of 254 nm light.

2. Experimental section

The $Ca_{1-x}Sc_{1-y-z}$ AlSiO₆(CSAS): xCe^{3+} , yTb^{3+} , zEu^{3+} phosphors were synthesized by a high-temperature solid state reaction. The constituent oxides or carbonates $CaCO₃$ (99.9%), $Sc₂O₃$ (99.9%), SiO_2 (99.9%), Al_2O_3 (99.9%), CeO_2 (99.99%), Tb_4O_7 (99.99%) and $Eu₂O₃$ (99.99%) were employed as the raw materials. In the preparation, the complete burning process was achieved by a two-stage solid-state reaction. The starting materials were mixed together with required molar ratio. A small amount of high-purity $CeO₂$ and Tb₄O₇ were added into the mixture. The reactants were mixed homogeneously by an agate mortar for 30 min, placed in a crucible with a lid, and then sintered in a tubular furnace at 1400 °C for 4 h in reductive atmosphere (10% $H_2 + 90%$ N₂ mixed flowing gas). Then, a small amount of high-purity $Eu₂O₃$ was added into the obtained powder. The obtained powder were mixed homogeneously by an agate mortar for 15 min, placed in a crucible with a lid, and then sintered in a tubular furnace at 1400 \degree C in air. The structure of sintered samples was identified by powder X-ray diffraction (XRD) analysis (Bruker AXS D8), with graphite monochromatized Cu K α radiation (λ = 0.15405 nm) operating at 40 kV and 40 mA. The measurements of photoluminescence (PL) and photoluminescence excitation (PLE) spectra were performed by using a Hitachi F4500 spectrometer equipped with a 150 W xenon lamp under a working voltage of 700 V. The size and

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morphology of the samples were inspected using a field emission scanning electron microscope equipped with an energy-dispersive spectrometer (EDS) (FE-SEM, S-4800, Hitachi, Japan). The CIE and CRI were calculated by SpectraWin software. The luminescence decay curve was obtained from a Lecroy Wave Runner 6100 digital oscilloscope (1 GHz) using a tunable laser (pulse width $=$ 4 ns, $gate = 50$ ns) as the excitation source (Continuum Sunlite OPO). We determined the Ce^{3+} concentrations at 4% which the PL intensities reach their maxima under 330 nm light excitation.

3. Results and discussion

Fig. 1(a) shows the XRD patterns of $CSAS: 0.04Ce^{3+}$, CSAS: 0.04Tb³⁺, CSAS:0.04Eu³⁺ and CSAS:0.04Ce³⁺, 0.04Tb³⁺, 0.04 $Eu³⁺$ samples. It is clearly observed that the samples are well coincident with the standard data of CSAS with JCPDS card no 77- 0465 except for a small amount of impurities. These weak impurity peaks may be assigned to $Sc₂Si₂O₇$ silicate phase. The intensity of impurity phases is so small that the effect on luminescent properties of rare-earth ions doped CSAS could be neglected. The schematic representation of the structural of CSAS host is illustrated in Fig. 1(b). As shown in Fig. 1(b), Ca^{2+} and Sc^{3+} ions are tightly surrounded with tetrahedral $SiO₄$ and $AlO₄$ units, and the oxygen atoms form bridges between tetrahedral $SiO₄$ and AlO4. The CSAS host lattice contains two different cation sites:

Fig. 1. The XRD patterns of CSAS:0.04Ce³⁺, CSAS:0.04Tb³⁺, CSAS:0.04Eu³⁺ and $CSAS: 0.04Ce^{3+}$, $0.04Tb^{3+}$, $0.04Eu^{3+}$ and its schematic view of the structure and coordination environments.

Fig. 2. The typical SEM micrograph of CSAS:0.04Ce³⁺, 0.04Tb³⁺, 0.04Eu³⁺.

