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G. Capote, M.A. Ramírez, P.C.S. da Silva, D.C. Lugo, V.J. Trava-Airoldi

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**Improvement of the properties and the adherence of DLC coatings deposited using a
modified pulsed-DC PECVD technique and an additional cathode**

G. Capote^a, M.A. Ramírez^b, P.C.S. da Silva^b, D.C. Lugo^b, V.J. Trava-Airoldi^b

*^a Universidad Nacional de Colombia, Facultad de Ciencias, Departamento de Física
Carrera 45, N. 26-85 – Edificio Uriel Gutiérrez, Bogotá D.C., Colombia*

*^b Instituto Nacional de Pesquisas Espaciais (INPE), Laboratório Associado de Sensores e
Materiais (LAS)
Av. dos Astronautas, 1758 - São José dos Campos, 12227-010, SP, Brasil*

Corresponding author: Gil Capote

Tel.: +57-1-316-5000

Fax: +57-1-316-5165

E-mail address: gcapoter@unal.edu.co

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