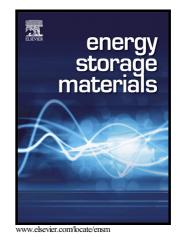
#### Author's Accepted Manuscript

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## Achieving high Figure of Merit in p-type polycrystalline Sn<sub>0.98</sub>Se

### via self-doping and anisotropy-strengthening

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#### Abstract

USCIR In this study, we report a record peak Figure of Merit (ZT) of 1.36±0.12 in polycrystalline Sn<sub>0.98</sub>Se macro-sized plates, fabricated via a facile solvothermal method. The obtained exceptional thermoelectric performance comes from their high power factor of 6.95  $\mu$ Wcm<sup>-1</sup>K<sup>-2</sup> and ultra-low thermal conductivity of 0.42  $\text{Wm}^{-1}\text{K}^{-1}$  at 823 K. Through our Hall measurements, we found the high carrier concentration of  $1.5 \times 10^{19}$  cm<sup>-3</sup> derived from the self-doping, which contributes to a high electrical conductivity and a moderate Seebeck coefficient. Moreover, detailed structural characterizations reveal a strong preferred orientation in our sintered  $Sn_{0.98}Se$  pellets. The phonon scattering sources such as grain boundaries, synergistically coupled with the anharmonicity boding of Sn<sub>0.98</sub>Se crystals with a high density of 98.5%, result in an intrinsic ultra-low thermal conductivity. This study provides a new perspective to achieve high thermoelectric performance in polycrystalline SnSe materials.

Keywords: Thermoelectric materials, Tin Selenide, Solvothermal Synthesis, Self-doping, Anisotropy-strengthening

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