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## ACCEPTED MANUSCRIPT

Densification of metal oxide films synthesized from metal complexes by flame spraying

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## Abstract

In this study, we synthesized dense metal oxide films from a

metal-ethylenediaminetetraacetic acid complex using a flame sprayer. Erbium oxide  $(Er_2O_3)$ , Yttrium oxide  $(Y_2O_3)$  films were synthesized on stainless steel substrates using N<sub>2</sub>, air  $(O_2 + N_2)$ , or O<sub>2</sub> as the carrier gas and a H<sub>2</sub>-O<sub>2</sub> mixture as the combustion gas. When O<sub>2</sub> was used as the carrier gas, 9.9-20.5 µm-thick oxide layers were deposited on the SUS substrate. The cross-sectional porosities of the films were 3-5%. In contrast, oxide layers with 8.1–15.8 µm thickness were synthesized on stainless steel substrates when N<sub>2</sub> and air were used as the carrier gases. The cross-sectional porosities of these films were 16.1–23.4%. These results indicated that the carrier gas plays an important role in determining the thickness and porosity of the resulting film.

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