Accepted Manuscript

The effect of deposition parameters on structure, mechanical and adhesion properties of a-C:H on Ti6Al4V with gradient Ti-a-C:H:Ti interlayer

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PII: S0257-8972(17)30259-1

DOI: doi: 10.1016/j.surfcoat.2017.03.020

Reference: SCT 22189

To appear in: Surface & Coatings Technology

Received date: 14 November 2016 Revised date: 23 February 2017 Accepted date: 8 March 2017

Please cite this article as: Stefan Nißen, Jan Heeg, Mareike Warkentin, Detlef Behrend, Marion Wienecke, The effect of deposition parameters on structure, mechanical and adhesion properties of a-C:H on Ti6Al4V with gradient Ti-a-C:H:Ti interlayer. The address for the corresponding author was captured as affiliation for all authors. Please check if appropriate. Sct(2017), doi: 10.1016/j.surfcoat.2017.03.020

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