



## Fundamentals and advances in magnesium alloy corrosion



M. Esmaily <sup>a,\*</sup>, J.E. Svensson <sup>a</sup>, S. Fajardo <sup>b,c</sup>, N. Birbilis <sup>d</sup>, G.S. Frankel <sup>b</sup>, S. Virtanen <sup>f</sup>, R. Arrabal <sup>e</sup>, S. Thomas <sup>d</sup>, L.G. Johansson <sup>a</sup>

<sup>a</sup> Department of Chemistry and Chemical Engineering, Chalmers University of Technology, Gothenburg 412 96, Sweden

<sup>b</sup> Fontana Corrosion Center, Department of Materials Science and Engineering, The Ohio State University, Columbus, OH 43210, USA

<sup>c</sup> Department of Surface Engineering, Corrosion and Durability, National Center for Metallurgical Research (CENIM-CSIC), Madrid 28040, Spain

<sup>d</sup> Department of Materials Science and Engineering, Monash University, Victoria 3800, Australia

<sup>e</sup> Departamento de Ciencia de Materiales, Universidad Complutense, Madrid 28040, Spain

<sup>f</sup> Department of Materials Science (LKO, WW-4), University of Erlangen-Nuremberg, 91058 Erlangen, Germany

### ARTICLE INFO

#### Article history:

Received 26 November 2016

Received in revised form 30 March 2017

Accepted 22 April 2017

Available online 15 May 2017

#### Keywords:

Mg  
Electrochemistry  
Atmospheric corrosion  
Alloying  
Composites  
Biodegradable alloys

### ABSTRACT

There remains growing interest in magnesium (Mg) and its alloys, as they are the lightest structural metallic materials. Mg alloys have the potential to enable design of lighter engineered systems, including positive implications for reduced energy consumption. Furthermore, Mg alloys are also emerging as viable biodegradable materials and battery electrodes. In spite of the greatest historical Mg usage at present, the wider use of Mg alloys remains restricted by a number of inherent limitations, including vulnerability to corrosion, poor formability and low creep resistance. This review covers recent research that has led to advances in Mg-alloy corrosion; including the application of contemporary methods for understanding Mg corrosion, the establishment of an electrochemical framework for Mg corrosion, illumination of alloying effects, and attempts at corrosion resistant Mg alloys. A discussion drawing from many sources provides an unbiased focus on new achievements, as well as some contentious issues in the field. The electrochemistry of Mg is reviewed in detail, including so-called anodic hydrogen evolution and cathodic activation. This review also covers atmospheric corrosion, and biodegradable Mg alloys. Finally, past and present trends in the field of Mg corrosion are reviewed, identifying knowledge gaps, whilst attempting to also identify future developments and directions.

© 2017 The Author(s). Published by Elsevier Ltd. This is an open access article under the CC BY license (<http://creativecommons.org/licenses/by/4.0/>).

### Contents

1. Introduction . . . . .	94
1.1. The need for "light weighting" . . . . .	94
1.2. A unique metal . . . . .	95
1.3. An historical background of Mg corrosion . . . . .	95
1.4. Alloying systems . . . . .	96
1.5. Review synopsis . . . . .	98
2. Methods of analysis for Mg corrosion research . . . . .	98
2.1. Corrosion testing in aqueous media . . . . .	99
2.1.1. Electrochemical techniques . . . . .	99

\* Corresponding author at: Department of Chemistry and Chemical Engineering, Chalmers University of Technology, SE-412 96 Gothenburg, Sweden.

E-mail address: [mohsen.esmaily@chalmers.se](mailto:mohsen.esmaily@chalmers.se) (M. Esmaily).

