



# Experimental investigation on the behavior of a direct injection diesel engine fueled with Karanja methyl ester-biogas dual fuel at different injection timings



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## ABSTRACT

The present investigation explores the possibility of using Karanja methyl ester (KME) as a pilot fuel in a biogas run direct injection (DI) diesel engine of rated power 4.4 kW at 1500 rpm, with compression ratio of 17.5:1. The biogas was inducted with the intake air, and KME was injected directly into the combustion chamber. The injection timing of the pilot fuel, in the biodiesel dual fuel mode (BDFM) was varied from 21.5 °CA bTDC to 27.5 °CA bTDC in steps of 1.5 °CA. The BDFM with injection timing was denoted as BDFMX, where X indicates the injection timing. BDFM24.5 (biodiesel dual fuel mode of 24.5 °CA) gave better performance and lower emissions than those of other injection timings. The results showed that, the brake specific fuel consumption (BSFC) for BDFM24.5 was found to be higher by about 23.9% than that of KME, at full load. About 6.6% increase in the brake thermal efficiency was observed for BDFM24.5 in comparison with BDFM23.0, at full load. BDFM24.5 gave a reduction in the CO, HC and smoke emissions of 17.1%, 18.2% and 2.1%, in comparison with the BDFM23.0, at full load, respectively. But, the NO emission for BDFM24.5 was higher by about 5.5% than that of BDFM23.0, at full load.

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## 1. Introduction

Currently, the world is very keen to search the alternative energy sources, because of the steep increase in fuel cost, overcome the crisis of fossil fuel depletion, and reduce the environmental pollution. Although harnessing energy from solar and wind energy are focused by several researchers, utilization of biofuels which can be derived from variety of biomass sources, is also of great interest today. This is because of renewable nature, abundant availability and low CO<sub>2</sub> generation of biomass sources. Three biomass based biofuels are mainly focused as alternative fuels today for IC engines, which are (i) alcohols (ii) biodiesel and (iii) biogas. Many developed countries and some of the developing countries use ethanol in the range of 10–15% in blended form with gasoline, while biodiesel was used by 5–10% with diesel fuel in vehicles for transport applications. In this context, production of biodiesel from different edible

and non-edible oils has been investigated and reported by several researchers [1–4]. Biodiesel is biodegradable, nontoxic, environment friendly and non-explosive [2]. Biodiesel can be used in pure form or blended with diesel, without any major modification to the engine and its components [3,4].

Due to the increasing demand of biodiesel, many commercial biodiesel plants are being installed and in operation worldwide. In biodiesel plants, after extraction of oil from the oil seed, the de-oiled seed cake remains as a solid organic waste. The edible de-oiled cakes are used for manure preparation and cattle feed. The non-edible de-oiled cakes cannot be used as cattle feed, or can be used in agrarian farms directly, because of its toxic nature (i.e., existence of crucin and saponins). Hence, the non-edible de-oiled cakes are basically dumped in open land, which emit various anthropogenic gases, such as methane (CH<sub>4</sub>), nitrous oxide (N<sub>2</sub>O), hydrogen sulfide (H<sub>2</sub>S), ammonia (NH<sub>3</sub>), carbon dioxide (CO<sub>2</sub>) and volatile organic compounds (VOCs), which cause increase in the global warming potential (GWP) [5]. Recently, extraction of energy from such non edible oil cakes through pyrolysis [6–8] and anaerobic digestion [5,9–11] have been documented. Pyrolysis oil, gas and char are produced from the pyrolysis process, while biogas

