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Quasi-static Compressive Behavior of the Ex-situ Aluminum-alloy Foam-filled Tubes under Elevated Temperature Conditions

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ACCEPTED MANUSCRIPT

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	Temperature Conditions	2
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Abstract		12
This manuscript focuses on the uniaxial compressive performance of thin walled steel tubes filled with closed-		13
cell aluminum-alloy foam (ex-situ FFTs) at high temperature. For this purpose, the axial compressive behavior		14
of empty tubes, closed-cell aluminum foam, and ex-situ FFTs was evaluated under quasi-static loading		15
conditions at 300°C. The FFTs were compressed according to the concertina mode with the formation of two		16
folds at the tested temperature. Also it was concluded that inserting closed-cell aluminum foam as a filler		17
material inside the empty steel tube improved its energy absorption by 23% at 300°C, as well as reducing crack		18
initiation and propagation in the steel tube.		19
Keywords: Porous Materials; Aluminum foam filled tube; compression test; elevated temperature; cast		20
		21
1. Introduct	ion	22
Multi material structures have become promising candidates for use in the automotive industry in recent years		23
[1]. Aluminum foam (AFs) containing composites have gained a lot of attention in recent years. Bakir et al		24
produced a three layer sandwich composite with Aluminum foam sheets for energy absorption applications [2].		25
Duarte et al [3] manufactured thin walled aluminum tubes filled with Aluminum foam, and observed that the		26
presence of foam as filler in empty tubes resulted in better mechanical properties and energy absorption		27
capability. Taherishargh et al [4] studied the bending behavior of in situ perlite syntactic Aluminum foam inside		28
aluminum tubes, and concluded that the foam filler improved the energy absorption of the tubes by about 40%		29

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