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### Review and performance evaluation of roughened solar air heaters

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#### ABSTRACT

Solar air heater is an eco-friendly, economical and simple device which is used to harness solar energy for space heating, process heating and agricultural applications. The thermal performance of solar air heater can be improved by the application of artificial roughness on the underside of absorber surface. The heat transfer and friction characteristics of artificially roughened solar air heaters with different roughness geometries have been reviewed in this article. The article presents the authoritative account of the current progress on topic, discusses the previous developments, and throws light on the future directions. An attempt has been made to compare the performance of solar air heater having different types of roughness geometries based on correlations proposed in the literature. Thermo-hydraulic performance parameter ( $\eta$ ), thermal efficiency ( $\eta_{ex}$ ) are evaluated to gauge the performance of different roughness geometries.

#### 1. Introduction

Energy in various forms has played an increasingly important role in worldwide economic progress and industrialization. Solar energy is considered a vital energy source to meet the increased energy demand for sustainable development and to control the global climate change. The freely available solar radiation is infinite, non-polluting resource of solar energy. The easiest way to bestow solar energy is to convert it into thermal energy by using solar air heaters. Among different types of solar thermal systems, solar air heaters are widely used systems due to lower cost and simplicity in design. Direct as well as diffused solar radiations are absorbed at the absorber plate and transferred to the air that flows through the passage underneath the absorbing surface. The thermal efficiency of solar air heaters is depending on the useful heat gain by the collector fluid. As the value of heat transfer coefficient for air is low which reduces the heat transfer rate and thus increases the heat loss to the surroundings. It is believed that the formation of laminar viscous sub-laver over the heated surface offers thermal resistance to heat transfer. The methodology of any passive technique of heat transfer enhancement is directed towards creating disturbance in the flow by using irregular surfaces. A popular passive technique of heat transfer enhancement is the application of artificial roughness on the underside of absorber plate in the form of ribs, grooves, dimples, winglets, baffles, twisted tapes, mesh wires, etc. The primary objective of using artificial roughness is to enhance the convective heat transfer rate at the cost of minimum power consumption. It has been shown that the application of artificial roughness and baffles on the absorber plate of solar air heater brings out enhancement in the heat transfer rate by creating additional turbulence near the heated wall. However, since the roughness elements act as turbulence promoters, their presence would incur additional friction losses that lead to a greater pumping power consumption. In order to mitigate the friction losses, the turbulence affected zone should be in close proximity of the heated surface, i.e., within the laminar sub-layer region.

The present study aims to provide up-to-date information on the artificially roughened solar air heaters that will be a boon for many upcoming researches. Moreover, this work encompasses the detailed review of notable roughness geometries used in solar air heaters with their underlying mechanisms of heat transfer fluid flow. The performance of distinguished roughness geometries are also evaluated on the basis of different performance parameters proposed in the literature. On the basis of detailed discussion on varied aspects of roughness patterns used to date, a new roughness geometry is proposed to be investigated in the near future.

## 2. Historical background of artificially roughened solar air heater

Solar collector is a simple, compact, and cost effective system to utilize the solar energy for heating applications by converting solar

