

## Electron transport mechanism of tungsten trioxide powder thin film studied by investigating effect of annealing on resistivity



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### ARTICLE INFO

#### Article history:

Received 2 September 2014

Received in revised form 22 October 2014

Accepted 23 October 2014

Available online 15 November 2014

#### Keywords:

Electron transport mechanism  
Monoclinic tungsten trioxide powder thin film  
Resistivity  
Activation energy

### ABSTRACT

We report a new approach for improving the recharging and discharging speed of lithium ion batteries based on understanding of the electron conduction mechanism of tungsten trioxide ( $\text{WO}_3$ ) powder thin films fabricated from nanoparticles and used in lithium ion battery electrodes. Resistivity measurements are carried out after annealing in  $\text{N}_2$  or 5%  $\text{O}_2$  + 95%  $\text{N}_2$  ambient. Annealing in  $\text{N}_2$  ambient decreases the resistivity owing to the increased number of oxygen vacancies in the  $\text{WO}_3$  thin film. Fitting results obtained from the resistivity are used to propose the simultaneous existence of two types of electron conduction mechanism, band conduction and nearest-neighbor hopping (NNH) conduction, contributing to electron conduction in  $\text{WO}_3$  thin films.

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### 1. Introduction

Transition-metal oxide materials are widely used as electrode materials in secondary lithium ion batteries owing to their high stability and high capacity for storing lithium ions [1,2]. Among the transition-metal oxide materials,  $\text{WO}_3$  thin films, which are well known for their excellent ability to promote the reversible intercalation of lithium ions, are considered to be a possible cathode-active material for use in lithium ion rechargeable batteries [3]. Moreover, the porosity of  $\text{WO}_3$  thin films makes it easier for lithium ions to undergo intercalation, leading to secondary lithium ion batteries with high energy density [4].

In the recharging and discharging processes of secondary lithium ion batteries, lithium ions are intercalated into or released from the cavities of a crystalline  $\text{WO}_3$  thin film, while electrons simultaneously enter or leave the cavities of the film; thus, both lithium ion transportation and electron transportation affect the recharging and discharging speed [5]. Although the performance of lithium ion transportation has been extensively studied, detailed research on the mechanism of electron conduction in crystalline  $\text{WO}_3$  thin films for their application as an active cathode is still

required. Furthermore, to improve the recharging and discharging speed, it is necessary to develop processes that can increase the electron conductivity of crystalline  $\text{WO}_3$  thin films. Two main types of  $\text{WO}_3$  crystalline structure, i.e., monoclinic  $\text{WO}_3$  ( $m\text{-WO}_3$ ) and hexagonal  $\text{WO}_3$  ( $h\text{-WO}_3$ ), are usually chosen for the active cathode [6,7].  $m\text{-WO}_3$  is preferable owing to its stability even at high temperatures (above 400 °C) [8]. In this work, the electron transport mechanisms of  $m\text{-WO}_3$  thin films formed from  $\text{WO}_3$  nanoparticles were studied through measuring the film resistivity after annealing under various conditions. We clarified the impact of a high-temperature  $\text{N}_2$  annealing process in improving electron conductivity and the dominant mechanisms contributing to the high conductivity of  $m\text{-WO}_3$  thin films.

### 2. Experimental

An aqueous dispersion of  $\text{WO}_3$  nanoparticles of about 30 nm diameter was sprayed on a  $\text{SiO}_2$  substrate of 400 nm thickness, which was followed by annealing in air ambient at 450 °C for 30 min. Fig. 1(a) and (b) shows a transmission electron microscopy (TEM) image of the sample and electron diffraction patterns of points 1 and 2 in the TEM image, showing the crystalline structure respectively. Fig. 1(c) shows a typical X-ray diffraction spectrum of an  $m\text{-WO}_3$  thin-film sample. The  $m\text{-WO}_3$  thin film was formed

