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Effect of graphene oxide nanosheets and ultrasonic eletrodeposition technique on Ni–Mo/graphene oxide composite coatings

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## ACCEPTED MANUSCRIPT

Effect of graphene oxide nanosheets and ultrasonic

eletrodeposition technique on Ni-Mo/graphene oxide

composite coatings

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**Abstract:** 

Nano Ni-Mo/graphene oxide (GO) sheet composites were successfully prepared by

direct current electrodeposition with ultrasonic (WS) vibration on low-carbon steel.

The composite coatings's roughness, microhardness, corrosion and oxidation

resistance, which were influenced by GO and ultrasonic factors, were investigated.

Results from scanning electron microscopy (SEM), Raman spectroscopy and X-ray

photoelectron spectroscopy (XPS) showed reduced graphene oxide (rGO) distributed

in the coatings. X-ray diffraction patterns indicated that a decreased grain size of the

nanocrystalline composite coatings after ultrasonic modification. In addition, results

from thermogravimetric analysis from 25 °C to 600 °C showed that incorporating GO

enhanced oxidation resistance. Best corrosion resistance value of 3.62 K $\Omega$  cm<sup>2</sup> and

7.4 µA cm<sup>-2</sup> of the ultrasonicated coatings (Ni–Mo/GO) were detected compared with

coatings (Ni–Mo/GO) without sonic treatment or Ni–Mo coating.

**Keywords:** Ni-Mo/Graphene oxide, Ultrasonic, Low-carbon steel

1. Introduction

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