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bifunctional chelators for ¹⁷⁷Lu radiopharmaceuticals

A systematic study on the utility of CHX-A"-DTPA-NCS and NOTA-NCS as

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ABSTRACT

This paper describes the evaluation of [(R)-2-Amino-3-(4-isothiocyanatophenyl)propyl]-trans-(S,S)-cyclohexane-1,2-diamine-pentaacetic acid (CHX-A"-DTPA-NCS) and 2-S-(4-isothiocyanatobenzyl) – 1,4,7-triazacyclononane-1,4,7-triazetic acid (NOTA-NCS) as bifunctional chelators for ¹⁷⁷Lu. While ¹⁷⁷Lu-CHX-A"-DTPA-NCS could be obtained in high yields at equimolar ratios of lutetium to CHX-A"-DTPA-NCS, > 95% yield of ¹⁷⁷Lu-NOTA-NCS could be achieved at 1:2 M ratio of lutetium to NOTA-NCS. Trace metals reduced the yields of ¹⁷⁷Lu-NOTA-NCS significantly as compared to ¹⁷⁷Lu-CHX-A"-DTPA-NCS. *In vitro* stability of ¹⁷⁷Lu-CHX-A"-DTPA-NCS was also superior to ¹⁷⁷Lu-NOTA-NCS. It could be concluded from this study that among the two chelators evaluated, CHX-A"-DTPA-NCS is more appropriate for preparation of ¹⁷⁷Lu radiopharmaceuticals.

1. Introduction

Growing interest in the development of ¹⁷⁷Lu radiopharmaceuticals could be attributed to the suitability of its nuclear properties for therapeutic use and its well-understood complexation chemistry. Use of ¹⁷⁷Lu radiopharmaceuticals enables real-time follow up and dosimetry, as ¹⁷⁷Lu emits gamma radiations of low energy and less abundance along with medium energy β^{-} radiations (78.6% of 497 keV) (Srivastava, 1996; Dash et al., 2015). As ¹⁷⁶Lu has a high thermal neutron absorption cross section (2100 b), neutron irradiation of enriched ¹⁷⁶Lu targets in medium flux nuclear reactors produces large quantities of ¹⁷⁷Lu in adequate specific activity (Das et al., 2007; Chakraborty et al., 2016). The β radiations emitted by ¹⁷⁷Lu are suitable for targeting small tumors and micrometastases (Michel et al., 2005; Cremonesi et al., 2006; Cutler et al., 2013). Supply to hospitals distant from the production facility without much loss due to decay is viable due to the 6.7 day half life of ¹⁷⁷Lu. Besides, the half life of ¹⁷⁷Lu is also well-matched with the in vivo localization properties of biomolecules such as monoclonal antibodies (Ray et al., 2012).

Bifunctional chelators (BFCs) serve as linkers between the radionuclide and targeting biomolecule and therefore play a crucial role in the success of targeted radionuclide therapy. The BFC is expected to impart high *in vivo* stability to the radiolabeled biomolecule translating to minimum radiation dose to non-target organs. The choice of BFC is therefore governed by the thermodynamic and kinetic stability of the radiometal complexes (Liu, 2008). The macrocyclic ligand DOTA (1,4,7,10-tetraazacyclododocane-1,4,7,10-tetraacetic acid) and its analogs are the most favored BFCs for radiolabeling biomolecules with radiometals such as ⁹⁰Y and ¹⁷⁷Lu (Price and Orvig, 2014; Liu, 2008). However, complexation of radiometals with DOTA often needs to be carried out at elevated temperatures as its macrocyclic structure needs to adapt itself to the coordination site geometry of the radiometal (Kang et al., 2012; Parus et al., 2015). Hence, the quest for BFCs capable of room temperature radiolabeling, especially for temperature-sensitive biomolecules such as monoclonal antibodies, has led to the evaluation of a number of acyclic and macrocyclic ligands. For example, there are few publications on the evaluation of bimodal ligands NETA (2-(4,7biscarboxymethyl[1,4,7]triazacyclonona-1-yl-ethyl)carbonyl-methylamino]acetic acid) and DETA [2-{[5-(4-nitrophenyl)-1-[4,7,10-tris(carboxymethyl)-1,4,7,10-tetraazacyclododecan-1-yl]pentan-2-yl]amino} acetic acid] for complexation with ⁹⁰Y and ¹⁷⁷Lu (Kang et al., 2012; Chong et al., 2015) while we had reported on the utility of PCTA-NCS for preparation of ¹⁷⁷Lu radiopharmaceuticals [Pandey et al., 2015]. Besides these, backbone-restricted DTPA analogs such as tiuxetan (1B4M-DTPA) and [(R)-2-Amino-3-(4-isothiocvanatophenvl)propyl]trans-(S,S)-cyclohexane-1,2-diamine-pentaacetic acid (CHX-A"-DTPA-NCS) have been employed for preparation of receptor-targeted radiopharmaceuticals (Lee et al., 2005; D'Huyvetter et al., 2012; Kameswaran et al., 2015). The newer DTPA analogs impart enhanced stability to the radiometal complexes due to the rigidity conferred by the modified backbone (Parus et al., 2015). In 1B4M-DTPA, the propane 1,2-diamine moiety replaces one of the flexible ethane 1,2-

