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Efficient dehydration of fructose into 5-hydroxymethylfurfural in aqueous medium over silica-included heteropolyacids

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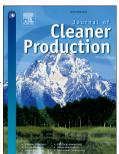
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## CCEPTED MANUSCRIP

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Efficient dehydration of fructose into 5-hydroxymethylfurfural in aqueous

medium over silica-included heteropolyacids

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ABSTRACT: The dehydration of fructose in aqueous and biphasic system was studied

using heteropolyacids, immobilized in silica, as catalyst. The catalysts were characterized by

ICP-AES, nitrogen sorption, NH<sub>3</sub>-TPD, TEM, FT-IR, XRD, and TGA. The effect of different

parameters, such as reaction temperature, reaction time, catalyst loading and volume ratio of

water with methyl isobutyl ketone (MIBK) was studied. Silica included tungstosilisic acid

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