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Modeling of a continuous sewage sludge paddle dryer by coupling Markov chains with penetration theory

M. Milhé , M. Sauceau , P. Arlabosse

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**Highlights**

- Heat and mass transfer model for drying is coupled with a sludge flow model in a paddle dryer
- This new model leads to steady-state simulation of sludge water content and temperature profiles
- Simulations and experimental data are in fair agreement for different operating conditions
- Drying temperature and sludge residence time are the most influent parameters for final water content
- Stirring speed has much less influence than other operating parameters in the range studied

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