## **Accepted Manuscript**

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PII: S0167-577X(17)31303-4

DOI: http://dx.doi.org/10.1016/j.matlet.2017.08.105

Reference: MLBLUE 23082

To appear in: *Materials Letters* 

Received Date: 27 June 2017 Revised Date: 4 August 2017 Accepted Date: 23 August 2017



Please cite this article as: L. Niu, Z. Kang, Spray Deposition Process to Fabricate Cu<sub>2</sub>O Superhydrophobic Surfaces on Brass Mesh for Efficient Oil-water Separation, *Materials Letters* (2017), doi: http://dx.doi.org/10.1016/j.matlet. 2017.08.105

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Spray Deposition Process to Fabricate Cu<sub>2</sub>O Superhydrophobic Surfaces on Brass **Mesh for Efficient Oil-water Separation** 

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**Abstract** 

Cu<sub>2</sub>O coated meshes with "coral reef-like" micro/nanostructures have been successfully fabricated via a

facile spray-and-dry method, without using low surface energy materials. The obtained Cu<sub>2</sub>O coated

superhydrophobic surface, which is similar to the "lotus leaf" structure, had a contact angle of 159.6 ° and a

sliding angle of 1°. Based on the design of a miniature apparatus, the superhydrophobic mesh can separate

different kinds of oils regardless of the light oil or heavy oil in the mixture with excellent separation efficiency.

It is expected that this convenient technique may open a novel approach in future development of

superhydrophobic coating technology

Keywords: Surfaces; Microstructure; Cu<sub>2</sub>O; Spray Deposition; Superhydrophobicity; Oil-water Separation

1. Introduction

With the development of economy, humans confront increasing troubles about industrial sewage discharge

and crude oil leakage accidents. Hence, an effective method of separating oily water is becoming a hotspot in

the research field [1]. Inspired by the lotus leaf's lipophilic-hydrophobic properties, novel materials with

special wettability have been considered as one of the promising methods to effectively remove the oil from

water [2]. Meanwhile, brass has stimulated great interest in electronic and marine industries owing to its high

thermal, electrical conductivities, and mechanical work-ability [3]. Nevertheless, with the progress of society,

the traditional brass needs to be "multifunctional" and more "intelligent". To date, researchers are trying their

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