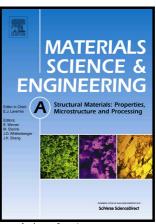
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Xiaogang Fang, Shusen. Wu, Shulin Lü, Jing Wang, Xiong Yang



www.elsevier.com/locate/msea

PII: S0921-5093(16)31243-6

DOI: http://dx.doi.org/10.1016/j.msea.2016.10.035

Reference: MSA34237

To appear in: Materials Science & Engineering A

Received date: 7 July 2016

Revised date: 9 September 2016 Accepted date: 12 October 2016

Cite this article as: Xiaogang Fang, Shusen. Wu, Shulin Lü, Jing Wang and Xiong Yang, Microstructure evolution and mechanical properties of quasicrystal reinforced Mg-Zn-Y alloy subjected to ultrasonic vibration, *Materials Science & Engineering A*, http://dx.doi.org/10.1016/j.msea.2016.10.035

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ACCEPTED MANUSCRIPT

Microstructure evolution and mechanical properties of quasicrystal-reinforced

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Xiaogang Fang, Shusen Wu*, Shulin Lü, Jing Wang, Xiong Yang

State Key Lab of Materials Processing and Die & Mould Technology, Huazhong University of Science and

Technology, Wuhan 430074, P. R. China

E-mail address: ssw636@hust.edu.cn

Abstract: Although the icosahedral quasicrystal phase found in Mg-Zn-Y alloys has some

outstanding characteristics, the coarse α -Mg dendrites and the agglomeration of the secondary phases

in as-cast microstructure restrict the improvements in the mechanical properties. In this study, the

semisolid slurry of Mg-6Zn-1.4Y alloy was obtained with ultrasonic vibration (UV) treatment and

then formed by rheo-squeeze casting (RSC) process. The effects of UV on the microstructure

evolution and mechanical properties were systematically investigated. With UV, primary α-Mg

grains and the agglomerated Mg-Zn-Y compounds were significantly refined. Notably, a large mass

of fine and granular quasicrystal I-phase particles precipitate in the grains at the later stage of

solidification. The RSC alloy subjected to 6 W/mL UV exhibited the optimal mechanical properties,

with the yield strength of 129 MPa, the ultimate tensile strength of 231 MPa and the elongation of

18.5%. Compared with the samples without UV, they are increased by 18.3%, 14.9% and 55.5%,

respectively.

Keywords: Mg-Zn-Y alloy; icosahedral quasicrystal phase; ultrasonic vibration; tensile properties

1. Introduction

Mg-Zn-Y alloys reinforced by a thermally stable icosahedral quasicrystal phase (I-phase) have

attracted tremendous attention in recent years due to their high strength at room and elevated

temperatures [1-3]. The stable icosahedral quasicrystal phase was first reported in Mg-Zn-Y alloys by

1

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