Accepted Manuscript

Scheduling flexible job-shops with transportation times: mathematical models and a hybrid imperialist competitive algorithm

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 PII:
 S0307-904X(16)30492-9

 DOI:
 10.1016/j.apm.2016.09.022

 Reference:
 APM 11353

To appear in:

Applied Mathematical Modelling

Received date:28 December 2013Revised date:22 August 2016Accepted date:15 September 2016

Please cite this article as: Sajad Karimi, Zaniar Ardalan, B. Naderi, M. Mohammadi, Scheduling flexible job-shops with transportation times: mathematical models and a hybrid imperialist competitive algorithm, *Applied Mathematical Modelling* (2016), doi: 10.1016/j.apm.2016.09.022

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Highlights

- Transportation time incorporate in flexible job shop scheduling.
- We mathematically formulate the problem by two mixed integer linear programming models.
- We propose a novel imperialist competitive algorithm hybridized by a simulated annealing.
- The proposed algorithm is evaluated by comparing against two high performing algorithms.

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