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## **ACCEPTED MANUSCRIPT**

Development of maghemite nanoparticles supported on cross-linked chitosan  $(\gamma\text{-Fe}_2O_3@CS)$  as a recoverable mesoporous magnetic composite for effective heavy metals removal

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#### Abstract

A mesoporous magnetic composite,  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub>-functionalized cross-linked chitosan ( $\gamma$ -Fe<sub>2</sub>O<sub>3</sub>@CS), was developed as an efficient adsorbent to remove cadmium (Cd<sup>2+</sup>) ions from contaminated water media. The as-prepared composite was characterized by FESEM, TEM, EDX, VSM, BET and XRD techniques. Several parameters affecting the degradation efficiency including surface area, solution pH, contact time, adsorbent dose, initial Cd<sup>2+</sup> concentration and temperature were evaluated and discussed. The average crystallite size of  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> was found to be 26.5 nm. The highest magnetization saturation of adsorbent was 25.1 emu/g. The adsorption rate belonged  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub>@CS composite was much higher than that  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> and CS, which reflects a synergistic effect between the maghemite and CS particles on the removal of Cd<sup>2+</sup>. Based on the adsorption

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