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Abstract: The properties of conventional nickel coatings were improved by preparing Ni-CeO_2 nanocomposite coatings by jet electrodeposition. On the basis of these results, a new method involving discontinuous cathode rotation and interlaced deposition was proposed. The effects of nanoparticle (NP) concentration and interlacing technology on the surface quality, NP content, and microstructure and corrosion resistance of the resulting composite coatings were investigated. The microstructure and surface morphology were characterized by X-ray diffraction (XRD) and field emission scanning electron microscopy (FESEM), the corrosion resistance was tested by electrochemical workstation. The results showed that, adding an appropriate amount of CeO_2 NPs, effectively improved coating surface quality and reduced defects, such as cellular bulges, micropores, and microcracks. The corrosion current density was reduced from 1.612 to 0.459 $\mu A \cdot cm^{-2}$, compared to pure Ni, which indicated that corrosion resistance was clearly improved. With the introduction