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#### ACCEPTED MANUSCRIPT

# Structural and spectroscopic properties of $MgAl_2O_4:Nd^{3+}$ transparent ceramics fabricated by using two-step Spark Plasma Sintering

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#### **Abstract:**

Neodymium-doped magnesium aluminate spinel Nd<sup>3+</sup>:MgAl<sub>2</sub>O<sub>4</sub> transparent ceramics were successfully elaborated with significant Nd content (*i.e.* up to 0.2at.%) by using Spark Plasma Sintering (SPS). Microstructural, structural, and optical properties of the obtained samples were compared to those of undoped transparent spinel ceramics. The transparency is of about 70% in the visible region for undoped samples and of about 50% for neodymium-doped samples with a significant shift of the cut-off wavelength in UV region to higher values. Spectroscopic measurements have evidenced the formation of charge-compensating structural defects owing to Mg<sup>2+</sup> substitution by Nd<sup>3+</sup> in the spinel crystalline lattice. Nd<sup>3+</sup> ions were incorporated up to 0.2at.% in spinel crystalline lattice, largely higher than that possible in MgAl<sub>2</sub>O<sub>4</sub> single-crystals. SPS thus appears as an appropriate technique to manufacture transparent materials with out-of-equilibrium structure and composition.

**Keywords:** Neodymium, spinel, transparent ceramics, SPS, spectroscopy

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