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H.C. Fang, F.H. Luo, K.H. Chen



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ACCEPTED MANUSCRIPT

Effect of intermetallic phases and recrystallization on the corrosion and fracture behavior of

an Al-Zn-Mg-Cu-Zr-Yb-Cr alloy

H. C. Fang*, F. H. Luo, K. H. Chen

State Key Laboratory of Powder Metallurgy, Central South University, Changsha 410083, China

* Corresponding author. Tel.: +86 731 88830614. E-mail: fanghc@csu.edu.cn

Abstract

The effects of alloying elements on the characteristics of intermetallic phases and

recrystallization in Zr, Yb, Cr-containing Al-Zn-Mg-Cu alloys have been investigated. The results

show that the inhibiting recrystallization and subgrain growth behaviour mainly could be

attributed to the fine, dense, secondary, coherent Cr-containing Al₃(Yb, Zr) dispersoids with

core-shell structures. The volume fraction of primary and secondary Al₁₈Mg₃Cr₂ phases decreased

and then increased with increasing Cr content from 0.09 wt.% to 0.22 wt.% in the

Al-Zn-Mg-Cu-Zr-Yb-Cr alloys. Cr content has little effect on the recrystallization resistance and

strengthening effect. Recrystallization of the Al-Zn-Mg-Cu-Zr-Yb-Cr alloys can be attributed to

the particle stimulated nucleation (PSN) owing to the presence of primary micro-scale Al₂CuMg

and Al₁₈Mg₃Cr₂ particles, resulting in a decline in the fracture toughness, tensile properties and

corrosion resistance. In the Al-Zn-Mg-Cu-Zr-Yb-Cr alloys, fracture and local corrosion

preferentially initiate from these primary micro-scale particles, and then propagate along the

high-angle recrystallized grain boundaries or original grain boundaries with continuous, coarser

grain boundary precipitates and broadening precipitate-free zone at its periphery. Compared with

Al₁₈Mg₃Cr₂ discrete particles, the Al₂CuMg constituent particles are more susceptible to be

corroded.

Keywords: aluminium alloys; intermetallics; fracture; grain boundaries; recrystallization

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