



# Magnetic diatomite(Kieselguhr)/Fe<sub>2</sub>O<sub>3</sub>/TiO<sub>2</sub> composite as an efficient photo-Fenton system for dye degradation

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## ABSTRACT

We explored the potential use of diatomite/Fe<sub>2</sub>O<sub>3</sub>/TiO<sub>2</sub> composites as catalysts for heterogeneous photo-Fenton degradation of methylene blue under neutral pH. Such system consists in magnetic solids synthesized by co-precipitation with Fe<sup>2+</sup>/Fe<sup>3+</sup> in the presence of diatomite, followed by impregnation of TiO<sub>2</sub>. The results showed that the optimal amount of the catalyst was 2.0 g L<sup>-1</sup>, since aggregation phenomena become significant above this concentration, which decreases the photodegradation activity. The catalyst is highly efficient in the degradation of methylene blue and shows an easy recovery by an external magnetic field. This allows for an effective catalyst reuse without significant loss of activity in catalytic cycles, which is a highly interesting prospect for recyclable dye degradation systems.

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## 1. Introduction

Ever-growing dye emissions from textile, cosmetics and food industries have become a major source of water pollution worldwide. In order to avoid any possible environmental impacts several methods to remove persistent organic compounds released into aquatic systems, such as adsorption, or chemical oxidation have been employed [1–5]. Heterogeneous catalysts for photo-Fenton degradation attract increasing attention among oxidation methods due capability in the catalyst reuse [6,7]. In this sense, diatomite, also known as Kieselguhr, is a cheap, widely available and stable material. Diatomite is a siliceous biological sedimentary rock material with a porous structure, with high oil and water absorption capacity and low density, thus showing ideal advantages for catalysis applications [8,9].

In spite of these suitable properties, only few reports investigate the application of diatomite as a catalyst support, as for instance in combination with magnetic materials [10]. Hence, the study of

magnetic composites such as diatomite/Fe<sub>2</sub>O<sub>3</sub>/TiO<sub>2</sub> as catalysts is relevant because magnetic particles provide a convenient method to remove the catalyst from the reaction medium via an appropriate magnetic field [11,12]. In addition, this system is a highly convenient approach to bypass complex synthesis steps, due to the use of naturally occurring materials as inorganic supports, which reduces costs of catalyst preparation. Therefore, we report a novel magnetic diatomite-based composite obtained by co-precipitation of Fe<sup>2+</sup>/Fe<sup>3+</sup> and impregnation with TiO<sub>2</sub> by a sol-gel process. We evaluated the potential use of this material in the photo-Fenton degradation of methylene blue (MB), as well as recovery and reuse of this composite in order to verify its catalytic potential.

## 2. Experimental

Diatomite was supplied by Nova Refratil (Brazil). Analytic grade FeCl<sub>3</sub>·6H<sub>2</sub>O, FeCl<sub>2</sub>·4H<sub>2</sub>O, Ti(OC<sub>4</sub>H<sub>9</sub>)<sub>4</sub>, NH<sub>3</sub>(conc.), methylene blue (MB, [C<sub>16</sub>H<sub>18</sub>N<sub>3</sub>S]Cl) were used as reactants. Fe<sub>3</sub>O<sub>4</sub> particles were obtained according to Philipse et al. [13]. Typically, diatomite (300 g L<sup>-1</sup>) was dispersed in 20 mL (1.0 mol L<sup>-1</sup>) aqueous FeCl<sub>3</sub> followed by addition of 5 mL (2 mol L<sup>-1</sup>) FeCl<sub>2</sub> dissolved in 2 mol L<sup>-1</sup> aqueous HCl, under stirring for 30 min, with a Fe<sup>2+</sup>/Fe<sup>3+</sup> = 1/2 M ratio. The resulting solution was added to 250 mL of

