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journal homepage: www.elsevier.com/locate/jnoncrysolStructure-property correlations in $\text{TiO}_2\text{-Bi}_2\text{O}_3\text{-B}_2\text{O}_3\text{-TeO}_2$ glassesNupur Gupta^a, Amandeep Kaur^a, Atul Khanna^{a,*}, Fernando González^b, Carmen Pesquera^b,
Reni Iordanova^c, Banghao Chen^d^a Sensors and Glass Physics Laboratory, Department of Physics, Guru Nanak Dev University, Amritsar 143005, Punjab, India^b Department of Chemistry and Process & Recourse Engineering, University of Cantabria, Santander 39005, Spain^c Institute of General and Inorganic Chemistry, Bulgarian Academy of Sciences, Acad. G. Bonchev Str. Blvd. 11, 1113 Sofia, Bulgaria^d Department of Chemistry & Biochemistry, Florida State University, Tallahassee, FL 32306-4390, USA

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ABSTRACT

Tellurite and borotellurite glasses containing Bi_2O_3 and TiO_2 were prepared and structure-property correlations were carried out by density measurements, X-ray diffraction, Differential Scanning Calorimetry (DSC), Raman, FTIR, UV–visible and ¹¹B MAS-NMR studies. Titanium-tellurite and titanium bismuth tellurite glasses require high melt-cooling rates and were prepared by splat quenching. On adding B_2O_3 , the glass forming ability (GFA) enhances considerably and bulk glasses could be synthesized at lower quenching rates. The density of glasses shows a direct correlation with molecular mass of the constituents. UV–visible studies were used to determine the optical band gap and refractive index. Raman studies found that the co-ordination number of tellurium ions with oxygen ($N_{\text{Te-O}}$) remains constant with variation in TiO_2 molar content, while the incorporation of B_2O_3 and Bi_2O_3 decreases $N_{\text{Te-O}}$. DSC studies show that the glass transition temperature (T_g) increases with B_2O_3 and TiO_2 concentrations and that T_g correlates well with bond enthalpy of the metal oxides. ¹¹B MAS-NMR studies found that the co-ordination number of boron with oxygen ($N_{\text{B-O}}$) decreases with increase in B_2O_3 content while increasing TiO_2 and Bi_2O_3 concentration does not significantly modify $N_{\text{B-O}}$.

1. Introduction

Tellurium-oxide based glasses have generated great interest due to their unique physical properties such as high refractive indices, good non-linear optical properties, high dielectric constant, low melting points, low phonon energies, semiconducting properties and wide optical transmission windows [1–6]. These noteworthy properties make them useful for applications such as window materials, optical memory, up-conversion lasers and optical communication [7]. Among the oxide glasses, TeO_2 based glasses have very high non-linear susceptibility values, which stimulate a special interest in the fundamental research of TeO_2 compounds. The values of non-linear indices depend upon the concentration and on the nature of cations used in TeO_2 glassy matrix [8]. The ab-initio studies performed on TeO_2 based glasses show that the higher order of hyper-polarizability [9–14] is inherent exclusively to the molecules having the form of linear chains, like the ones formed from 'n' polymerized Te–O species [15].

In tellurite glass network the basic building blocks are trigonal bipyramidal (tbp) (TeO_4) units and trigonal pyramidal (TeO_3) units [16,17], in which a lone pair of electrons occupy one of the equatorial sites [18]. The fraction of pyramidal (TeO_3) units increases with the

increase in the monovalent or divalent cation content. TeO_2 is a conditional glass former [19] and forms glass easily with modifiers such as alkali, alkaline-earth and transition metal oxides or other glass formers such as V_2O_5 and B_2O_3 . The poor glass forming ability (GFA) of TeO_2 is due to the presence of the lone pair of electrons that occupy the equatorial site. Earlier, pure TeO_2 glass was synthesized at very high quenching rate of $\sim 10^5 \text{ K s}^{-1}$ by twin roller quench technique [18] and recently, it has been synthesized in the bulk form by the intermittent quenching technique [20]. The two crystalline structures of tellurium dioxide, $\alpha\text{-TeO}_2$ (paratellurite) and $\beta\text{-TeO}_2$ (tellurite) have been known for many years [21]. TeO_2 can be readily transformed into the $\alpha\text{-TeO}_2$ on heating, whereas the $\beta\text{-TeO}_2$ phase is not observed during this process. On slowly heating the pure glass, the $\gamma\text{-TeO}_2$ structure was found to appear as the first crystalline phase. Pietrucci et al. [22] through molecular simulation studies reported $N_{\text{Te-O}}$ to be 3.69 and neutron diffraction studies of glassy TeO_2 by Gulenko et al. [23] reported $N_{\text{Te-O}}$ to be 3.73. The experimental results and theoretical predictions on co-ordination of tellurium with oxygen show good agreement. Moreover $N_{\text{Te-O}}$ values calculated from neutron diffraction studies show good agreement with the results from Raman spectroscopy [18]. The addition of metal oxides in tellurite glasses decreases $N_{\text{Te-O}}$

