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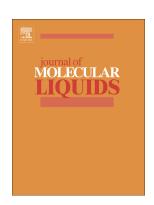
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## **CCEPTED MANUSCRIPT**

Viscosity measurement of unloaded and CO<sub>2</sub>-

loaded aqueous monoethanolamine at higher

## concentrations

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#### **ABSTRACT**

This work contributes new experimental viscosity data of both unloaded and CO2-loaded aqueous monoethanolamine (MEA) solutions. In the first part of this paper, viscosity of

unloaded MEA solutions at MEA mass fractions between (0.5 and 1) is presented. Four

different techniques for representing the viscosity of unloaded MEA solution are discussed

and compared. The second part of this work reports viscosities of CO<sub>2</sub>-loaded MEA solutions

at five different CO<sub>2</sub> concentrations for MEA mass fractions of 0.50, 0.60, 0.70 and 0.80.

These data were correlated using an established method from the literature. In both cases, the

dependence of viscosity on temperature is also discussed.

KEYWORDS: Monoethanolamine; viscosity; CO<sub>2</sub> loading, alkanolamine, modeling

1. Introduction

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