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0.7 mol L<sup>-1</sup> aqueous ammonia (Fe<sup>3+</sup>/NH<sub>3</sub> = 1/8.75) under mechanical stirring. After 30 min, the material was separated using a magnet, washed with deionized water and ethanol and dried at 70 °C. The final solid was dispersed in 0.4 mol L<sup>-1</sup> Ti(OC<sub>4</sub>H<sub>10</sub>)<sub>4</sub> in ethanol and kept for 24 h at 25 °C. The material was finally washed with ethanol and calcined leading to the diatomite/Fe<sub>2</sub>O<sub>3</sub>/TiO<sub>2</sub> catalyst. As temperatures higher than 650–700 °C led to the complete conversion of magnetite into maghemite and hematite ( $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> →  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub>) (thermal analysis, [Supporting Information](#)), calcinations were performed at 600 °C for 8 h. Characterization details and photocatalysis procedures are presented in the [Supplementary Information \(SI\)](#).

### 3. Results and discussion

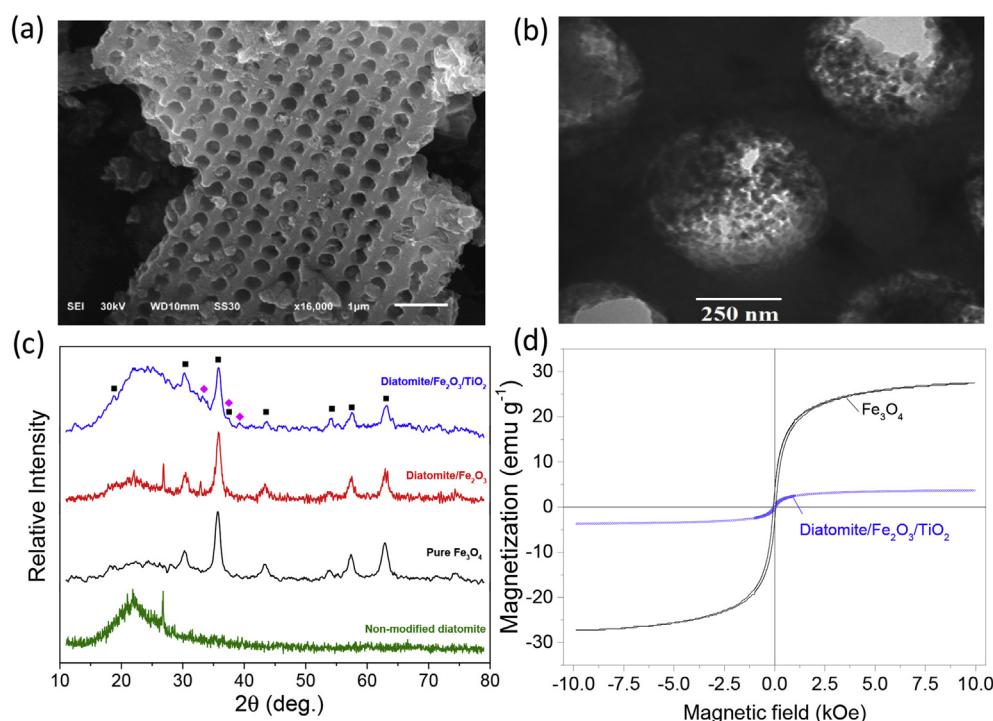
SEM images ([Fig. 1](#) and [SI](#)) indicate that both unmodified and final diatomite have highly porous structures and can potentially consist in efficient solid catalysts, confirming that the proposed modifications do not affect the porous nature of the substrate. Energy dispersive X-ray spectroscopy (EDS) results ([SI](#)) confirm an effective modification with Fe<sub>2</sub>O<sub>3</sub> and TiO<sub>2</sub>, leading to improved amounts of Fe and Ti [O/Al/Si/Fe/Ti/Cu (mol%) composition: natural diatomite-57.60/4.59/36.92/0.27/0.18/0.42; diatomite/Fe<sub>2</sub>O<sub>3</sub>/TiO<sub>2</sub> catalyst: 26.92/1.38/16.44/14.53/2.77/0.22]. Transmission electron microscopy (TEM) images ([Fig. 1b](#)/[SI](#)) also indicate the partial filling of the diatomite pores after the post-synthesis procedures, attesting for the effective modification with the additional inorganic phases.