* Corresponding author.

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and improves its GFA and makes it more efficient for opto-electronic applications [24].

The addition of modifiers into TeO_2 decreases the non-linear properties of glass. The reason for this decrease in polarizability is associated with the fact that the oxygen atoms of the modifier react with the neutral TeO_2 units and produce the $[\text{TeO}_3]^{2-}$ units, leading to the evolution of complex tellurite anions. The addition of certain modifiers leads to the enhancement of non-linear refractive indices of tellurite glasses due to the high polarizability of involved cations. The two categories of these modifiers include cations of heavy p-elements and cations of d-elements. The later one includes Ti^{4+} , Zr^{4+} etc. which consist of weakly occupied highest orbitals while former one includes the cations like Pb^{2+} and Bi^{3+} which contain the lone pair of electrons [25].

The transition metal oxide glasses find wide applications in the field of switching devices and cathode materials in batteries [26] and opto-electronic devices. The addition of TiO_2 into tellurite glasses enhances the thermal stability and chemical resistance properties [27–29]. Vogel et al. [30] reported that, in silicate glasses containing only titanium or niobium, the non-linear refractive index coefficient is much larger for Ti than for Nb [31]. TiO_2 as a modifier holds special interest because, the addition of TiO_2 in TeO_2 glass does not significantly produces $[\text{TeO}_3]^{2-}$ units, thus maintaining the framework nature of the glass and hence favors the high polarizability and hyper-polarizability.

Bi_2O_3 belongs to the group of metal oxides that enhances the non-linear refractive indices of oxide glasses and the bismuthate glasses, exhibit some of the highest non-linear optical properties [32]. Among the heavy metal oxides, it holds great value in electrical and optical applications and ceramic production due to high polarizability of Bi^{3+} ions [33]. Earlier, it has been reported that borate glasses containing bismuth can be used as transparent nuclear radiation shielding windows [34]. Bismuth oxide due to its non-toxic nature, high refractive index and wide transmission range finds its use in thermal and mechanical sensors, reflecting windows and electronic devices [35]. Udovic et al. [36] has reported that the TeO_2 glass system containing TiO_2 jointly with the Bi_2O_3 proves to be an asset in the glasses as it offers the high non-linear optical characteristics along with high mechanical and thermal resistance. The glass transition temperature is found to increase in this case, which represents the relative strength of Ti-O-Te and Bi-O-Te bridges which replace the Te-O-Te bridges.

B_2O_3 is the best oxide glass former [37] and is widely used for synthesis of superionic conductors and thermal shock-resistant borosilicate glasses. B_2O_3 is also incorporated in silicate glasses to improve their chemical and thermal stability. Borate glasses have a random network consisting of tetrahedral (BO_4) and trigonal boron (BO_3) units and their combinations form diborate, triborate, tetraborate and pentaborate groups [38]. The borotellurite glasses contain BO_4 and BO_3 units, TeO_4 trigonal bipyramidal and TeO_3 pyramidal units at a high B_2O_3 content [39]. When two glass formers such as B_2O_3 and TeO_2 are mixed together, the co-ordination number and the concentration of structural units of both the species vary in a complex manner on incorporating a network modifier. Borate and tellurite units in borotellurite glasses connect together to form mixed structural units that enhance the electrical conductivity of borotellurite glasses [40]. In comparison to binary glasses, the multi-component tellurite glasses have good optical and electrical properties. Tellurite glasses belonging to the systems: $\text{TeO}_2\text{-Nb}_2\text{O}_5$ [41], $\text{TeO}_2\text{-BaO-TiO}_2$ [42], $\text{Al}_2\text{O}_3\text{-B}_2\text{O}_3\text{-TeO}_2$ [43] have been prepared and characterized for their remarkable non-linear optical properties, high refractive indices and good electrical conductivity.