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Fig. 1. Chemical structures of CHX-A"-DTPA-NCS and NOTA-NCS.

diamine units while cyclohexane 1,2-diamine units replace one ethane 1,2-diamine unit in CHX-A"-DTPA (Camera et al., 1994; Frullano et al., 2011). Another BFC which has been utilized for ¹⁷⁷Lu labeling of monoclonal antibodies and peptides is the macrocyclic chelator paraisothiocyanato benzyl 1,4,7-triaza cyclononane 1,4,7-tri acetic acid (NOTA-NCS) (Hwan Ju et al., 2010; Novy et al., 2014). However, reports on different aspects of complexation of ¹⁷⁷Lu with CHX-A"-DTPA-NCS and NOTA-NCS such as the metal to ligand ratios for maximum complexation yields, role of trace metal impurities in solution on the yields of the ¹⁷⁷Lu complexes and their *in vitro* stability are not available in literature, to the best of our knowledge. This paper focuses on these aspects of complexation of CHX-A"-DTPA-NCS (Fig. 1a) and NOTA-NCS (Fig. 1b) with ¹⁷⁷Lu which may have implications for their choice as BFCs towards future development of ¹⁷⁷Lu radiopharmaceuticals.

2. Experimental

2.1. Materials

Lutetium-177 (25.7 ± 1.4 Ci/mg at 24 h after irradiation) was produced at Radiopharmaceuticals Division, BARC by irradiation of enriched Lu₂O₃ target (82% enriched in ¹⁷⁶Lu) in the Dhruva reactor at a thermal neutron flux of ~1.4×10¹⁴ ncm⁻² s⁻¹ for 21 days (Chakraborty et al., 2013; Vimalnath et al., 2014). CHX-A"-DTPA-NCS and NOTA-NCS (purity ≥94%) were purchased from M/s. Macrocyclics, Dallas, USA. Anhydrous sodium acetate (≥99.999% pure, metal basis), LuCl₃, Ca(II), Cu(II), Fe(III) and Zn(II) salts were from M/s. Sigma, USA. All the reagents were prepared using HPLC grade water (Merck, India).

Counting of radioactivity during the radiolabeling experiments was carried out on a well-type NaI(Tl) counter (Electronic Corporation of India Limited, India). HPLC was performed on a dual pump system (JASCO, Japan) which was equipped with a reversed phase C18 column (5 μ m, 4 × 250 mm). The system was connected to a UV/visible detector (JASCO, Japan) and a NaI(Tl) detector (Raytest, Germany). Paper chromatography was carried out on Whatman 3 mm chromatography paper (20 mm width) purchased from M/s. Whatman International, UK. All the glassware were acid washed in order to minimize the presence of competing trace metallic impurities.

