



# Gamma ray irradiation-induced variations in structure and optical properties of cerium/titanium-doped oxyfluoride transparent glass-ceramics



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## ABSTRACT

CeO<sub>2</sub>/TiO<sub>2</sub>-doped oxyfluoride transparent glass ceramics with a composition of 45SiO<sub>2</sub>–20Al<sub>2</sub>O<sub>3</sub>–10CaO–25CaF<sub>2</sub> were synthesized and irradiated by gamma ray. The effects of CeO<sub>2</sub>/TiO<sub>2</sub> on the structure and optical properties of the samples before and after irradiation were investigated. Doping with CeO<sub>2</sub> causes network depolymerization and conversion of [AlO<sub>6</sub>] to [AlO<sub>4</sub>], enlarging the percolation region and promoting CaF<sub>2</sub> crystallization. Co-doping with CeO<sub>2</sub>/TiO<sub>2</sub> helps reduce the intrinsic coloring of transparent glass ceramics containing only CeO<sub>2</sub>, and the addition of TiO<sub>2</sub> enhances network interconnectivity, suppressing CaF<sub>2</sub> crystallization. Doping with CeO<sub>2</sub> and/or TiO<sub>2</sub> improves the structural stability of transparent glass ceramics upon irradiation and maintains the optical band gap and Urbach energy constant due to the defect saturation over the irradiation dose. Doping solely with CeO<sub>2</sub> allows for a lower radiation-induced absorption coefficient than co-doping CeO<sub>2</sub>/TiO<sub>2</sub> because of the enhanced crystallization induced by CeO<sub>2</sub> and balanceable light absorption of polyvalent cerium ions.

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## 1. Introduction

Transparent glass ceramics (TGCs) are inorganic composite materials formed through the controlled nucleation and crystallization of optimally formulated glass with a nanocrystalline phase dispersed in the glass matrix [1]. TGCs have been successfully deployed in applications such as large telescope mirror blanks, liquid crystal displays, solar cells and photonic devices due to their desirable mechanical, thermal, electrical, magnetic and optical properties [2,3]. In recent years, rare-earth-doped oxyfluoride TGCs have attracted interest due to their chemical stability, combining the mechanical strength of oxide glass with the low phonon energy of fluoride crystals, which minimizes the non-irradiative decay rate and allows rare-earth energy level emissions with improved quantum efficiency [4,5].

The interaction between TGCs and gamma (γ) rays or other ionizing radiation causes structural defects and property variations that depend on glass type, composition and radiation dose.

Radiation durability is widely recognized as a significant requirement for photonic devices, especially those applied in space or in harsh radioactive environments. The defects induced by ionizing radiation usually absorb visible light, thereby worsening the material's optical properties and influencing the irradiation sensitivity and efficiency. Investigations related to the interaction between oxyfluoride glass or TGCs and radiation have mainly focused on the application of materials containing rare-earth fluorides in emission spectrometry and development of corresponding optical materials. For example, subjecting oxyfluoride glass doped with EuF<sub>3</sub> and DyF<sub>3</sub> to high-dose gamma radiation results in point defects in the glass matrix. The irradiation effect depends more on the rare-earths' characteristics than on the glass composition [6]. A study of SiO<sub>2</sub>–Al<sub>2</sub>O<sub>3</sub>–Li<sub>2</sub>O–LaF<sub>3</sub> oxyfluoride glass and a glass ceramic containing CeO<sub>2</sub>, TbF<sub>3</sub> and Eu<sub>2</sub>O<sub>3</sub> after X-ray radiation shows that the creation of color centers occurs mainly in the oxide glass matrix, and the trap centers are created primarily in the fluoride crystallites and depend on the rare-earth activators [7]. Appropriate stabilizers, such as transition metals and rare-earth oxides are conventionally introduced into the glass matrix to improve its irradiation resistance [8,9]. CeO<sub>2</sub> is most commonly used for this purpose. The effects of doping with

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transition metals and/or rare-earth oxides on oxyfluoride TGCs for the purpose of modifying radiation resistance have been rarely studied and are worthy of further investigation. It had been proposed that co-doping with  $\text{CeO}_2/\text{TiO}_2$  provides glass with more effective radiation resistance compared to doping solely with  $\text{CeO}_2$  and allows adjustable glass coloration [10], but the influence of a similar modification on oxyfluoride glass ceramics remains unaddressed. In this study, the effects of gamma irradiation on  $\text{CeO}_2/\text{TiO}_2$ -doped oxyfluoride TGCs were investigated using vibrational spectrometry and spectrophotometry analysis in the context of synthesis and comparative characterizations of  $\text{CeO}_2/\text{TiO}_2$ -doped oxyfluoride TGCs.

