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Effect of V content on microstructure and properties of lasersolidified Fe60(NiCrCoTiVx)40 (x=0, 0.5, 1) multicomponent alloy coatings on AISI 1045 steel



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## ACCEPTED MANUSCRIPT

Effect of V content on microstructure and properties of laser-solidified

 $Fe_{60}(NiCrCoTiV_x)_{40}$  (x = 0, 0.5, 1) multicomponent alloy coatings on AISI 1045 steel

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Abstract: Fe<sub>60</sub>(NiCrCoTiV<sub>x</sub>)<sub>40</sub> (x = 0, 0.5, 1) multicomponent alloy coatings on lowcost AISI 1045 steel were successfully prepared by laser surface alloying. The effect of V content on microstructure, micro-hardness, wear resistance and corrosion resistance were studied in detail. The Fe<sub>60</sub>(NiCrCoTiVx)<sub>40</sub> (x = 0, 0.5, 1) multicomponent alloy coatings are all composed of a FCC solid solution phase and a BCC solid solution phase with a Fe<sub>2</sub>Ti-type Laves phase. The lattice parameter of the BCC solid solution phase is not sensitive to V content, but the addition of V leads to the decrease of FCC content and the refinement of Fe<sub>2</sub>Ti-type Laves phase. The addition of V significantly affects the properties of coatings, and the Fe<sub>60</sub>(NiCrCoTiV<sub>0.5</sub>)<sub>40</sub> multicomponent alloy coating has higher micro-hardness and better wear resistance while the Fe<sub>60</sub>(NiCrCoTiV<sub>1</sub>)<sub>40</sub> multicomponent alloy coating has the best corrosion resistance. In addition, the corrosion resistance of Fe<sub>60</sub>(NiCrCoTiVx)<sub>40</sub> (x = 0, 0.5, 1) multicomponent alloy

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