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ACCEPTED MANUSCRIPT

Phosphogypsum as a construction material

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Abstract: Phosphogypsum (PG) is a by-product from the industry of phosphate

fertilizer. Approximately 4-6 tonnes of PG are generated per tonne of phosphoric acid

production. The continuous growth in the world population increases food production

demand which requires an increase in phosphate fertilizer production resulting in an

increase in PG content. Approximately 85% of this by-product is still discarded into

the ocean or river, or stored in ponds or leaps without purification. This disposal

causes serious contamination. Reduction in the disposal of this by-product has

economic and environmental benefits. Extensive investigations have been carried out

to reuse PG in different fields such as soil stabilization amendments, agricultural

fertilizers, set controller in cement manufactures and building materials. This paper

reviews the earlier studies which reused PG as a construction material. The effect of

PG on some properties of the matrix such as workability, unit weight, mechanical

strength and durability has been reviewed and discussed. The outcome of this review

should place a base for the future investigations and uses of PG in sustainable

methods.

**Keywords**: Phosphogypsum, Purification, Fresh properties, Hardened properties.

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