2.1.2. Localized electrochemical techniques . . . . .	101
2.1.3. Non-electrochemical techniques . . . . .	102
2.2. Corrosion testing in atmospheric conditions . . . . .	103
2.2.1. Field exposures (outdoor environments) . . . . .	104
2.2.2. Accelerated corrosion testing (ACT) . . . . .	105
2.2.3. Laboratory exposures at constant RH . . . . .	106
2.2.4. Field exposures, corrosion testing and corrosion experiments in the lab. . . . .	106
2.3. Analytical tools for Mg corrosion research . . . . .	108
2.3.1. Statistics in Mg alloy corrosion . . . . .	108
2.3.2. Electron backscatter diffraction (EBSD) . . . . .	109
2.3.3. Scanning Kelvin probe (SKP) and SKP-force microscopy (SKPFM) . . . . .	110
2.3.4. X-ray diffraction (XRD) . . . . .	110
2.3.5. Interference microscope (IM) (profilometry) . . . . .	111
2.3.6. Cross sectional analysis . . . . .	111
2.3.7. Transmission electron microscope (TEM) . . . . .	113
2.3.8. Three-dimensional (3D)-imaging/EDX/EBSD . . . . .	113
2.3.9. X-ray photoelectron spectroscopy (XPS) . . . . .	113
2.3.10. Auger electron spectroscopy (AES) . . . . .	113
2.3.11. Secondary ion mass spectrometry (SIMS) . . . . .	114
2.3.12. Fourier Transform InfraRed (FTIR) spectroscopy . . . . .	114
2.3.13. Raman spectroscopy . . . . .	114
2.3.14. Ion Chromatography (IC) . . . . .	115
2.3.15. Environmental scanning electron microscopy (ESEM) . . . . .	115
2.3.16. X-ray computed tomography (CT) . . . . .	115
2.3.17. High-resolution methods for future studies . . . . .	115
2.3.18. A comparison between analytical methods . . . . .	116
3. Aqueous corrosion of Mg . . . . .	117
3.1. Generalities of Mg corrosion . . . . .	117
3.2. Mg corrosion mechanism . . . . .	119
3.2.1. Anomalous HE on anodically polarized Mg surfaces . . . . .	119
3.2.2. Univalent Mg ( $Mg^+$ ) theory . . . . .	120
3.2.3. Effects of corrosion film and surface enrichment of impurities . . . . .	121
3.2.4. Increased catalytic activity . . . . .	125
3.3. Composition effects on the corrosion of Mg alloys . . . . .	128
3.3.1. Solubility of metals in Mg . . . . .	129
3.3.2. Tolerance limits of metals in Mg . . . . .	130
3.3.3. Synopsis of alloy chemistry upon Mg alloy corrosion . . . . .	132
3.3.4. A kinetic framework for compositional effect upon Mg corrosion . . . . .	134
3.4. Role of reinforcing phases/particles . . . . .	137
3.4.1. Reinforcements for Mg-MMCs . . . . .	138
3.4.2. Manufacturing routes and interfacial reactions . . . . .	138
3.4.3. Corrosion behavior of Mg-MMCs . . . . .	147
3.5. Biodegradation of Mg alloys . . . . .	148
3.5.1. Crucial aspects of Mg corrosion in view of the biomedical applications . . . . .	149
3.5.2. Mg corrosion in (simulated) body environments . . . . .	150
3.5.3. Role of simulated body fluids . . . . .	150
3.5.4. Static vs. Dynamic conditions . . . . .	151
3.5.5. Role of proteins . . . . .	151
3.5.6. Role of cells . . . . .	152
3.5.7. In vitro vs. in vivo corrosion . . . . .	153
3.5.8. Influence of Mg corrosion products on the biocompatibility . . . . .	153
3.5.9. Approaches to control Mg corrosion for biomedical applications . . . . .	154
3.5.10. Tailored alloys and microstructures . . . . .	154
3.5.11. Surface modification and coatings . . . . .	155
3.5.12. Conclusions: Understanding biocorrosion of Mg alloys? . . . . .	156
4. Atmospheric corrosion . . . . .	157
4.1. Atmospheric corrosion versus corrosion during immersion . . . . .	157
4.2. Factors influencing atmospheric corrosion . . . . .	159
4.2.1. Rain and mist . . . . .	159
4.2.2. Relative humidity and condensation . . . . .	159
4.2.3. Substances influencing atmospheric corrosion . . . . .	160
4.2.4. Inorganic salts . . . . .	160
4.2.5. Gases . . . . .	160
4.2.6. Temperature . . . . .	162
4.2.7. Ultraviolet (UV) radiation . . . . .	162
4.3. Atmospheric corrosion of Mg and Mg alloys . . . . .	162

Download English Version:

<https://daneshyari.com/en/article/5464349>

Download Persian Version:

<https://daneshyari.com/article/5464349>

[Daneshyari.com](https://daneshyari.com)