## 2. Experimental

### 2.1. Preparation of glass and TGCs

The commonly studied system  $45\text{SiO}_2\text{--}20\text{Al}_2\text{O}_3\text{--}10\text{CaO--}25\text{CaF}_2$  suitable for fabricating oxyfluoride TGCs [5,11] was used to synthesize precursor glass (G) by the conventional melting-quench method. Reagent-grade chemicals such as silica, calcium carbonate, alumina and calcium fluoride were used as the starting materials for preparing the batch of base glass, and the doped mixtures were prepared by adding various ratios of  $\text{CeO}_2$  and/or  $\text{TiO}_2$  powder to the appropriate amount of the base glass. The mixtures were balanced and ball milled for 2 h and then melted using a corundum crucible in an electric furnace at  $1400^\circ\text{C}$  for 1 h. The glass melt was poured onto a stainless-steel plate and was pressed by another plate to form a disk. Next, the glass was annealed at  $550^\circ\text{C}$  for 1 h to eliminate the internal stress. The prepared glass discs were polished with SiC papers up to 1200 grit, ultrasonically cleaned in acetone and anhydrous ethanol, and washed with distilled water for further irradiation tests and measurements. The TGCs were produced by isothermally heating the precursor glasses at  $650^\circ\text{C}$  for 4 h. The notation  $a\text{Ce}b\text{Ti}$  is used to identify an individual sample, where  $a$  and  $b$  represent the batched extra-molar fractions of  $\text{CeO}_2$  and  $\text{TiO}_2$  over the base glass, respectively (keeping the relative ratio of base components constant).

### 2.2. Irradiation test

The gamma irradiation test was conducted in air at room temperature using a  $^{60}\text{Co}$  source ( $1.2 \times 10^6\text{Ci}$ ) in a gamma chamber manufactured by the MDS NORDION Company. The glass and TGC discs were subjected to a ramped increasing dose of 9 kGy, 18 kGy and 27 kGy at a dose rate of 3 kGy/h.

### 2.3. Measurements before and after irradiation

The TGCs were pulverized using an agate mortar for powder XRD analysis to detect the crystalline phase of the TGCs. The XRD measurements were performed using a diffractometer (DX-2500, HAOYUAN China) with  $\text{Cu K}\alpha$  radiation and a Bragg angle  $2\theta$  ranging from  $10^\circ$  to  $80^\circ$  at a scanning rate of  $0.05^\circ/\text{s}$ .

Raman spectra in the range of  $200\text{--}2000\text{ cm}^{-1}$  were recorded at room temperature on a Labram HR800 micro-spectrometer using the  $514.5\text{ nm}$  line of an  $\text{Ar}^+$  laser with a measured power of 5 mW and a system resolution of less than  $1\text{ cm}^{-1}$ . Spectroscopic analysis using a UV-visible spectrophotometer (PERSEE T6) was carried out to measure the transmittance of the prepared glass and TGCs as a function of wavelength from 190 to 1100 nm. Spectrometric and spectroscopic analysis for the post-irradiation specimens were conducted within 36 h to avoid the bleaching of the radiated samples.

