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Structural Refinement in Austenitic Stainless Steel by Submerged Friction Stir Processing

K. Selvam, A. Prakash, H.S. Grewal, H.S. Arora

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Highlights

- o Friction stir processing of SS316L was done under submerged cooling conditions
- o The processed sample shows significant refinement with rapid cooling
- o A correlation between grain size and Zener-Holloman parameter was developed
- o Deformation texture showed strong temperature and strain rate dependence
- o Tribological properties showed strong correlation with the flow work and hardness

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