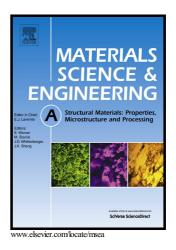
### Author's Accepted Manuscript

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### ACCEPTED MANUSCRIPT

## Crack initiation sensitivity of wrought direct aged alloy 718 in the very high cycle fatigue regime: the role of non-metallic inclusions

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#### Abstract

Fatigue crack initiation in the direct aged version of the nickel-base superalloy Inconel 718 has been investigated at room temperature in the low stress/very high cycle regime via ultrasonic fatigue testing. Three different microstructures have been examined at the same strain amplitude in order to understand the influence of non-metallic inclusions (NMIs), i.e. carbides, carbonitrides and nitrides, and  $\Sigma 3$  twin boundary density on lifetime and failure mode. A slight refinement in grain structure and a higher  $\Sigma 3$  twin boundary density is associated with substantial reductions in lifetime. Decreasing  $\Sigma 3$  twin

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