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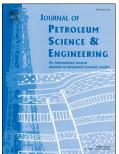
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Study on Hydraulic-controlled Blasting Technology for Pressure Relief and 1 Permeability Improvement in a Deep Hole 2 Oing Ye^{1,2}, ZhenZhen Jia¹, Chunshan Zhen² 3 ¹ School of Resource, Environment and Safety Engineering, Hunan University of Science and 4 Technology, Xiangtan, Hunan 411201, China. 5 ² School of Mechanical and Mining Engineering, The University of Queensland, Lucia, QLD, 6 4072, Australia. 7 Corresponding author: Qing Ye, E-mail: cumtyeqing@126.com 8 9 Abstract: The permeability of a coal seam is an important index of gas drainage. To improve the gas drainage effect of a coal seam with high gas content and low permeability, hydraulic-controlled 10 blasting of a deep hole was carried out to provide pressure relief and to increase the permeability of 11 a coal seam. The mechanism for pressure relief and permeability improvement caused by the 12 hydraulic- controlled blasting was then analyzed. It was found that the outcomes were the result of 13 joint action by the blasting force and the hydraulic pressure. The mechanism availably combines 14 and exerts the advantages of both the blast force and hydraulic pressure. Based on the geological 15 conditions, the 205 coal mining face of the 2nd coal seam in Yian coal mine was selected for this 16 research. A numerical model of hydraulic-controlled blasting was established, and the spacing 17 distance of the blasting holes and the effective radius of the blasting were numerically simulated 18 using ANSYS/LS-DYNA software. The results of the simulation showed that the spacing distance 19 between the control holes should be approximately 2.5 m, the effective blasting radius should be 20 approximately 4.5 m. Therefore, the spacing distance between blasting holes should be less than 9 21 m. Hydraulic-controlled blasting technology of a deep hole was performed in the 205 coal mining 22 face. The gas drainage flow, change in gas pressure, permeability coefficient and gas drainage time 23 were measured at the blasting borehole and control boreholes. The results of engineering practice 24 show that the technology can connect boreholes with each other through fractures, effectively 25 discharge coal seam gas, effectively release gas pressure, greatly improve the permeability of the 26 coal seam and reduce gas drainage time. The technology can effectively achieve the goals of 27

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