X-ray diffraction (XRD) patterns ([Fig. 1c](#)) indicate the inclusion magnetite particles in the diatomite support, since characteristic peaks of the reverse-spinel Fe<sub>3</sub>O<sub>4</sub> structure (JCPDS-10-0319) are observed. After the thermal treatment, the final diatomite/Fe<sub>2</sub>O<sub>3</sub>/TiO<sub>2</sub> catalyst still display the characteristic peaks related to the

*Fd3m* (O<sub>h</sub><sup>7</sup>) structure with peaks slightly displaced to higher 2 $\theta$  values. This is in agreement with the production of a  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> (maghemite) phase after oxidation of Fe<sup>2+</sup> ions, which is crucial for keeping magnetic properties after the thermal treatment process. Small amounts of  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> (hematite, *R3c* space group) can be formed by the partial collapse of the maghemite structure in the diatomite/Fe<sub>2</sub>O<sub>3</sub>/TiO<sub>2</sub> systems, as indicated by small signals at 33.3° ([104]), 37.2° ([110]), and 39.2° ([113]). Addition of TiO<sub>2</sub> in the final solid led to the appearance of a diffraction halo, indicating that titanium dioxide occurs as an amorphous solid in the final catalyst. Small amounts of crystallized TiO<sub>2</sub> may also be present, since main peaks of anatase or rutile phases can be superposed to the diffraction halo or maghemite signals.

Despite the partial conversion of  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> into non-magnetic  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub>, final catalysts still display characteristic paramagnetic properties ([Fig. 1c](#)). The magnetization saturation (Ms) of the diatomite/Fe<sub>2</sub>O<sub>3</sub>/TiO<sub>2</sub> catalyst (4 emu g<sup>-1</sup>) is dramatically reduced in comparison to pure magnetite (27.5 emu g<sup>-1</sup>) both due to the hematite formation and to the effect of the diamagnetic diatomite support. Such value is close to those observed for similar compositions [[14,15](#)]. Both curves showed negligible hysteresis, with remnant magnetization around 0.005 emu g<sup>-1</sup>. Although low Ms values are observed, the magnetic response is sufficiently high to provide separation from a dispersing solution with a common magnet, which is highly advantageous for catalyst recuperation and reuse.

N<sub>2</sub> adsorption/desorption isotherms of the diatomite/Fe<sub>2</sub>O<sub>3</sub> and diatomite/Fe<sub>2</sub>O<sub>3</sub>/TiO<sub>2</sub> composites ([Fig. 2](#)) show hysteresis in relative pressures between 0.65 and 0.95, which is typical of materials with mesoporous domains [[16](#)]. Results yielded surface areas of 45.1 m<sup>2</sup> g<sup>-1</sup> for diatomite/Fe<sub>2</sub>O<sub>3</sub> and 36.7 m<sup>2</sup> g<sup>-1</sup> after incorporation of Fe<sub>2</sub>O<sub>3</sub>/TiO<sub>2</sub> and calcination, whereas specific pore volumes (0.19 and 0.15 cm<sup>3</sup> g<sup>-1</sup>, respectively) and pore diameters (9.6 and 9.5 nm,



**Fig. 1.** (a) SEM and (b) TEM images of the final diatomite/Fe<sub>2</sub>O<sub>3</sub>/TiO<sub>2</sub> composite. (c) Powder XRD of non-modified diatomite (green), pure Fe<sub>3</sub>O<sub>4</sub> particles (black), diatomite modified with Fe<sub>2</sub>O<sub>3</sub> (red), and final diatomite/Fe<sub>2</sub>O<sub>3</sub>/TiO<sub>2</sub> composite (blue) [■ JCPDS-10-0319, magnetite/maghemite; ◆ JCPDS-13-534 hematite]. (d) Magnetization curves of pure Fe<sub>3</sub>O<sub>4</sub> particles (black) and final diatomite/Fe<sub>2</sub>O<sub>3</sub>/TiO<sub>2</sub> composite (blue). (For interpretation of the references to colour in this figure legend, the reader is referred to the web version of this article.)

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