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**ACCEPTED MANUSCRIPT** 

Growth of strained, but stable, graphene on Co

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Abstract

Mostly single-layer graphene with enhanced mechanical stability is demonstrated over

polycrystalline Co film deposited onto a SiO<sub>2</sub>/Si substrate. Raman and electrical

characterizations evidence that the continuous graphene layer can be easily transferred

without the aid of any polymeric support, but preserving its quality. Better stability to the

damaging action of the laser beam, as compared to the Cu-grown material is observed,

together with electron mobility values in the 10<sup>4</sup> cm<sup>2</sup>V<sup>-1</sup>s<sup>-1</sup> range. It is suggested that most of

the C atoms precipitate on surface during the first 30 °C of cooling, because of the higher

activation energy of C solubility into Co respect to Ni. Tensile stress is found to originate in

graphene regions grown onto Co film discontinuities. Strain in the sheet is also observed after

transfer. This opens possible routes to engineer the electronic spectrum through a control of

the strain during growth.

**Keywords:** graphene; vapor deposition; strain; precipitation

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