8-fold coordinated Ca^{2+} site and 6-fold coordinated Sc^{2+} site. For the consideration of ionic radii matching, it is demonstrated that Ce^{3+} is expected to occupy Ca^{2+} site because the ionic radius of Ce³⁺ (1.14 Å) is close to that of Ca²⁺(1.12 Å); As for Tb³⁺ (0.92 Å for CN=6, 1.04 Å for CN=8) and Eu³⁺(0.95 Å for CN=6, 1.07 Å for $CN=8$), accounting for ion valence, we presume that Tb³⁺ and Eu³⁺ may be favorable to occupy Sc³⁺ (0.75 Å for CN=6, 0.87 Å for $CN=8$) site. Fig. 2 displays the representative SEM micrograph of CSAS: $0.04Ce^{3+}$, $0.04Tb^{3+}$, $0.04Eu^{3+}$. The phosphor powders are uniform and the phosphor crystals show irregular shapes with the dimension of $1-10$ um.

[Fig. 3\(](#page--1-0)a) shows the PL and PLE spectra of $CSAS: 0.04Ce^{3+}$. The PLE spectrum of $CSAS:Ce^{3+}$ consists of three broad bands centered at 245 nm, 296 nm and 340 nm (the strongest), corresponding to the host absorption and 4f-5d transition of Ce^{3+} . While the PL spectrum presents an intense violet light with a peak at 380 nm, which is originated from the 5d \rightarrow 4f transitions of Ce³⁺ ions. The PL and PLE spectra of $CSAS: 0.04Tb^{3+}$ are presented in [Fig. 3\(](#page--1-0)b). A charge transfer band (CTB) centered at 233 nm can be found in the range of 200– 300 nm, which is attributed to the spin allowed 4f–5d transition of Tb^{3+} ions. The other is composed of a series of weak narrow bands in the 300–500 nm regions, which correspond to absorption f–f transition of Tb³⁺ ions. The Tb³⁺ emission lines are located at 485, 542 nm, 580 nm and 620 nm, which are assigned to the ${}^{5}D_4$ to ${}^{7}F_J = (J = 6, 5, 4, 6)$ 3) multiplet transitions, respectively [\[17\].](#page--1-0) In particular, the highest sharp line peaked at 542 nm is characteristic of ${}^{5}D_{4}$ – ${}^{7}F_{5}$ of Tb³⁺ 4f–4f transitions. Comparing [Fig. 3\(](#page--1-0)a) and (b), it is clearly exhibited that there is a spectral overlap between the Ce^{3+} PL and Tb^{3+} PLE spectra, indicating the possibility of energy transfer from Ce^{3+} to Tb^{3+} in CSAS. Meanwhile, a shortening of the lifetimes of 5d–4f transition of Ce^{3+} with codoping Tb³⁺ ions can be observed, as shown in [Fig. 4,](#page--1-0) which is another proof for the energy transfer from the Ce^{3+} to Tb^{3+} ions [\[18\].](#page--1-0) The corresponding energy levels scheme of Ce^{3+} and Tb^{3+} and the possible optical transition involved in the energy transfer processes are schematically depicted in [Fig. 5.](#page--1-0) When Ce^{3+} ions absorb UV light, the excitation energy could be released not only by emitting blue light but also by transferring to Tb^{3+} ions, which finally exhibits a green emission of Tb³⁺ ions. [Fig. 3\(](#page--1-0)c) shows the PL and PLE spectra of $CSAS: 0.04Eu³⁺$. The PLE spectrum consists of two main features, the abroad band in the range of 200–300 nm is assigned to CTB from O^{2+} to Eu³⁺ [\[19\],](#page--1-0) and the characteristic f–f transition lines of Eu³⁺ are attributed to the transitions from ${}^{7}F_{0}$ ground state to the different excited states of Eu³⁺, with weak peaks at 365 nm (${}^{5}D_4$), 381 nm (${}^{5}G_3$) and 391 nm $({}^{5}L_{6})$, respectively. The PL spectrum yields multi-emission

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