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Abby R. Goldman, Jeremy L. Fredricks, Lara A. Estroff



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## Exploring Reaction Pathways in the Hydrothermal Growth of Phase-Pure Bismuth Ferrites

Abby R. Goldman<sup>a</sup>, Jeremy L. Fredricks<sup>a</sup>, Lara A. Estroff<sup>a,b\*</sup><sup>a</sup>Department of Materials Science and Engineering, Cornell University, Ithaca, New York 14853, United States<sup>b</sup>Kavli Institute at Cornell for Nanoscale Science, Cornell University, Ithaca, New York 14853, United States

\*Corresponding Author. lae37@cornell.edu

**Abstract**

Phase-pure bismuth ferrites ( $\text{BiFeO}_3$  and  $\text{Bi}_2\text{Fe}_4\text{O}_9$ ) are grown using hydrothermal synthesis. In addition to varying the KOH, bismuth, and iron salt concentrations to tune which crystalline phases are formed, we identified that a 48 hour, pre-furnace, room temperature reaction is critical for the formation of phase-pure  $\text{BiFeO}_3$ . To understand the reaction pathways leading to the different bismuth ferrite phases, we investigate the changes in composition of the intermediate products as a function of reagent concentrations and room temperature reaction times. During the syntheses that included a room temperature reaction,  $\text{Bi}_{25}\text{FeO}_{40}$  is formed in the intermediate products, and  $\text{BiFeO}_3$  is the majority phase of the final products. The  $\text{BiFeO}_3$  crystals grown using this method are clusters of faceted subunits. These results indicate that forming  $\text{Bi}_{25}\text{FeO}_{40}$  is a productive route to the formation of  $\text{BiFeO}_3$ .  $\text{Bi}_2\text{Fe}_4\text{O}_9$  is formed via an alternate reaction pathway that proceeded via an amorphous precursor. This improved understanding of how hydrothermal synthesis can be used to control the phase-purity and morphology of bismuth ferrites opens doors to explore the multiferroic properties of  $\text{BiFeO}_3$  with complex morphologies.

**Keywords**

A1. Crystal growth reaction pathways, A1. Reaction intermediates, A2. Hydrothermal crystal growth, B1. Bismuth ferrite, B2. Multiferroic materials

**1. Introduction**

$\text{BiFeO}_3$  has gained much attention for its promise as the only known room-temperature, single-phase magnetoelectric multiferroic material [1,2]. One of the largest challenges to exploring the magnetoelectric properties of  $\text{BiFeO}_3$  has been the phase-pure growth of  $\text{BiFeO}_3$ , as often other ternary phases such as  $\text{Bi}_2\text{Fe}_4\text{O}_9$  and  $\text{Bi}_{25}\text{FeO}_{40}$  are also produced. Recently, it has been reported that  $\text{BiFeO}_3$  is amenable to growth by hydrothermal synthesis, which allows for simultaneous control of phase and crystal morphology [3–6]. A plethora of experimental variables have been used to achieve phase-pure  $\text{BiFeO}_3$  in the literature [7–14], however, further understanding of which variables control which phases are formed is needed to establish robust and tunable syntheses.

By systematically controlling multiple experimental variables, we developed a robust, tunable, additive-free synthesis that yields two different bismuth iron oxides in phase-pure form, dependent on well-defined parameters. We achieved phase-pure  $\text{BiFeO}_3$  by adding a 48 hour room temperature reaction to the

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