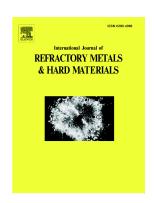
## Accepted Manuscript

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## **ACCEPTED MANUSCRIPT**

## **Title Page**

# Impact of intra-bond orbital hybridization and morphology of diamond coatings on machining performance of coated end mill cutters

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