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Formation of Ti₅Si₃ and V₅Si₃ by self-propagating high-temperature synthesis and evaluation of combustion wave kinetics

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Abstract

Fabrication of Ti₅Si₃ and V₅Si₃ was conducted by self-propagating high-temperature synthesis (SHS) from the elemental powder compacts of their stoichiometries. Combustion wave kinetics was experimentally studied by measuring the combustion front velocity and temperature, and numerically investigated to determine the Arrhenius factor of the rate function (K_0) and to evaluate the effective thermal conductivity (k_{eff}). Experimental results showed that the 5Ti + 3Si reaction is more exothermic than the 5V + 3Si reaction. With the increase of sample density from 50% to 60% TMD, the flame-front velocity increased from 28 to 50 mm/s for the formation of Ti₅Si₃ and from 6.9 to 8.5 mm/s for V₅Si₃. Based upon numerical simulation and experimental validation, $K_0 = 3 \times 10^9 \text{ s}^{-1}$ and $5 \times 10^7 \text{ s}^{-1}$ were deduced for combustion synthesis of Ti₅Si₃ and V₅Si₃, respectively. The ratio of k_{eff}/k_{bulk} increasing from 0.02 to 0.05 was employed in the numerical calculations to simulate the effect of sample compaction density on combustion wave kinetics. Moreover, the measured and

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