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# Synthesis of $Y_{1-x}Al_xBa_2Cu_3O_{7-8}$ via combustion route: Effects of $Al_2O_3$ nanoparticles on superconducting properties

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## ABSTRACT

Combustion reaction was used to synthesis  $Al_2O_3$  nanoparticles embedded  $Y_{1-x}Al_xBa_2Cu_3O_{7-8}$  simultaneously. The effects of  $Al_2O_3$  nanoparticles with nominal molar mass ( $x_{mol}$ ) of 0.02, 0.04, 0.06, 0.08 and 0.10 towards the critical current density  $J_C$  of  $Y_{1-x}Al_xBa_2Cu_3O_{7-8}$  were verified by magnetic measurement. Resulted XRD patterns revealed that the calcined samples consist of pure  $Al_2O_3$  and  $Y_{1-x}Al_xBa_2Cu_3O_{7-8}$  phases which had been confirmed by EDX results. The SEM images showed that  $Al_2O_3$  nanoparticles (~10 nm) were distributed in polycrystalline  $YBa_2Cu_3O_{7-8}$  grains and grain boundaries. The presence of higher concentration of  $Al_2O_3$  nanoparticles has developed  $Al^{3+}$  rich spots which diffused within the  $YBa_2Cu_3O_{7-8}$  superconducting matrix to form  $Y_{1-x}Al_xBa_2Cu_3O_{7-8}$  and was confirmed by EDX analysis. The samples were electrically superconducting at temperature above 85 K as measured by using standard four-probe technique. The magnetic field ( $H$ ) dependent magnetization ( $M$ ), M-H hysteresis loops measured at 77 K for  $x_{mol} \leq 0.06$  samples are significantly improved attributed to the increase of trapped fluxes in the samples. Remarkable increase of magnetic  $J_C(H)$  in  $Al_2O_3$  nanoparticles added samples compared to the as prepared polycrystalline  $YBa_2Cu_3O_{7-8}$  sample indicating strong pinning effect. It is suggested that well-distributed  $Al_2O_3$  nanoparticles in the polycrystalline  $YBa_2Cu_3O_{7-8}$  matrix achieved via auto-combustion reaction has efficiently pin the magnetic vortex. The magnetic  $J_C$  was optimized to ~6 kAcm<sup>-2</sup> in  $x_{mol}=0.06$  sample. On the other hand, insignificant magnetic  $J_C$  improvement in  $x_{mol} \geq 0.08$  samples is probably resulted from the agglomerated  $Al_2O_3$  nanoparticles in  $Y_{1-x}Al_xBa_2Cu_3O_{7-8}$  phase.

## 1. Introduction

The present  $YBa_2Cu_3O_{7-8}$  [1,2] is a promising superconducting material for many applications above 77 K as it keeps superconductive though infiltrated by magnetic fluxes (below  $H_{C2}$ ) [3]. However when the electrical current is passed through, movements of those fluxes (attributed to Lorentz force) [4,5] will destruct the superconductivity of  $YBa_2Cu_3O_{7-8}$  [6,7] and reduced the  $J_C$ . However, low  $J_C$  in typical pure crystalline  $YBa_2Cu_3O_{7-8}$  can significantly be increased by induced of pinning center materials [8]. The highest  $J_C$  achieved in such superconductor evidence the effectiveness of pinning center materials as mechanism to trap the fluxes and increase the  $J_C$ . Nevertheless, the research on higher  $J_C$  of polycrystalline  $YBa_2Cu_3O_{7-8}$  is essential for superconducting engineering especially in searching for simpler processes with lower cost of superconducting wire fabrication where various elements and impurities were added into polycrystalline  $YBa_2Cu_3O_{7-8}$  [9]. In that regards, the addition of alumina  $Al_2O_3$