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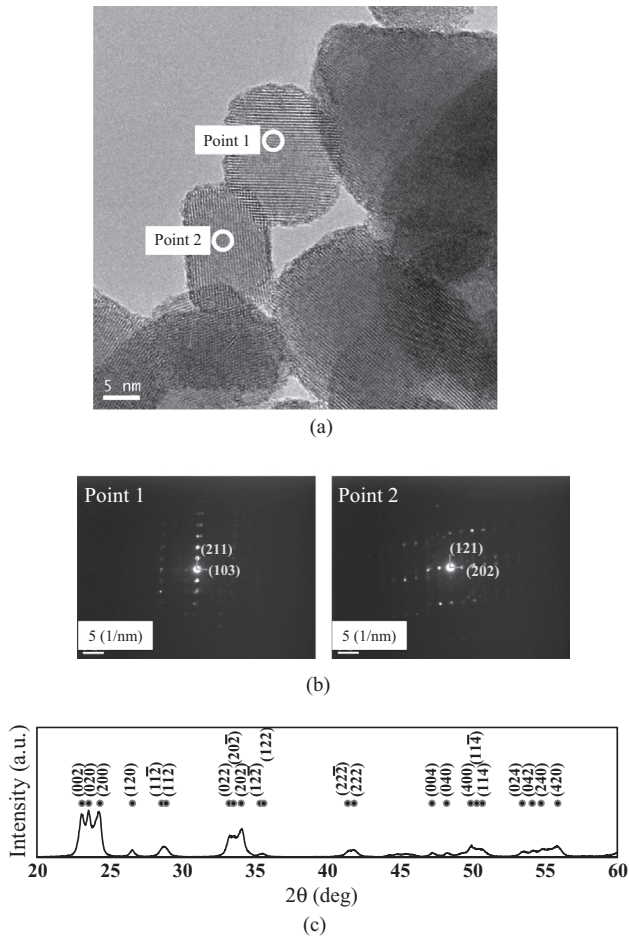


Fig. 1. (a) TEM image, (b) electron diffraction patterns, and (c) XRD spectrum of  $m\text{-WO}_3$  formed from  $\text{WO}_3$  nanoparticles and adopted in this study.

with a thickness of about 150 nm, a porosity of about 35%, and a Brunauer–Emmett–Teller (BET) specific surface area of about  $37\text{ m}^2/\text{g}$ . The porosity of 35% was chosen for the experiment because, under this condition, a  $\text{WO}_3$  film can be formed from  $\text{WO}_3$  nanoparticles through a spraying method and the necking property of the nanoparticles can be obtained. When the porosity is less than 35%, a  $\text{WO}_3$  coating cannot be formed. When the porosity is more than 35%, the resistivity of  $\text{WO}_3$  increases. The TEM image also reveals that nanoparticles are necked with each other, which improves the conductivity of the obtained  $m\text{-WO}_3$  thin film [9].

The four-point probe method was used to measure the resistivity with tungsten metal deposited by RF magnetron sputtering used for the electrodes. Tungsten electrode patterns were formed by the wet etching method with  $\text{H}_2\text{O}_2$  solution. The formed sample was annealed at various temperatures in  $\text{N}_2$  or 5%  $\text{O}_2 + 95\%$   $\text{N}_2$  ambient. Then the resistivity was measured in the temperature range of 243–443 K.

### 3. Results

Fig. 2 shows the measured resistivity (plotted against  $1000/T$ ) for three samples, which were not subjected to annealing, annealed in  $\text{N}_2$  ambient at  $300\text{ }^\circ\text{C}$  for 5 min, and annealed in  $\text{N}_2$  ambient at  $300\text{ }^\circ\text{C}$  for 5 min followed by 5%  $\text{O}_2 + 95\%$   $\text{N}_2$  ambient at  $300\text{ }^\circ\text{C}$  for 5 min. Although annealing in  $\text{N}_2$  reduces the resistivity of the  $m\text{-WO}_3$  film, subsequent annealing in 5%  $\text{O}_2 + 95\%$   $\text{N}_2$  ambient results in the resistivity returning to its initial value.

