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Temperature-stable Dielectric and Piezoelectric Properties of  $(K_{0.5}Na_{0.5})NbO_3$ -Bi $(Cu_{0.75}W_{0.25})O_3$  Solid Solutions

Xiuli Chen, Gaofeng Liu, Guisheng Huang, Xiao Yan, Xiaoxia Li, HuanFu Zhou

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## **ACCEPTED MANUSCRIPT**

# Temperature-stable Dielectric and Piezoelectric Properties of $(K_{0.5}Na_{0.5})NbO_3\text{-Bi}(Cu_{0.75}W_{0.25})O_3 \ Solid \ Solutions$

Xiuli Chen<sup>1</sup>, Gaofeng Liu, Guisheng Huang, Xiao Yan, Xiaoxia Li, HuanFu Zhou Guangxi Ministry-Province Jointly-Constructed Cultivation Base for State Key Laboratory of Processing for Non-ferrous Metal and Featured Materials, School of Materials Science and Engineering, Guilin University of Technology, Guilin 541004, China.

#### **Abstract**

 $(1-x)(K_{0.5}Na_{0.5})NbO_3$ - $xBi(Cu_{0.75}W_{0.25})O_3$  (abbreviated as KNN-BCW) [x=0, 0.005, 0.01, 0.015, 0.02, 0.025] lead-free ceramics were fabricated by a solid state reaction method. The XRD analysis confirmed that Bi(Cu<sub>0.75</sub>W<sub>0.25</sub>)O<sub>3</sub> has diffused into (K<sub>0.5</sub>Na<sub>0.5</sub>)NbO<sub>3</sub> to fabricate a new solid solution with perovskite structure. As x=0.01, the ceramics exhibited high relative permittivity ( $\varepsilon \sim 1121$ ), low dielectric loss ( $\tan \delta < 2.8$ %). Especially, good thermal stability ( $\Delta \varepsilon / \varepsilon_{150^{\circ}C} \le \pm 15$ %) was obtained in a broad temperature range from 150 °C to 500 °C as x=0.025. The results indicated that the addition of Bi(Cu<sub>0.75</sub>W<sub>0.25</sub>)O<sub>3</sub> could enhance the dielectric properties of ceramics. The thermal aging behavior represented that the  $d_{33}$  was decreased gradually with increasing the measured temperatures.

**Key words:** Ceramics; Crystal structure; Dielectrics

#### 1. Introduction

High temperature multilayer ceramic capacitors (HTMLCC) have been widely

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<sup>&</sup>lt;sup>1</sup> Corresponding author. E-mail address: cxlnwpu@163.com

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