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Nomenclature		T <sub>sun</sub>	Sun Temperature [K]
		tg	Thickness of glass cover [m]
Ap	Surface area of absorber plate/collector [m <sup>2</sup> ]	tp	Thickness of absorber plate [m]
b	Effective width of roughness element [m]	$\Delta T$	Temperature rise across duct [°C]
Cp	Specific heat [J/kg-K]	$\Delta T/I$	Temperature rise parameter [°C-m²/W]
D <sub>h</sub> or D	Equivalent hydraulic diameter of duct [m]	$U_{b}$	Bottom loss coefficient [W/m <sup>2</sup> -K]
e	Rib height [m]	$U_s, U_e$	Side/Edge loss coefficient [W/m <sup>2</sup> -K]
$e/D_h$ or $e/D$ Relative roughness height [dimensionless]		$U_l$	Overall heat loss coefficient [W/m <sup>2</sup> -K]
f	Friction factor [dimensionless]	$V_w$	Wind velocity [m/s]
f <sub>r</sub>	Friction factor of roughened duct [dimensionless]	TEIF	Thermal efficiency improvement factor [dimensionless]
fs	Friction factor of smooth duct [dimensionless]	$d_d$	Print diameter of dimpled obstacles [m]
G	Mass velocity of air [kg/s-m <sup>2</sup> ]	$e_d/d_d$	Ratio of dimpled depth to print diameter [dimensionles
Н	Collector depth [m]	$P_d/e_d$	Relative dimple pitch [dimensionless]
h	Convective heat transfer coefficient [W/m <sup>2</sup> -K]	En	Net exergy flow [W]
h <sub>w</sub>	Wind heat transfer coefficient [W/m <sup>2</sup> -K]	$E_s$	Exergy inflow [W]
I	Insolation [W/m <sup>2</sup> ]	w/e	Staggered rib length to rib height ratio [dimensionless]
N	Number of glass cover [dimensionless]	G	Gap width [m]
Ng	Number of gaps [dimensionless]	G/e	Relative gap width [dimensionless]
Nu	Nusselt number [dimensionless]	l/s	Relative length of grit [dimensionless]
Nu <sub>s</sub>	Nusselt number for smooth duct [dimensionless]	C	Conversion efficiency [dimensionless]
Nur	Nusselt number for roughened duct [dimensionless]	F'	Collector efficiency factor [dimensionless]
Nu <sub>r</sub> /Nu <sub>s</sub>	Nusselt number enhancement ratio [dimensionless]	F <sub>R</sub>	Collector Heat removal factor [dimensionless]
р	Pitch of rib [m]	$C_{p}$	Specific heat at constant pressure [J/kg-K]
p/e	Relative roughness pitch [dimensionless]	r	
p/P	Relative staggered pitch [dimensionless]	Greek symbols	
$Q_u$	Useful heat gain [W]		-
Re	Reynolds number [dimensionless]	α	Flow angle of attack [Degree]
W	Width of absorber plate [m]	β	Collector tilt from horizontal [Degree]
W/w	Relative roughness width [dimensionless]	, μ	Dynamic viscosity of air [Ns/m <sup>2</sup> ]
W/H	Duct aspect ratio [dimensionless]	$\rho_{a}$	Density of air at mean bulk temperature [kg/m <sup>3</sup> ]
d/x	relative gap distance [dimensionless]	$\eta_{\rm th}$	Thermal efficiency of solar collector [dimensionless]
ka	Thermal conductivity of air [W/m-K]	$\eta_{eff}$	Effective efficiency [dimensionless]
k <sub>i</sub>	Thermal conductivity of insulation [W/m-K]	$\eta_{ex}$	Exergetic efficiency [dimensionless]
L <sub>pg</sub>	Air gap between absorber plate and glass cover [m]	$\eta_c$	Carnot Efficiency [dimensionless]
m m	Mass flow rate of air [kg/s]	η	Thermo-hydraulic performance parameter [dimension
$(\Delta P)_{d}$	Pressure drop across duct [N/m <sup>2</sup> ]		less]
P <sub>m</sub>	Pumping power [W]	φ	Chamfer angle [Degree]
t <sub>e</sub>	Thickness of collector edge [m]	δ <sub>i</sub>	Thickness of insulation [m]
T <sub>a</sub>	Ambient temperature [K]	σ	Stefan-Boltzmann constant [W/m <sup>2</sup> K <sup>4</sup> ]
T <sub>f</sub>	Mean bulk air temperature [K]	ε <sub>g</sub>	Emissivity of glass [dimensionless]
T <sub>i</sub>	Inlet air temperature [K]	ε <sub>g</sub> ε <sub>p</sub>	Emissivity of plate [dimensionless]
T <sub>o</sub>	Outlet air temperature [K]	ε <sub>p</sub> (τα)	Transmittance-Absorptance product of glass cover [
T <sub>o</sub> T <sub>p</sub>	Mean plate temperature [K]	(iu)	mensionless]
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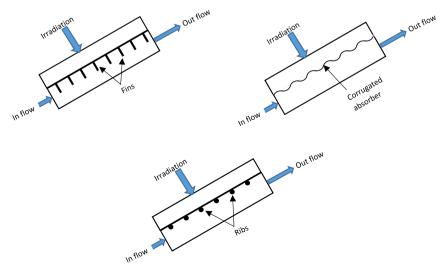


Fig. 1. Modified Solar air heaters.

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