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## Reduced graphene oxide encapsulated sulfur spheres for the lithium-sulfur battery cathode

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## ABSTRACT

Reduced graphene oxide (rGO) encapsulated sulfur spheres for the Li-S batteries were prepared via the redox reaction between sodium polysulfide. XRD spectra showed that the diffraction peak of graphite oxide (GO) at 10° disappeared, while the relatively weak diffraction peak at 27° belongs to graphene emerged. FT-IR spectra showed that the vibrations of the functional groups of GO, such as 3603 cm<sup>-1</sup>, 1723 cm<sup>-1</sup>and 1619 cm<sup>-1</sup> which contributed from –OH, C–O–C and C=O respectively, disappeared when compared to the spectra of GSC. SEM observations indicated that the optimum experimental condition followed as: mass ratio of GO and S was 1:1, 10% NaOH was used to adjust the pH. EDX analysis showed that the sulfur content reached at 68.8% of the composite material. The resultant electric resistance was nearly less than GO's resistance in three orders of magnitude under same condition. Further electrochemical performance tests showed a coulombic efficiency was 96% from the first cycle capacity was 827 mAh g<sup>-1</sup>, to 388 mAh g<sup>-1</sup> in the 100 cycles. This study carries substantial significance to the development of Li-S battery cathode materials.

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## 44 45

## Introduction

In the face of increasing demands for high energy and high 46 power for use in electric vehicles and electronic devices, the next 47 generation of power supplies, especially high performance 48 49 rechargeable batteries are attracted wide attentions worldwide [1,2]. Lithium-sulfur (Li-S) battery, composed of sulfur composite 50 cathode, electrolyte, and lithium anode, has attracted the attention 51 of numerous researches nowadays due to its unique properties. 52 53 Sulfur firstly is a promising positive electrode material for Li-S battery on account of its high theoretical specific capacity of 54 1675 mA h  $g^{-1}$  and the Gibbs energy of the Li/S reaction is more 55 than five times the theoretical energy of a Li-ion system, approxi-56 mately 2600 Wh kg<sup>-1</sup> [3,4]. Moreover, elemental sulfur benefits 57 58 from the advantages such as natural abundance, low cost and non-toxicity [3–5]. There has been strong incentive to develop a 59 rechargeable Li-S battery as well [6,7]. 60

61 Although the Li-S battery has considerable advantages, there 62 are two main concerns with it that have impeded its practical

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application. First, the intermediate reduction products polysulfides  $(Li_2S_x, 3 \le x \le 6)$  are highly soluble in the electrolyte which leads to active materials mass loss and lowered coulombic efficiency through the well known sulfur shuttle mechanism [8–12]. Another problem urgently needed to be solved is the poor electronic conductivity of sulfur  $(5 \times 10^{-30} \text{ S cm}^{-1})$ , which causes poor electrochemical contact of the sulfur and leads to low utilization of the active materials in the cathode [13]. Therefore, conductive material is required when making the sulfur cathode. In order to address the issue involved with the poor electrical conductivity of a sulfur cathode, recent researches on the Li-S battery have focused on the addition of conductive carbon matrices [14-19] and conducting polymers [20–22]. Liang et al. synthesized the carbon/sulfur composite material that embedded in the nanopores of the carbon matrix, not only were the electrical and ionic conductivity of sulfur cathode elevated, but also the shuttle effects were suppressed simultaneously<sup>[23]</sup>. Qiu et al. made a nano-sized S/PPy (poly (pyrrole-co-aniline)) composite material which showed a high discharge capacity and acted as a good conductive matrix favorable for the Li-S battery [24].

The use of graphene-enveloped sulfur particles as the cathode material in the Li-S battery has also been reported [25]. As a com-

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85 mon approach to improve the electrical and ionic conductivity of 86 Li-S battery, graphene-enveloped sulfur method consists of two 87 steps as follows: 1. wrap the sulfur with graphene oxide; 2. deox-88 idize the graphene oxide to make the graphene-enveloped sulfur 89 composite material. However, the researches focused on the speci-90 fic process of the redox reaction between element sulfur and gra-91 phene oxide were relatively few and the mechanisms are still not 92 quite clear.

93 In this work, we prepared the graphene-enveloped sulfur composite material via the redox reaction between sodium polysulfide 94 95 and graphene oxide without any extra reducing agents. The sulfur 96 spheres were perfectly wrapped by the graphene to form the idea 97 composite material, and no aggregation of sulfur particles was 98 attached to the graphene surface. The results prove that the gra-99 phene sulfur composite (GSC) material is substantially promising 100 in the applications of the Li-S battery cathode materials.

#### 101 Experimental

#### 102 Chemicals and materials

103 Graphite oxide (AR, 99.0%), sublimed sulfur (CP, 98.0%) and 104 sodium sulfide nonahydrate (AR, 99.99%) were obtained from Alad-105 din. NaOH (AR, 96%) and HCl (AR, 38%) were purchased from Sino-106 pharm Chemical Reagent Co., Ltd. Distilled water was home-made. 107 All the chemicals purchased were used as received.

#### 108 Preparation of well-dispersed graphene oxide

109 0.02 g NaOH was added into 100 mL distilled water in a 200 mL beaker to make 5 mM NaOH solution. Four amounts of graphene 110 111 oxide (GO) powders (mass ratio, 1:1:1:5) were added into four sep-112 arated bottles with 20 mL of 5 mM NaOH. Later on sonicate the 113 mixed solution for 1 h to prepare the well-dispersed GO solution.