3. Methods

3.1. Complexation of ¹⁷⁷Lu with CHX-A"-DTPA-NCS and NOTA-NCS

Complexation of ¹⁷⁷Lu with CHX-A"-DTPA-NCS and NOTA-NCS was carried out at various Lu to BFC molar ratios (1:1, 1:2, 1:4 and 1:10) so as to determine the optimum metal to ligand molar ratio at which radiolabeling yield exceeds 95%. Reactions were carried out in 0.1 M sodium acetate solution (pH 4.5-5) containing 37-74 MBq of ¹⁷⁷LuCl₃ and 4 μ g of inactive carrier ¹⁷⁶LuCl₃ (23 μ M – corresponding to 100 mCi of ¹⁷⁷LuCl₃) to which the corresponding amount of CHX-A"-DTPA-NCS or NOTA-NCS solution (1 mg/mL in HPLC grade water) (23 µM, 46 µM, 92 uM and 230 uM) was added such that the Lu to BFC molar ratios are 1:1, 1:2, 1:4 and 1:10 respectively. Reaction volume was made up to 1 mL and the reaction mixtures were incubated for 15 min at room temperature. Percentage radiolabeling yield was determined by HPLC and paper chromatography techniques. HPLC characterization was carried out by injecting 20 µL of the reaction mixture into a C18 reverse phase column which was eluted using a gradient elution of water (Pump A) and acetonitrile (Pump B), both containing 0.1% trifluoroacetic acid at a flow rate of 1 mL/min (0-4 min 5% B, 4-20 min 5-95% B, 20-30 min 95-5% B). Radioactivity eluting out of the column was monitored using a flow-through NaI(Tl) scintillation detector and was quantified using the GINASTAR software. Paper chromatography was performed on Whatman 3 mm chromatography paper with a 1:1 (v/v) mixture of water and acetonitrile as mobile phase to differentiate between the free and BFC-bound ¹⁷⁷Lu.

3.2. Determination of log P value

To determine the octanol to water partition ratio (log P) of 177 Lu-CHX-A"-DTPA-NCS complex, 0.1 mL of the complex was added to a biphasic mixture of 0.9 mL of water and 1 mL of *n*-octanol. The mixture was shaken well and allowed to settle, after which the aqueous and octanol phases were separated. Equal aliquots of both phases were counted in a NaI(Tl) well counter. The experiment was repeated by mixing 0.1 mL of the octanol phase with 0.9 mL of octanol and 1 mL of water. Logarithm of the ratio of the counts in octanol phase to the counts in the aqueous phase gave the value of log P of 177 Lu-CHX-A"-DTPA-NCS complex. The procedure was repeated for determination of log P of 177 Lu-NOTA-NCS.

3.3. Influence of trace metallic impurities on the yields of $^{177}\mbox{Lu-CHX-A"-DTPA-NCS}$ and $^{177}\mbox{Lu-NOTA-NCS}$

Complexation of biomolecules with radiometals such as ¹⁷⁷Lu and ⁹⁰Y are carried out using ultrapure chemicals and reagents, as many of the trace metals in solution can also complex with the BFCs employed for radiolabeling. Hence, it is imperative to know the interference from competing trace metal ions on the yields of ¹⁷⁷Lu-CHX-A"-DTPA-NCS and ¹⁷⁷Lu-NOTA-NCS. Therefore, influence of trace metal ions such as Ca(II), Cu(II), Fe(III) and Zn(II) on the vields of ¹⁷⁷Lu-CHX-A"-DTPA-NCS and ¹⁷⁷Lu-NOTA-NCS was studied by performing the radiolabeling in presence of deliberately added trace metal ions. Previously, ICP-AES analysis of decayed ¹⁷⁷Lu samples confirmed the absence of trace metal ions in ¹⁷⁷LuCl₃ solution (Chakraborty et al., 2014). Standard solutions of Ca(II), Cu(II), Fe(III) and Zn(II) salts were prepared which were serially diluted corresponding to trace metal to ¹⁷⁶Lu molar ratios of 0.1:1, 1:1 and 10:1 respectively. 20 µL of ¹⁷⁷LuCl₃ solution (37-74 MBq) was added to 0.1 M sodium acetate solution containing $23\,\mu M$ of $^{1\bar{7}6}\text{LuCl}_3$ carrier along with the corresponding trace metal solution (2.3 µM or 23 µM or 230 µM). Thereafter, 23 µM solution of CHX-A"-DTPA-NCS or 46 µM solution of NOTA-NCS was added (Lu to CHX-A"-DTPA-NCS molar ratio of 1:1 and Lu to NOTA-NCS molar ratio of 1:2). Reaction volume was kept constant at 1 mL and the reaction mixture (pH 4.5-5) was incubated at ambient temperature for 15 min.

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