## 3. Results and discussion

### 3.1. The effects of doping $\text{CeO}_2/\text{TiO}_2$ on the structure and properties of oxyfluoride TGCs

#### 3.1.1. Raman spectrometry analysis

Fig. 1 presents the Raman spectra of the  $\text{CeO}_2/\text{TiO}_2$ -doped TGCs. Band  $700\text{--}800\text{ cm}^{-1}$  is associated with the vibration of the  $[\text{AlO}_4]$  tetrahedral [12,13], and bands across  $800\text{--}1200\text{ cm}^{-1}$  are associated with the stretching mode of groups of silicon-oxygen tetrahedrons  $Q^n$  (where  $n$  is the number of bridging oxygen atoms, either 0, 1, 2, 3 or 4) [14–17]. As this broad envelope comprises component peaks situated within  $900\text{--}950\text{ cm}^{-1}$ ,  $950\text{--}1000\text{ cm}^{-1}$ ,  $1000\text{--}1050\text{ cm}^{-1}$ ,  $1050\text{--}1100\text{ cm}^{-1}$  and  $1100\text{--}1150\text{ cm}^{-1}$  that represent the Si-O stretching of  $Q^0$ ,  $Q^1$ ,  $Q^2$ ,  $Q^3$  and  $Q^4$ , respectively, the spectra are normalized in Raman intensity and then processed through deconvolution using Gaussian functions. In the resolved spectra, the peak position of the  $Q^n$  envelope shifts to a lower frequency, with higher level  $Q^n$  (i.e.,  $Q^3$  and  $Q^4$ ) transferring into lower level  $Q^n$  ( $Q^0$ ,  $Q^1$ , and  $Q^2$ ) as  $\text{CeO}_2$  increases. In addition, the band situated at  $700\text{--}800\text{ cm}^{-1}$  related to the  $[\text{AlO}_4]$  group intensifies, indicating that doping solely with  $\text{CeO}_2$  promotes the formation of  $[\text{AlO}_4]$  tetrahedral amid depolymerization of the glass structure. Co-doping with  $\text{CeO}_2/\text{TiO}_2$  results in a smaller fraction of Si-O structural units compared with doping solely with  $\text{CeO}_2$ . Additionally, a component peak emerging at  $855\text{ cm}^{-1}$  can be ascribed to the characteristic vibration of Ti-O-Si or Ti-O-Ti as well as the deformation of O-Ti-O or O-(Si,Ti)-O in chain and/or sheet units [18]. Raising the  $\text{TiO}_2$  content enables the bands associated with Ti-O-Si and  $[\text{AlO}_4]$  to intensify, but those associated with  $Q^n$  to attenuate, implying that  $[\text{SiO}_4]$  groups are partially replaced by  $[\text{Si(Ti)O}_4]$ , making full use of NBOs for network interconnection and thus increasing network rigidity.

#### 3.1.2. XRD analysis

Fig. 2 displays the XRD patterns of the TGCs containing various levels of  $\text{CeO}_2/\text{TiO}_2$  prepared by reheating the precursor glass at  $650^\circ\text{C}$  for 4 h. Pattern comparison reveals that samples containing

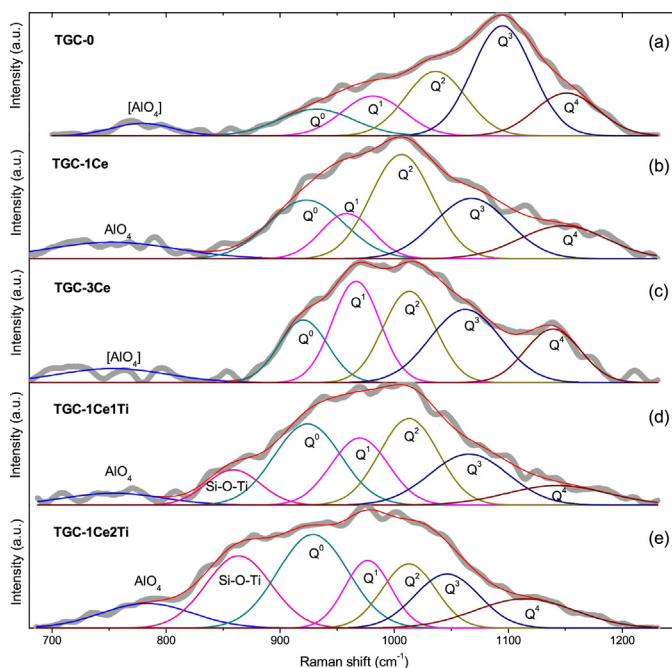


Fig. 1. Raman spectra of TGCs prepared by reheating precursor glass containing various levels of  $\text{CeO}_2/\text{TiO}_2$  at  $650^\circ\text{C}$  for 4 h.

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