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Microstructure and oxidation behavior of Al + Cr co-deposited coatings on nickel-based superalloys

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Abstract

The microstructure and oxidation behavior were investigated in Al and Cr co-deposited diffusion coatings prepared by the pack cementation process. The composition (in wt.%) of the packs was 3NH₄Cl-xAl-(25-x)Cr-72Al₂O₃ with different Al levels (x = 0.5, 1.2, 4, and 10). After the heat-treatment process, the corresponding microstructure of the coatings was Cr + Cr₂Ni₃ + Al-rich phase, Cr + Cr₂Ni₃, Cr + NiAl + Ni₃Al and NiAl + AlCr₂, respectively. The isothermal oxidation tests were performed at 950°C for up to 100 h in air, and the oxidation kinetic curves were obtained. It indicated that the coatings formed in the packs containing 1.2 wt.% Al had the lowest weight gain, while the weight gain of the coating formed in the packs having 4 wt.% Al was the largest. The presence of Cr in Al and Cr co-deposited coatings promotes Al₂O₃ generation. The formation mechanisms of Al + Cr co-deposited coatings and the effect of Cr in different types of coatings during the oxidation process were discussed.

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