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PII: S0925-8388(16)31515-8

DOI: 10.1016/j.jallcom.2016.05.182

Reference: JALCOM 37702

To appear in: Journal of Alloys and Compounds

Received Date: 5 November 2015

Revised Date: 4 May 2016
Accepted Date: 17 May 2016

Please cite this article as: J.-f. Qiao, M.-m. Zhang, K.-b. Zhang, S.-l. Zhang, Enhancement of the corrosion resistance of zinc-aluminum-chromium coating with cerium nitrate, *Journal of Alloys and Compounds* (2016), doi: 10.1016/j.jallcom.2016.05.182.

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Enhancement of the Corrosion Resistance of Zinc-aluminum-chromium Coating

with Cerium Nitrate

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Abstract

The present work aims at evaluating the effect of cerium nitrate on corrosion resistance of mild carbon steel

coated by Dacromet in 3.5% NaCl solution. The scanning electron microscope (SEM) and energy dispersive X ray

spectroscope (EDX) analysis were carried out to compare the surface structure and the composition of Dacromet

coating and Dacromet +Re coating. The results of the electrochemical measurement showed that, compared with

Dacromet coating, Dacromet+Re coating had a longer controlled sacrificial anodic protection function to steel

substrate, a lower corrosion current density (icorr) and a higher corrosion potential (Ecorr). The modulus values of

|Z| of Dacromet+Re coating is about 1 order of magnitude higher than that of Dacromet coating at low-frequency

region.

Keywords: Dacromet; Cerium nitrate; Corrosion resistance; Electrochemical impedance spectroscopy

1. Introduction

Zinc-aluminum-chromium coating, also named as Dacromet, is a water-based and VOC

(volatile organic compound) compliant coating [1-5]. The coating was obtained through dipping

specimens in (or brushing specimens with) the slurry used for Dacromet, which consists

principally of ultra-fine zinc and aluminum flakes together with chromate. The zinc and aluminum

flakes align in multiple layers forming a metallic silver gray coating. Applied as a liquid material,

the coating becomes totally inorganic after baking and sintering at a certain temperature. This

technique is a new kind of metal surface treating technique, which differs from either

electroplating or hot dip of zinc or zinc-rich coating [6]. Dacromet has excellent corrosion

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