particles into polycrystalline  $YBa_2Cu_3O_{7-8}$  matrix has attracted much attention to be as effective pinning materials [10,11]. Addition of 0.04 wt% of  $Al_2O_3$  nanoparticles with size > 10 nm were suggested strongly pin the fluxes [10]. On the other hand, Mellekh et al. [11] had proposed that the increment of  $J_C$  was due to grain boundary improvement by incorporation of  $Al^{3+}$  ions from  $Al_2O_3$  particles into  $YBa_2Cu_3O_{7-8}$  structure. Since there were two mechanisms on increasing  $J_C$ , the role offered by  $Al_2O_3$  nanoparticles as pinning center material in polycrystalline  $YBa_2Cu_3O_{7-8}$  need to be optimized. In this light, the citrate-nitrate auto-combustion method [12–14] makes it possible producing of pure  $Al_2O_3$  or  $Y_{1-x}Al_xBa_2Cu_3O_{7-8}$  polycrystalline samples individually and simultaneously. Besides, this method was capable to synthesis the composite of two distinct phases with homogeneous mixing [15–17] in nanoscale which unable to be achieved using conventional solid state reactions. Therefore in this work, a citrate-nitrate auto-combustion reaction to synthesis well-distributed of  $Al_2O_3$  nanoparticles in pure  $YBa_2Cu_3O_{7-8}$  samples was presented. The effects

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of  $\text{Al}_2\text{O}_3$  nanoparticles towards the magnetic  $J_C$  of the polycrystalline  $\text{Y}_{1-x}\text{Al}_x\text{Ba}_2\text{Cu}_3\text{O}_{7-8}$  samples were elucidated.

## 2. Experimental

Yttrium Y, Barium Ba, Copper Cu and Aluminum Al nitrate solution with various concentration (0.5, 0.5, 0.25 and 0.5 M) were prepared by dissolving 99.9% pure  $\text{Y}(\text{NO}_3)_3 \cdot 6\text{H}_2\text{O}$ ,  $\text{Ba}(\text{NO}_3)_2$ ,  $\text{Cu}(\text{NO}_3)_2 \cdot 4\text{H}_2\text{O}$  and  $\text{Al}(\text{NO}_3)_3$  analytical grade reagent into distilled water. The solutions were mixed at mole ratio of Y:Ba:Cu:Al=1:2:3:x where x in a range of 0–0.10. Then citric acid was added to the mixture while the pH of mixture was adjusted to 7.0 by adding ammonia solution. The mixture was heated to 250 °C on the hot plate and put it under infra-red radiation, to achieve a uniform heating. This process has gradually transformed the solution into gel then automatically combusted to form a very fine and reactive ashes. The ashes were calcined in the furnace at 900 °C for 1 h under normal atmosphere to yield stable black powder. The obtained powders were pelletized into 10 mm diameter×2 mm of thickness disks by applying 12.4 MPa load. Then, these pellets were sintered at 960 °C for 1 h under normal atmosphere and soaked at 500 °C in the oxygen flow (50 ml min<sup>-1</sup>) for 20 h before self-cooling to room temperature. The crystal structure, phase purity of the resulting powders was examined by powder X-ray diffraction (XRD; Rigaku RINT2500Ultra18) using CuK $\alpha$  radiation. Lattice constants were roughly refined by Rietveld method using the Rietan-FP code [18]. The microstructure of the samples was observed at 20,000× magnification using Zeiss Ultra 40XB with EDX spectra capability. For the magnetic  $J_C$  measurement, the pellets were cut into rectangular bar with dimension of 1 mm×1 mm×4 mm using diamond cutter. Then, the magnetic flux ( $\mu_0 H$ ) with the strength of -1 T to 1 T cycle was applied to the sample at 77 K using superconducting quantum interference magnetometer (Quantum Design Co. LTD; MPMS-XL). The extended Bean's model [19];  $J_C = 20 \Delta M(H) / (a(1-a/3b))$  was used to determine the magnetic  $J_C$  from the hysteresis curve where  $\Delta M$  is the vertical width of the magnetization hysteresis (emu cm<sup>-3</sup>), a and b (cm) are the cross-sectional dimensions of the sample perpendicular to the applied field with  $b \geq a$ .

