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ACCEPTED MANUSCRIPT

Incident angle dependence of metal etching using a gas cluster ion beam in acetic acid

atmosphere

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Abstract

The dependence of Ru, CoFe, and SiO<sub>2</sub> etching with O<sub>2</sub>-GCIB in an acetic acid atmosphere on

the angle of incidence was studied. In the case where an acceleration voltage (Va) of 20 kV was

used, the depth to which Ru was etched using O<sub>2</sub>-GCIB with acetic acid decreased significantly

with increasing incident angle. However, the etch depth produced with an acceleration voltage of

5 kV, with O<sub>2</sub>-GCIB in acetic acid, did not show a rapid decrease at high incident angles. The

etch selectivities of Ru and CoFe to SiO<sub>2</sub> at an incident angle of 70° and a Va of 5 kV with acetic

acid were 7.6 and 10.4, respectively. This indicates that reactive etching occurred with these

metals. Based on XPS and cross-sectional TEM, there was no observable damage to CoFe after

O<sub>2</sub>-GCIB etching with acetic acid at an incident angle of 70°.

**Keywords:** GCIB; acetic acid, STT-MRAM; oblique incidence

**Abstract code:** (given by the Organizing Committee)

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