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## **ACCEPTED MANUSCRIPT**

Coating of poly(carborane-carbosilane-phenylacetylene) on carbon fibers with excellent oxidation protection

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**Abstract:** Linear carborane-carbosilane-phenylacetylene co-polymer has been synthesized as precursor for thermosets and ceramics for the protection of carbon fibers from oxidation in an oxidizing environment. The novel linear co-polymers can be processed conveniently and converted into thermoset or ceramics since they are either liquids or low melting solids at room temperature and are soluble in most Treatment solvents. of carbon fibers with organic poly(carborane-carbosilane-phenylacetylene) by precursor infiltration and pyrolysis (PIP) process can provide a protective barrier at elevated temperatures. Tensile strength measurement revealed that the coated carbon fiber maintained 81.39% of its original strength. It was found that the novel co-polymer is highly efficient in protecting the carbon fibers from oxidation breakdown when used as a matrix material (ceramic). Boron and -C≡C- group appear to be the key to the unique oxidative stability of the composite compositions. The derived ceramic coatings on carbon fibers were characterized by scanning electron microscopy (SEM) and energy dispersive spectroscopy (EDS). Anti-oxidation studies were performed by thermogravimetric analyses (TGA). The results showed that the oxidation resistance of carbon fibers has been promoted obviously by the ceramic coatings.

**Keywords:** Oxidation resistance; Coating; Micro-structure; Carbon fibers

#### 1. Introduction

Materials used in the advanced aero and space applications, such as turbine

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