## 3. Results and discussion

Fig. 1 shows the XRD patterns for pure  $\text{YBa}_2\text{Cu}_3\text{O}_{7-8}$  and  $\text{Al}_2\text{O}_3$  added  $\text{Y}_{1-x}\text{Al}_x\text{Ba}_2\text{Cu}_3\text{O}_{7-8}$  samples. Each XRD pattern was identical with significant peaks occurred for polycrystalline  $\text{YBa}_2\text{Cu}_3\text{O}_{7-8}$  as most dominant structure. The intensity differences of XRD peaks were attributed from the alteration of the structural parameters of the samples. The lattice parameters obtained from the XRD refinement using Rietveld analysis as revealed in the previous work [20] was listed in Table 1. The lattice constants of the samples were consistent with orthorhombic structure of  $\text{YBa}_2\text{Cu}_3\text{O}_{7-8}$ . The lattice parameters of samples  $x_{\text{mol}} \leq 0.06$  were slightly change because  $\text{Al}_2\text{O}_3$  phase was believed to exist as distinct phase and well dispersed in the  $\text{YBa}_2\text{Cu}_3\text{O}_{7-8}$ . While the abrupt changes of  $a$  and  $c$  in  $x_{\text{mol}} \geq 0.08$  samples can be attributed from the oxygen deficiencies and  $\text{Al}^{3+}$  may try to fit in the Y site to form  $\text{Y}_{1-x}\text{Al}_x\text{Ba}_2\text{Cu}_3\text{O}_{7-8}$ . At the sintering temperature,  $\text{Al}^{3+}$  ions could be possibly incorporated into the  $\text{YBa}_2\text{Cu}_3\text{O}_{7-8}$  structure to partially replace  $\text{Y}^{3+}$  ion and thus resulted in the increment of  $c$  lattice constant. Upon this point, the oxygen content in  $\text{YBa}_2\text{Cu}_3\text{O}_{7-8}$  was also re-adjusted to provide stoichiometric balance to the compound. This adjustment resulted in the increment of  $a$  lattice constant. Although  $\text{Al}_2\text{O}_3$  peaks were unable to be detected on the XRD patterns attributed to its lower composition and highly dominant of  $\text{YBa}_2\text{Cu}_3\text{O}_{7-8}$  peaks, the obtained EDX result [21] listed in Table 1 had confirmed the existence of  $\text{Al}_2\text{O}_3$  phase.

From the EDX analysis of the grain structure, it was found that the atomic ratio of Y, Ba, and Cu elements for each sample was 1:2:3 which indicate the formation of  $\text{YBa}_2\text{Cu}_3\text{O}_{7-8}$  phase. This spectra was

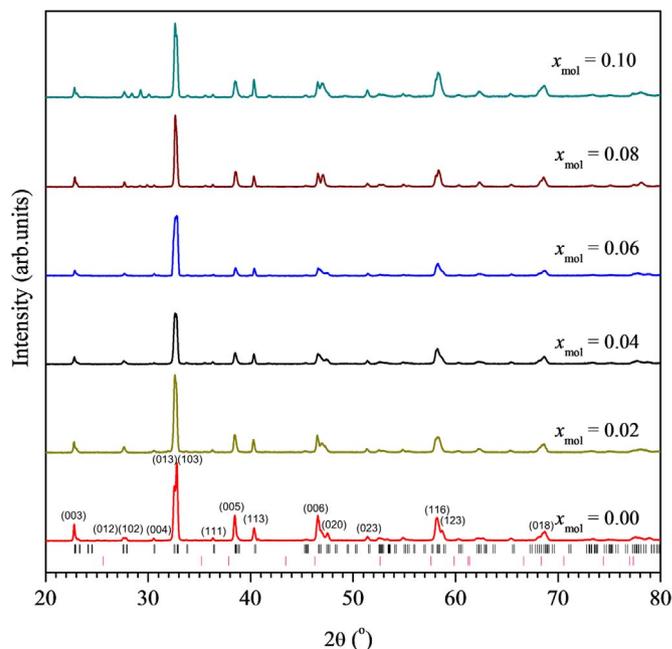


Fig. 1. XRD pattern of  $\text{YBa}_2\text{Cu}_3\text{O}_{7-8}$  and  $\text{Al}_2\text{O}_3$  nanoparticles added  $\text{Y}_{1-x}\text{Al}_x\text{Ba}_2\text{Cu}_3\text{O}_{7-8}$  samples. Bars at bottom indicated Bragg diffraction pattern for  $\text{YBa}_2\text{Cu}_3\text{O}_{7-8}$  and  $\text{Al}_2\text{O}_3$  respectively.