Activation energy ( $E_a$ ) values were derived for the three samples and are shown in Table 1, where  $E_a$  is the minimum energy

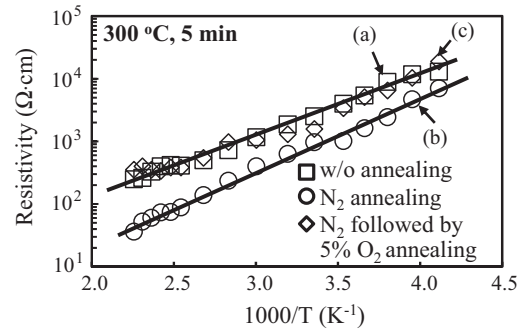


Fig. 2. Measured resistivity  $\rho$  versus  $1000/T$  for samples annealed in different ambients: no annealing (a), annealed in  $\text{N}_2$  ambient at  $300\text{ }^\circ\text{C}$  for 5 min (b), annealed in  $\text{N}_2$  ambient at  $300\text{ }^\circ\text{C}$  for 5 min followed by 5%  $\text{O}_2 + 95\%$   $\text{N}_2$  ambient at  $300\text{ }^\circ\text{C}$  for 5 min.

required for a chemical reaction and can be interpreted in the form of a trap depth in the bandgap in this study. The calculation method is following the relation in Eq. (1) [10]:

$$\rho = \rho_0 \exp(E_a/kT) \Rightarrow \ln \rho = \frac{E_a}{k} \cdot \frac{1}{T} + \ln \rho_0 \quad (1)$$

Here,  $\rho$  is the measured resistivity,  $\rho_0$  is a pre-exponential factor,  $T$  is the measurement temperature, which is from 443 K to 243 K in this study, and  $k$  is the Boltzmann constant.  $E_a$  is proportional to the gradient of the resistivity-temperature curves shown in Fig. 2.

Fig. 3 shows the resistivity  $\rho$  plotted against  $1000/T$  for the samples after annealing in  $\text{N}_2$  at temperatures from  $300\text{ }^\circ\text{C}$  to  $750\text{ }^\circ\text{C}$  for 5 min. For the samples annealed at temperatures from  $300\text{ }^\circ\text{C}$  to  $500\text{ }^\circ\text{C}$ , the gradients of the curves were almost the same as that for the sample without annealing. On the other hand, for the samples annealed at temperatures from  $600\text{ }^\circ\text{C}$  to  $750\text{ }^\circ\text{C}$ , the curves could be divided into two parts with different gradients. The first part is in the temperature range from 443 K to 393 K, which has almost the same gradient as that for the sample without annealing. The other part is in the temperature range from 373 K to 243 K, which has a smaller gradient.

### 4. Discussion

The changes in the resistivity after annealing in  $\text{N}_2$  or 5%  $\text{O}_2 + 95\%$   $\text{N}_2$  ambient exhibited in Fig. 2 can be explained by oxygen vacancy generation and annihilation in a tungsten oxide thin film. After annealing at  $300\text{ }^\circ\text{C}$  in  $\text{N}_2$  ambient, oxygen vacancies, which create trap levels in the bandgap for activated electrons to mobile, were generated, leading to a decrease in the resistivity. After annealing at  $300\text{ }^\circ\text{C}$  in 5%  $\text{O}_2 + 95\%$   $\text{N}_2$  ambient, the oxygen vacancies were annihilated, leading to a decrease in the number of carrier trap sites and a simultaneous decrease in the number of carriers taking part in the conduction. Therefore, the resistivity increased to almost the same value as before annealing. Moreover, the  $E_a$  values shown in Table 1 were approximately 0.2 eV, indicating that oxygen vacancies stably exist at approximately 0.2 eV below the bottom of the conduction band.

In Fig. 3, which is based on the method used to obtain  $E_a$  mentioned above, the obtained gradients are proportional to the activation energy  $E_a$ . Normally, for semiconductor materials, there

Table 1  
Derived values of  $E_a$  for different annealing conditions.

	w/o Annealing	300 °C Annealing in $\text{N}_2$ ambient	300 °C Annealing in 5% $\text{O}_2$ ambient
$E_a$ (eV)	0.19	0.23	0.18

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