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# **ACCEPTED MANUSCRIPT**

## High-Quality AlN Template Grown on a Patterned Si(111) Substrate

Binh Tinh Tran<sup>1\*</sup>, Hideki Hirayama<sup>1</sup>, Masafumi Jo<sup>1</sup>, Noritoshi Maeda<sup>1</sup>, Daishi Inoue<sup>2</sup> and Tomoka Kikitsu<sup>2</sup>

<sup>1</sup>Quantum Optodevice Laboratory, RIKEN, 2-1 Hirosawa, Wako, Saitama 351-0198, Japan <sup>2</sup>Materials Characterization Support Unit, Center for Emergent Matter Science, RIKEN, 2-1 Hirosawa, Wako, Saitama 351-0198, Japan <sup>\*</sup>Corresponding author: tinh.tran@riken.jp

#### Abstract:

To obtain a high-quality AlN template on a Si substrate for high-quantum efficiency AlGaN-based deep-UV LED applications, we fabricated a high-density micro-patterned Si(111) substrate. An about 8-µm-thick AlN template was grown on the Si(111) substrate in a metal-organic chemical vapor deposition reactor by using NH<sub>3</sub> pulsed-flow multilayer AlN growth and epitaxial lateral overgrowth methods. The template had a small X-ray full width at half-maximum with rocking curves of 620 and 1141 arcsec for the symmetric and asymmetric (002 and 102) planes. A threading dislocation density at the best region as low as  $10^7$  cm<sup>-2</sup> was also obtained.

Keywords: MOCVD, AlN, Pattern, Si, LEDs.

### Introduction

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