consisted of very low fraction of Al (below 1%) for samples with  $x_{\text{mol}} \geq 0.08$  attributed to the diffusion of Al into the  $\text{YBa}_2\text{Cu}_3\text{O}_{7-8}$  structure. This is in agreement with the XRD results for these compositions, where the  $c$  lattice parameter of  $\text{YBa}_2\text{Cu}_3\text{O}_{7-8}$  was significantly increased. Pointed EDX analysis on nanoparticles provided the evidence of  $\text{Al}_2\text{O}_3$  existence in each sample. In  $x_{\text{mol}} \leq 0.06$  samples, Al and O were the only elements detected. It was found that the atomic ratio of these elements were consistent with the atomic formula of  $\text{Al}_2\text{O}_3$  phase. Hence, it proved that  $\text{Al}_2\text{O}_3$  nanoparticles were successfully synthesized and distributed in these samples. While in  $x_{\text{mol}} \geq 0.08$  samples, other elements including Y, Ba, and Cu has been detected together with Al and O. Existence of these elements may be attributed to molten  $\text{YBa}_2\text{Cu}_3\text{O}_{7-8}$  phase which had covered the  $\text{Al}_2\text{O}_3$  nanoparticles.

Fig. 2 shows the microstructure of  $x_{\text{mol}} = 0.00, 0.06,$  and  $0.10$  samples. It was observed that the  $\text{YBa}_2\text{Cu}_3\text{O}_{7-8}$  was yielded as polycrystalline structure with average particle size of 50 nm (Fig. 2(a)). Additions of  $\text{Al}_2\text{O}_3$  into  $\text{YBa}_2\text{Cu}_3\text{O}_{7-8}$  have resulted with existence of two distinct particulate structures as shown in Fig. 2(b). Dispersed nanoparticles with average size of 10 nm was determined as  $\text{Al}_2\text{O}_3$  while the bigger structure is  $\text{YBa}_2\text{Cu}_3\text{O}_{7-8}$ . The  $\text{Al}_2\text{O}_3$  nanoparticles of this composition was more likely acted as reinforcing particle rather than incorporate in  $\text{YBa}_2\text{Cu}_3\text{O}_{7-8}$  structure. The same microstructure was occurred in  $x_{\text{mol}} = 0.02$  and  $0.04$  samples. While the  $x_{\text{mol}} = 0.10$  sample was observed to have molten-like and dense microstructure. It was estimated that  $\text{YBa}_2\text{Cu}_3\text{O}_{7-8}$  particles have the size ranged from 200 to 400 nm which consisted of many grains. The  $\text{Al}_2\text{O}_3$  nanoparticles (~10 nm) of this sample were agglomerated at labeled region on Fig. 2(c). At higher addition of  $\text{Al}_2\text{O}_3$  nanoparticles such in samples with  $x_{\text{mol}} = 0.08$  and  $0.10$ , sort of melting was occurred at  $\text{YBa}_2\text{Cu}_3\text{O}_{7-8}$  inter-particles.  $\text{Al}_2\text{O}_3$  nanoparticles which instead to be distributed within the grains were agglomerated at the grain boundaries of  $\text{YBa}_2\text{Cu}_3\text{O}_{7-8}$ . Agglomeration of  $\text{Al}_2\text{O}_3$  nanoparticles developed regions with high density of  $\text{Al}^{3+}$  which were diffused into the  $\text{YBa}_2\text{Cu}_3\text{O}_{7-8}$  structure hence replaced a fraction of  $\text{Y}^{3+}$  site. The replacement is visible in EDX analysis, as higher amount of Al was detected in  $\text{YBa}_2\text{Cu}_3\text{O}_{7-8}$  as well as Y at  $\text{Al}_2\text{O}_3$  nanoparticles.

Fig. 3 shows the  $T_C$  onset and  $T_C$  zero of the samples. It was observed that both  $T_C$ s were decreased with increasing the content of

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