In the present work, our aim is to study short-range order and the GFA of the tellurite and borotellurite glasses containing Bi_2O_3 and TiO_2 and their effects on the optical, thermal and dielectric properties. To study the effects of varying B_2O_3 concentration on Te-O and B-O speciation; ^{11}B Magic Angle Spinning (MAS) Nuclear Magnetic

Resonance (NMR), Fourier Transform Infrared (FTIR) and Raman spectroscopic techniques were used.

2. Experimental

2.1. Glass preparation

Tellurite and borotellurite glasses containing TiO_2 and Bi_2O_3 of the composition:

1. $x\text{TiO}_2\text{-(100-x) TeO}_2$ with $x = 5, 9, 10, 12$ and $15\text{-mol}\%$
2. $x\text{TiO}_2\text{-yBi}_2\text{O}_3\text{-(100-x-y) TeO}_2$ with $x = 5\text{-mol}\%$ and $y = 5$ and $10\text{-mol}\%$
3. $x\text{TiO}_2\text{-yBi}_2\text{O}_3\text{-zB}_2\text{O}_3\text{-(100-x-y-z) TeO}_2$ with $x = 5, 10\text{-mol}\%$, $y = 5, 10, 20, 25$ and $30\text{-mol}\%$ and $z = 10, 15, 20$ and $30\text{-mol}\%$

were prepared using TeO_2 (Aldrich India 99%), Bi_2O_3 (Aldrich India 99.9%), H_3BO_3 (Aldrich India 99.9%), TiO_2 (Aldrich India 99.9%) by melt-quench technique. Appropriate amounts of chemicals were weighed, grinded in a mortar-pestle for about 30 min and then put in platinum crucible. The batch mixture was then sintered at 250°C for 24 h in an electric furnace. The temperature of the furnace was then slowly raised to 900°C and the melt was kept at this temperature for 1 h, before quenching it on a heavy brass plate. The crucible containing the melt was swirled several times inside the furnace to ensure its homogeneity.

The glass samples without B_2O_3 were prepared by splat-quench technique as these required higher cooling rates, however samples containing B_2O_3 were prepared by normal quenching in which a small quantity of the melt was poured on a brass plate and disk shaped glass was obtained, the later samples were subsequently annealed at 280°C for 1 h. Splat-quenched samples were not given any post-quenching annealing treatment. All glasses were clear and highly transparent. The batch composition, density and molar volume data of samples are presented in Table 1.

2.2. X-ray diffraction (XRD)

XRD studies were performed on powdered and disk-shaped glass samples on Bruker D8 Focus X-ray diffractometer using $\text{Cu K}\alpha$ radiation in the 2θ range of 15° to 55° . The X-ray tube was operated at 40 kV and 30 mA and the intensity of scattered X-rays was measured with a scintillation detector.

2.3. Density measurement

Density of glasses was measured by Archimedes method on an electronic balance of sensitivity 10^{-4} g, using di-butyl phthalate as an immersion liquid. Each measurement was repeated twice. The maximum uncertainty was in the range of $\pm 0.001\text{--}0.03\text{ g cm}^{-3}$. Due to the smaller size of splat-quenched glasses in comparison of normal-quenched glasses, the uncertainty in density measurement was higher in case of splat-quenched samples.

2.4. Thermal studies

Thermal properties such as glass transition temperature (T_g), crystallization temperature (T_c) and the liquidus temperature (T_m) were measured by Differential Scanning Calorimetry (DSC). DSC analysis were performed on SETARAM SETSYS Evolution-1750 system in the temperature range of $200\text{--}750^\circ\text{C}$ at a heating rate of 10°C/min , in air flow of 20 ml/min . Measurements were performed on powdered samples in platinum pans. Sample amounts of $20\text{--}40\text{ mg}$ were used. The maximum uncertainty in the measurement of glass transition, crystallization and liquidus temperatures was $\pm 1^\circ\text{C}$.

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