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Nomenclature			
A/F	Air/fuel ratio	CA	Crank angle, deg
HC	Hydrocarbon, g/kWh	PM	Particulate matter
aBDC	After bottom dead center	CH <sub>4</sub>	Methane
HRR	Heat release rate, J/deg.CA	ROPR	Rate of pressure rise, bar/°CA
ASTM	American Society for Testing and Materials	CI	Compression Ignition
HRT	Hydraulic retention time, day	RT	Retention time
aTDC	After top dead center	CNG	Compressed natural gas
ID	Ignition delay, °CA	SI	Spark Ignition
bBDC	Before bottom dead center	CO	Carbon monoxide, g/kWh
KME	Karanja methyl ester	SOC	Start of combustion
BDC	Bottom dead center	CO <sub>2</sub>	Carbon dioxide, g/kWh
KO	Karanja oil	TDC	Top dead center
BDFM	Biodiesel dual fuel mode	C <sub>p</sub>	Specific heat at constant pressure, kJ/kgK
LHV	Lower heating value, MJ/kg	V	Instantaneous cylinder volume, m <sup>3</sup>
BG	Biogas	C <sub>v</sub>	Specific heat at constant volume, kJ/kgK
MFB	Mass fraction burned	VOCs	Volatile organic compounds
BMEP	Brake mean effective pressure, bar	DAS	Data acquisition system
N <sub>2</sub> O	Nitrous oxide	γ	Ratio of the specific heats
BPR	Biogas premix ratio, %	DFM	Dual fuel mode
NDIR	Non-dispersive infrared	λ	Excess air ratio
BSFC	Brake specific fuel consumption, kg/kWh	DI	Direct injection
NH <sub>3</sub>	Ammonia	θ	Crank angle, °CA
bTDC	before top dead center	EGT	Exhaust gas temperature, °C
NO	Nitric oxide, g/kWh	m <sub>pb</sub>	Mass of premixed biogas
BTE	Brake thermal efficiency, %	GWP	Global warming potential
NO <sub>x</sub>	Oxides of nitrogen, g/kWh	η <sub>comb</sub>	Combustion efficiency, %
		H <sub>2</sub> S	Hydrogen sulfide

is produced by the anaerobic digestion process. Compared to pyrolysis oil, biogas produces low pollutants and easily transported when they are used in combustion devices.

The higher octane number of the biogas gives a higher resistance to knock and makes it suitable for engines with a relatively higher compression ratio in order to maximize the thermal efficiency and reduced smoke-NO<sub>x</sub> tradeoff level [10,11]. Biogas can be used as a fuel in CI engines in a dual fuel mode, with a minor modification to the engine intake manifold [12–14].

Dual fuel operation, with biodiesel or diesel as a pilot fuel, with gaseous fuels such as methane, propane, compressed natural gas (CNG), hydrogen, and biogas, as primary fuels was investigated with the original injection timing and varying the injection timings by several researchers [15–44]. The ignition delay and peak cylinder pressure increased with the advanced pilot injection timing [17,20,36–38]. The low load performance and BTE of the engine was improved with advanced injections [30,39,40,43]. But, advancing injection timing beyond certain injection timing led to knocking at full and medium load operations [41]. The CO and HC emissions were found to be reduced [21,30,36,38–40,45]. The NO<sub>x</sub> and CO<sub>2</sub> emissions were reported to be higher [21,24,27,30,39,40]. The smoke emission was found to be lower in some cases [23,25,37,43] and higher in others [42]. The particulate matter (PM) emission was found to increase with a higher advanced injection [36].

In this study, biogas derived from Karanja seed cake by anaerobic digestion process was used as a primary fuel, while biodiesel obtained from the Karanja oil by transesterification process was used as a pilot fuel in a direct injection diesel engine, modified to operate in dual fuel mode. The combustion, performance and emission characteristics of the engine were analyzed, with varying the injection timing of the pilot fuel. The results of the investigation

are compared with diesel operation in the same engine and reported in this paper.

## 2. Methodologies and experimental details

### 2.1. Test fuels

The production of KME and biogas from Karanja seed by transesterification and anaerobic digestion respectively are illustrated by the block diagram in Fig. 1. The KME was purchased from Bannari Amman biodiesel industry, Tamil Nadu, India, while biogas was produced from a floating dome type biogas digester installed at NIT Rourkela. The transesterification process for obtaining KME has been documented by several researchers. The biogas production from Karanja seed by anaerobic digestion has been recently documented by Barik and Murugan [5].

### 2.2. Test fuel properties

The important physical properties of diesel and KME are given in Table 1. The properties of biogas obtained from the mixture of Karanja de-oiled cake and cattle dung are compared with those of biogas produced from only cattle dung (100%) and given in Table 2. A comparison of the gas constituents in biogas were measured with the help of a non-dispersive infrared biogas analyzer and given in Table 3.

### 2.3. Experimental setup

The experimental investigation was carried out at the Internal Combustion Engines Laboratory of National Institute of Technology Rourkela, India. Fig. 2 shows the schematic representation of the

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