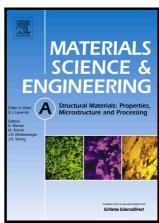
## Author's Accepted Manuscript

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www.elsevier.com/locate/msea

PII: S0921-5093(17)30988-7

DOI: http://dx.doi.org/10.1016/j.msea.2017.07.083

Reference: MSA35331

To appear in: Materials Science & Engineering A

Received date: 21 March 2017 Revised date: 25 July 2017 Accepted date: 26 July 2017

Cite this article as: Intan Fadhlina Mohamed, Takahiro Masuda, Seungwon Lee Kaveh Edalati, Zenji Horita, Shoichi Hirosawa, Kenji Matsuda, Daisuke Terada and Mohd Zaidi Omar, Strengthening of A2024 alloy by high-pressure torsion and subsequent aging, *Materials Science & Engineering A* http://dx.doi.org/10.1016/j.msea.2017.07.083

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## **ACCEPTED MANUSCRIPT**

# Strengthening of A2024 alloy by high-pressure torsion and subsequent aging

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An age-hardenable A2024 alloy is processed by high-pressure torsion (HPT) for grain refinement and further aged for fine precipitation. The HPT is conducted under an applied pressure of 6 GPa for 0.75, 1 and 5 turns with a rotation speed of 1 rpm at room temperature and this results in a significant grain size reduction to a grain size of ~240±80 nm. The hardness sharply increases with imposing strain at an early stage but

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