#### Preparation of sodium polysulfide solution 114

115 Analogously four amounts of the sublimed sulfur powders and 116 sodium sulfide monohydrate (mass ratio, 1:2) were added into four 117 separated beakers entitled A, B, C, D with 100 ml distilled water to 118 prepare the sodium polysulfide solution. According to the quantities of GO weighted in the last step, make sure the corresponding 119 120 mass ratio of GO and S (from sublimed sulfur and sodium sulfide 121 monohydrate) were 1:10, 1:1, 1:1, 10:1. Subsequently 10% NaOH 122 was mixed respectively with the solutions contained from beaker A, B, D and 5% NaOH was for beaker C. Homogenize the solution 123 by stirring for 1 h at 60 °C. 124

#### Preparation of graphene sulfur composite (GSC) 125

126 Briefly, the graphene sulfur composite (GSC) was prepared as 127 following: Pour the GO solution into corresponding beakers, and 128 then homogenize the mixture by stirring for 4 h at 60 °C. Later 129 on 5% HCl solution was added to lower the pH to 2. The GSC com-130 posite was obtained after filtration and drying (named as GSC-A, 131 GSC-B, GSC-C and GSC-D). Samples A, B and D were used to study 132 the reduction affects caused by different mass ratio of GO; B and C 133 were used to study the alkalinity affects caused by proportional amount of NaOH. 134

#### 135 Electrochemical performance tests

136 Coin-type (CR2035) cells were prepared using polypropylene 137 separator between a cathode and lithium metal foil in glove box. 138 The slurry was prepared by mixing the GSC, carbon black, and

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PVDF ratio of 8:1:1 (by weight %) in NMP as the solvent. The resul-139 tant slurry was stirred under magnetic stirring for 1 h before uni-140 formly spread on pure aluminum foil and dried at 60 °C for 6 h 141 under vacuum. The electrolyte used was 1 M LiTFSI in a solvent 142 mixture of DOL/DME (1:1 v/v), 1 wt% LiNO3. The cells were dis-143 charged and charged on a battery test system (LAND, Wuhan) from 144 1.6 to 3.0 V at a current density of 0.2 C to test the cycle life. 145

## Characterization

Samples of GO, GSC, NaCl were tested by X ray diffractometer (X Pert Power), which was purchased from Panalytical Ltd.; Samples 148 of GO, GSC were tested by Fourier transform infrared spectrometer (Bruker TENSOR27) and the samples were processed through KBr pellets; Scanning Electron Microscope (FEI Quanta 400 FEG) 151 equipped with Energy Dispersive X-ray microanalysis (Apollo 40 152 SDD) was used to characterize the GO and GSC powders; Laser 153 Micro-Raman Spectrometer (Renishaw in Via) was a specially used 154 instrument to characterize the grinded GSC powder; finally the 155 resistances of GO and GSC were measured by volometer (MB 194E), the specimen were processed by the tabletting machine. 157

## **Results and discussion**

Sodium polysulfide solution was prepared via the reaction 159 between sulfur and sodium sulfide nonahydrate under the alkali 160 environment. GO was turned into rGO after the reduction reaction 161 of GO and sodium polysulfide, as illustrated Fig. 1. HCl solution was 162 subsequently added into the solution and rGO was transformed 163 into graphene sulfur composite (GSC) which made up of graphene 164 and sulfur. In this procedure, sulfur spheres were uniformly envel-165 oped by rGO. 166

XRD was used to verify the redox reaction between sodium polysulfide and GO. As can be seen in Fig. 2, a clear diffraction peak appeared at 10° which belongs to GO. However, compared to the XRD pattern of GSC, the peak at 10° disappeared and the characteristic peak at 27° belongs to rGO emerged of the spectra of GSC-A. B and D. There were several peaks among 22–30° of GSC-D which refer to the diffraction of sulfur attached to the surface of rGO. Unfortunately, the impacts on the reduction degree caused by different quantities of S were not indicated from the patterns, since no characteristic peaks belong to rGO and GSC turned up simultaneously. These results indicate that GO can be reduced into graphene successfully by sodium polysulfide under alkaline environment.

Further tests were applied to study the effects caused by different alkaline conditions when GSC was synthesized. The XRD patterns of GSC-B and C synthesized under 10% and 5% NaOH respectively was showed in Fig. 3, the characteristic peak at 27° appeared in both patterns. However, compared to the GSC-B, there were several peaks among 22-30° of GSC-B which refer to the diffraction of sulfur attached to the surface of rGO. The spectra indicate that, when the alkaline condition was adjusted by 10% NaOH, the rGO was reduced completely.

FT-IR spectra results showed in Fig. 4. From the spectrum of GO, we can see vibrations at 1619 cm<sup>-1</sup> and 1723 cm<sup>-1</sup> which contributed from C=O and C-O-C group, respectively. The vibration at 3600 cm<sup>-1</sup> can also be observed that contributes to –OH. Compared with the spectra of GSC and pure graphene, the characteristic vibrations of GO disappear in the spectrum of GSC, which is also extremely similar to the spectrum of pure graphene. These results indicate that GO was reduced successfully using sodium polysulfide.

The scanning electron microscope (SEM) was used to observe microstructure of GO and GSC. At low magnification, we can see

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